

Official Transcript of Proceedings
NUCLEAR REGULATORY COMMISSION

Title: Advisory Committee on Reactor Safeguards
 Plant License Renewal Subcommittee

Docket Number: (n/a)

Location: Rockville, Maryland

Date: Wednesday, February 17, 2016

Work Order No.: NRC-2182

Pages 1-364

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ADVISORY COMMITTEE ON REACTOR SAFEGUARDS

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ADVISORY COMMITTEE ON REACTOR SAFEGUARDS

(ACRS)

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PLANT LICENSE RENEWAL SUBCOMMITTEE

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WEDNESDAY

FEBRUARY 17, 2016

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ROCKVILLE, MARYLAND

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The Subcommittee met at the Nuclear
 Regulatory Commission, Two White Flint North, Room
 T2B1, 11545 Rockville Pike, at 8:30 a.m., Gordon
 Skillman, Chairman, presiding.

COMMITTEE MEMBERS:

GORDON R. SKILLMAN, Chairman

DENNIS C. BLEY, Member

RONALD G. BALLINGER, Member

CHARLES H. BROWN, JR., Member

HAROLD B. RAY, Member

PETER RICCARDELLA, Member

JOHN W. STETKAR, Member

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ACRS CONSULTANT:

WILLIAM SHACK

DESIGNATED FEDERAL OFFICIAL:

KENT HOWARD

ALSO PRESENT:

ARACELI BILLOCH-COLON, NRR

STEVEN BLOOM, NRR

BENNETT BRADY, NRR

BUTCH BURTON, NRR

CLIFF DOUTT, NRR

CAROLYN FAIRBANKS, NRR

MIKE GALLAGHER, Exelon

JAMES GAVULA, NRR (via telephone)

JERUD HANSEN, NEI

MATT HARDGROVE, NRR

BILL HOLSTON, NRR (via telephone)

HEATHER JONES, NRR

ROGER KALIKIAN, NRR

JANE MARSHALL, NRR

JAMES MEDOFF, NRR

SEUNG MIN, NRR

JOSE PIRES, RES

PAT PURTSCHER, NRR

MOHAMMAD SADOLLAH, NRR

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Adjourn	

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P R O C E E D I N G S

8:30 a.m.

CHAIR SKILLMAN: Good morning. This meeting will now come to order. Welcome to all of you. Mics are on? Both mics are on. Better? Okay.

Welcome to all of you. We've been looking forward to this meeting for a good long time.

This is a meeting of the Plant License Renewal Subcommittee. I'm Gordon Skillman and I'm chairman of this subcommittee.

ACRS members in attendance are: Dr. Dennis Bley, the current ACRS chairman; Mr. Harold Ray, a prior ACRS chairman; Peter Riccardella, a current member-at-large; John Stetkar, prior ACRS chairman; Dr. Ron Ballinger; and our consultant, prior ACRS chairman, Dr. William Shack. Welcome to each of you.

Mr. Kent Howard of the ACRS staff is the Designated Federal Official for this meeting.

Today, we will hear presentations from the NRC staff on the draft guidance documents for Subsequent License Renewal, that is, life beyond 60. We have not received prior written comments or

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1 requests for time to make oral statements from
2 members of the public regarding today's meeting.

3 The entire meeting will be open to
4 public attendance.

5 The subcommittee will gather
6 information, analyze relevant issues and facts, and
7 formulate proposed positions and actions, as
8 appropriate, for deliberation by the full
9 committee.

10 The rules for participation in today's
11 meeting have been announced as part of the notice
12 of this meeting previously published in the Federal
13 Register. A transcript of this meeting is being
14 kept and will be made available as stated in the
15 Federal Register notice. Therefore, I request that
16 participants in this meeting use the microphones
17 located throughout the meeting room when addressing
18 the subcommittee.

19 The participants are requested to
20 please identify themselves and speak with
21 sufficient volume and clarity so that they can be
22 readily heard. I ask that you please silence your
23 personal electronic devices.

24 As we begin, I would like to offer
25 several thoughts to ensure that they are part of

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1 the record and that they are not missed as we go
2 through this very busy agenda.

3 My colleagues and I have reviewed
4 nearly 2,000 pages of background material for
5 today's meeting. It appears that the SRM of August
6 29, 2014 in the Commissioners' direction identified
7 four main technical issues. These issues are
8 reactor pressure vessel neutron embrittlement;
9 irradiation-assisted stress corrosion cracking on
10 the internals and primary components; concrete; and
11 containment degradation and electrical cable and
12 condition assessment. And these items are very
13 clearly identified throughout the SLR
14 documentation.

15 Further, the AMPs and the TLAAAs for
16 which there is SLR demand, are thoroughly
17 enumerated and we will hear about these in the
18 coming presentations.

19 In this meeting, we would like to hear
20 about several other items that the entire ACRS
21 identified in our May 22, 2014 letter. These are
22 design basis validation where treated in the SLR
23 documents or if not treated in the SLR documents,
24 where those are enumerated, and finally, treatment
25 of risk. Where is treatment of risk identified

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1 throughout the SLR documentation?

2 There are two additional areas we would
3 like to hear about. Why is there a separate set of
4 documents for SLR? This is an administrative item.
5 And related to that, how will the SLR documents
6 neither conflict with nor detract from the non-SLR
7 documents that are currently in use? In other
8 words, there are two sets of documents. How do we
9 make sure that they don't contradict or conflict
10 with each other?

11 I would ask my colleagues if they have
12 any items such as these that they wish to provide
13 for the record to do so now, or as we proceed into
14 the early part of the meeting, to please identify
15 those.

16 With that, I would like to call upon
17 Jane Marshall to begin the presentation. Thank
18 you.

19 MS. MARSHALL: Thank you, Chairman
20 Skillman. Good morning. I'm Jane Marshall and I'm
21 the Deputy Director for the Division of License
22 Renewal in the Office of Nuclear Reactor
23 Regulation. My staff and I appreciate the
24 opportunity to come before you today and discuss
25 the Generic Aging Lessons Learned, or GALL, report

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1 and Standard Review Plan, or SRP.

2 The version of these documents that
3 we'll be discussing today are designed to support
4 the preparation and review of applications
5 requesting renewal of nuclear plant operating
6 licenses for operation beyond 60 years. This time
7 frame is generally referred to as subsequent
8 license renewal or SLR.

9 As an abbreviated background, early in
10 2014, the staff submitted to the Commission SECY
11 paper 14-0016 entitled Ongoing Staff Activities to
12 Assess Regulatory Considerations for Power
13 Reactors' Subsequent License Renewal which
14 discussed several suggested staff revisions to 10
15 CFR Part 54, the license renewal rule.

16 Members of the Department of Energy, or
17 DOE; the Electric Power Research Institute, EPRI;
18 and the Nuclear Energy Institute, NEI; and the NRC
19 staff, met with this subcommittee on April 8, 2014
20 and with the ACRS full committee on May 8, 2014, to
21 discuss the SECY paper and to share information on
22 current research in certain technical areas.
23 Following these meetings, the ACRS issued a letter
24 to the Commission on May 22, 2014, affirming that
25 the license renewal rule, as currently structured,

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1 is the appropriate option for subsequent license
2 renewal, that it maintains a well-understood
3 process for life extension, and that it preserves
4 the regulatory lessons learned.

5 The ACRS letter also stated that the
6 GALL report, NUREG-1801, once updated to reflect
7 the latest operating experience and lessons
8 learned, as well as evolving research, is the
9 appropriate supporting guidance for SLR.

10 On August 29, 2014, the Commission
11 issued its SRM regarding SECY 14-0016. Among other
12 things, the SRM directed the staff to keep the
13 Commission informed on the progress in resolving
14 several issues related to SLR: the reactor
15 pressure vessel neutron embrittlement at high
16 fluence, irradiation assisted stress corrosion
17 cracking of reactor internals, concrete and
18 containment degradation, and electrical cable
19 qualification and condition assessment.

20 In August of last year, the staff sent
21 a Commissioner's Assistant Note to update the
22 Commission on staff activities associated with
23 these technical issues. On November 17 of last
24 year, the NRC staff from the Offices of Nuclear
25 Reactor Regulation and Nuclear Regulatory Research,

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1 as well as representatives from DOE, EPRI, and NEI,
2 met with this subcommittee to discuss current and
3 future research activities in the technical areas I
4 just described, as well as in the area of neutron
5 fluence. During that meeting, we stated that we
6 would return in February to discuss the most
7 significant changes to the GALL and SRP to support
8 SLR.

9 Well, here we are, as promised, and
10 luckily this is scheduled between the snow storms.

11 Today, we'll share with you the more
12 significant changes to the GALL and the SRP that
13 the staff is making to support the preparation and
14 review of the SLR applications. During our
15 presentations, we'll provide specific information
16 on how the staff will address issues through
17 subsequent license renewal, including those
18 technical issues for which research findings might
19 not yet be available when SLR applications are
20 under review. This would include submittal of
21 plant-specific evaluations and programs or further
22 evaluations to address the issues to ensure
23 adequate aging management of structures and
24 components within the scope of the license renewal
25 rule.

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1 Our hope is that at the conclusion of
2 this meeting, the subcommittee will have an
3 understanding of why the staff developed the GALL
4 and SRP to support SLR, the proposed differences to
5 the GALL and the SRP to support SLR from Revision
6 2, the basis for the proposed differences, and the
7 plan and the time table for the next actions
8 related to this project.

9 Unless you have questions for me at
10 this point, I'd like to turn it over to Jerud
11 Hansen with NEI to make his opening remarks.

12 CHAIR SKILLMAN: Thank you, Jane.
13 Jerry?

14 MR. HANSEN: Thank you, Jane. Again,
15 this is Jerud Hansen with NEI. On behalf of NEI,
16 the industry, we appreciate the efforts of the NRC
17 staff in maintaining an open dialogue regarding
18 changes to the GALL SLR. The continued scheduling
19 of public meetings remains critical in maintaining
20 this open communication which will ultimately lead
21 to an even higher quality final document.

22 The industry review team has been
23 working diligently to provide quality feedback to
24 the staff by the comment due date of February 29th,
25 as well as during these scheduled public meetings.

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1 During the review, the team has identified a number
2 of comments that will be provided to the staff for
3 consideration.

4 Also, we've engaged with the staff
5 during the public meetings over the past two months
6 and have provided our more significant concerns.
7 We believe the additional dialogue interaction
8 during these meetings was necessary to communicate
9 the industry perspectives due to their significance
10 and potential implications for future applicants.
11 We will continue to work with the staff on
12 addressing these various items.

13 There are several areas within the GALL
14 where we feel the increased scope of inspection or
15 the frequency of inspection was changed, without
16 supporting OE or technical information. This is a
17 particular concern to the industry with our focus
18 on delivering the nuclear promise. We should be
19 doing what makes sense based on OE or research and
20 reduce activities that are not supported by
21 technical data or OE in an overall effort to
22 sustain nuclear energy as a viable option for the
23 country's future energy needs.

24 Again, the industry is appreciative of
25 the attention and the priority that GALL SLR is

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1 receiving and the efforts of the staff to develop a
2 process that will be helpful, but more importantly,
3 assure the continued safe operation of the plants
4 for 20 additional years. Thank you.

5 CHAIR SKILLMAN: Jerry, before you
6 escape here, how has NEI communicated those areas
7 where you have concern?

8 MR. HANSEN: So far, we've communicated
9 them in the public meetings. We have an additional
10 public meeting scheduled for this Friday, the 19th
11 where we're going to use that opportunity to
12 communicate these concerns. We'll also be
13 scheduling a follow-up meeting in the April time
14 frame to have a follow-up discussion on any of
15 these issues we've identified. And we're also for
16 certain issues, we are going to request that we
17 continue discussions in public meetings based on
18 those issues specifically.

19 CHAIR SKILLMAN: Thank you, Jerry.

20 MEMBER BLEY: I've got another
21 question, Jerry. I don't see that you folks are on
22 the agenda to talk again today, so let me ask you
23 now.

24 I haven't seen the particular issues
25 you're raising. Can you tell us a little bit about

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1 why, as we go from the period of time of which we
2 have operating experience into an extended period
3 of time without experience at those years, you're
4 leaning so heavily on operating experience as the
5 basis for setting test and inspection intervals? I
6 may have read more into your statement than you
7 intended.

8 MR. HANSEN: That's a good question and
9 to add to the first question, I would also like to
10 add that aside from the meetings, we're also going
11 to provide our concerns in written comment.

12 MEMBER BLEY: Good.

13 MR. HANSEN: For the questions of OE
14 specifically, I would like to call on members of
15 our industry to assist in answering that question.
16 So Mike Gallagher, please, with Exelon.

17 MR. GALLAGHER: This is Mike Gallagher
18 with Exelon. Yes, I can answer that question. In
19 regards to issues that are related to say an
20 extended operation such as that are impacted by
21 fluence and radiation, we would agree with you that
22 there should be differences and there are
23 differences and they're accounted for in things
24 like the TLAAs and say the vessel surveillance
25 programs and things like that.

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1 There's many programs where even in the
2 first round of license renewals, existing programs
3 were sufficient and will continue to be sufficient.
4 They're normal, say, degradation mechanisms,
5 corrosion, that type of thing. Just one example of
6 what we're talking about, say for one of the things
7 that was added in the inspections would be
8 performing UTs of containment shell liner when
9 liner surface is inaccessible from one side on a
10 random and focused basis every ten years. So we
11 have the IWE program which does inspections every
12 ten years of the containment liners. This is
13 asking for additional inspection where you would do
14 random sampling of the containment liner.

15 And in our opinion, it's really not
16 necessary or driven by the operating experience.
17 And there's no degradation mechanism that would be
18 driving that extensive effort.

19 We want to put the resources on the
20 right things so we can maximize the safety and
21 reliability of the plants. That's an example.

22 MEMBER BLEY: And we'll look forward to
23 hearing details of comments later.

24 MR. GALLAGHER: And our comments will
25 be in writing. Thanks.

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1 CHAIR SKILLMAN: Jerry, thank you.
2 Mike, thanks. Jane, back to you and your team.

3 MS. MARSHALL: Thanks. At this point,
4 I'd like to turn it over to Steve Bloom for his
5 remarks.

6 MR. BLOOM: Good morning. My name is
7 Steve Bloom. I'm the branch chief in charge of the
8 Subsequent Renewal Guidance and Operation Branch in
9 the Division of License Renewal in the Office of
10 Nuclear Reactor Regulation.

11 Today, we will begin with an overview
12 of the license renewal process. Bennett Brady, who
13 is sitting to my left, will then discuss the
14 subsequent license renewal activities that we've
15 had. And finally, for the rest of the day, the
16 staff will discuss the significant changes to the
17 SLR documents related to structural, electrical,
18 reactor vessel, and mechanical Aging Management
19 Programs, better known as AMPs, for reactor
20 operation beyond 60 years.

21 Next slide, please.

22 I would like to provide a high-level
23 status of the license renewal activities. The
24 first license renewal was for Calvert Cliffs and
25 was approved in the year 2000. Since then, 83

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1 units have received renewed licenses. We have 11
2 additional units currently under review. The
3 industry has indicated that six units will come in
4 for license renewal between 2016 and 2022. At the
5 current rate, by the end of 2016, 45 units will
6 have more than 40 years of operation.

7 Oyster Creek, which was the first
8 licensee to enter the first period of extended
9 operation, did so in 2009. Older plants such as
10 Oyster Creek, Nine Mile, and Ginna, will reach the
11 end of their first period of extended operation in
12 2029.

13 Next slide, please.

14 In 1991, the license renewal rule was
15 established and in 1995, the Commission reaffirmed
16 that rule. The licensing beyond 60, the staff
17 believes the license renewal rule has provided an
18 effective basis for ensuring safe operation during
19 the license renewal period and will continue to be
20 an effective basis for the subsequent license
21 renewal period.

22 Consistent with the license renewal
23 rule, the focus of subsequent license renewal is on
24 whether there is need for additional aging
25 management activities during the second period of

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1 extended operation. The staff is also working on
2 optimization process to streamline the review of
3 such subsequent license renewal application and to
4 update any inspection procedures.

5 The staff technical review ensures
6 effective aging management of the AMPs in
7 conjunction with the NRC's licensing and oversight
8 programs.

9 Next slide, please.

10 The purpose of the GALL SLR report,
11 better known as NUREG-2191, is to provide a generic
12 evaluation of existing Aging Management Programs.
13 This report is an acceptable method to manage aging
14 effects and plant-specific alternatives may be
15 proposed. The purpose of the SRP SLR or NUREG-2192
16 is to provide guidance to the NRC staff in
17 reviewing these subsequent license renewal
18 applications.

19 Next slide please.

20 So now I think I'm going to answer one
21 of the questions that you raised. Why GALL and not
22 -- why do we call it GALL and not SRP Rev. 2?
23 Revision 2 of the GALL and SRP will continue to
24 serve as the guidance documents for licensing
25 applications for operations between 40 to 60 years

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1 of operation or the initial license renewal period.
2 These documents function as the starting point for
3 the development of the SLR documents.

4 The GALL report and SRP for SLR will
5 provide the guidance for 60 to 80 years of
6 operation and as directed by the SRM in SECY 14-
7 0016, the Commission directed the staff to update
8 the current licensing guidance documents through
9 operation beyond 60. The new documents provide
10 several Aging Management Programs where the NRC
11 expects further evaluations and a plant-specific
12 analysis due to the lack of knowledge related to
13 the technical issues or lack of operating
14 experience for the period of 60 to 80 years of
15 operation.

16 If we develop Revision 2 to the GALL
17 and the SRP instead of a new document, the staff
18 would possibly be making initial license renewal
19 applicants develop unnecessary plant-specific Aging
20 Management Programs instead of following what's
21 already been generically approved in the past as
22 discussed in Revision 2 of the GALL and SRP.

23 Licensees may adopt a program from the
24 GALL SLR in their initial application. However, no
25 licensee will be required to do so. I'm hoping

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1 that answers your question, but I'll answer any
2 more that you have relative to that if you have any
3 right now.

4 CHAIR SKILLMAN: Well, let's just pause
5 because this is an area that several of the members
6 were -- concerned is too strong a word -- alerted
7 to, based on the concern of administrative
8 turbulence. We didn't want to see a situation
9 where we had a licensee saying well, I'm just going
10 to pick from one and not the other. Or why do I
11 have to stick with Rev. 2 when I can jump into the
12 SLR NUREG?

13 So I'll ask the members if they wish to
14 opine or raise any questions here.

15 MEMBER BLEY: I think we'll come back
16 to this later, after we see some more details.

17 MEMBER STETKAR: Rather than do it on a
18 generic sense, I'm going to raise several questions
19 about differences in scope and requirements. And
20 why suddenly, when we cross a fine threshold that's
21 defined by time of one second on a calendar,
22 suddenly things become different? It just doesn't
23 make any sense to me. But as Dennis said, I think
24 it's better to address it on specifics and find out
25 why the staff decides to change their mind about

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1 things.

2 MR. BLOOM: Okay, but to kind of answer
3 one of the questions you had, Mr. Bley, licensees
4 can take, if there's some program that they want
5 that's in the GALL SLR, that for some reason they
6 think it's better for them, they can say that
7 they're going to adopt that program.

8 MEMBER STETKAR: In general, by the
9 way, for the record, the programs in the SLR are
10 more restrictive, so I doubt that any licensee will
11 do that. So we'll just put that as a given.

12 MR. BLOOM: But they can if they want.
13 If for some reason they wanted to --

14 MEMBER STETKAR: I'll drive 30 miles an
15 hour on the freeway -- well, I can't on the freeway
16 --but I'll drive 50 on the freeway because I'm
17 conservative.

18 MR. BLOOM: Well, I was trying to
19 address the question. They can pick, if they want
20 something they want out of the SLR document, but
21 that's up to them. But we're not going to make
22 them do that.

23 MEMBER BLEY: Just a little question
24 about the layout of things. I haven't had time to
25 really study this in great detail. When I went

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1 through the tables, things are either new,
2 modified, or deleted.

3 MR. BLOOM: Correct.

4 MEMBER BLEY: If they've been deleted,
5 I think generally, they're replaced with something
6 else. I mean you could come here and say I want to
7 do the one here and oh, it's deleted.

8 MR. BLOOM: Well, sometimes it's
9 deleted and we'd have to get to the technical basis
10 document to explain each one and without going over
11 -- sometimes they were deleted because we realize
12 that the line wasn't really correct. We found
13 errors when we did our review of stuff that needed
14 to be deleted because combinations --

15 MEMBER BLEY: Well, have you gone back
16 to Rev. 2? Are you going to update it in a similar
17 fashion if you found they were wrong? That's part
18 of what we were talking about when we're concerned
19 about having two different documents that have a
20 lot that's the same, but maybe not quite the same.
21 And if you actually went through carefully and you
22 found things that weren't right, we're kind of
23 locking on to continuing them.

24 MS. BRADY: This is Bennett Brady.
25 Actually, we deleted a lot of items. One program

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1 we took out was M16A, the vessel internals. I'm
2 sure we'll be hearing -- talking a lot more about
3 that today. When that program was taken out about
4 GALL for subsequent license renewal, the related
5 items were also taken out.

6 Other things that were combined, so
7 they were not really deleted, but the line items
8 were modified. And during this, I was going to
9 talk about later, we did do an extensive review of
10 the table line items. We cross checked each of
11 them by the GALL and SRP to make sure they are
12 consistent. And yes, we did find a lot of errors
13 and we have corrected them. And we would hope that
14 people --

15 MEMBER BLEY: You've corrected them in
16 the subsequent, but did you correct them or do you
17 have notes on correcting them later on the next
18 revision to the --

19 MS. BRADY: Well, we don't think there
20 will be a next revision.

21 MEMBER BLEY: Because they're already
22 done.

23 MS. BRADY: We do have --

24 MEMBER BLEY: But sometime in the far
25 future there might be.

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1 MS. BRADY: We do have a very
2 responsive ISG, Interim Staff Guidance, process
3 that addresses new issues as they come to our
4 attention. And we already, since we began the
5 development of these documents, we've had new
6 operating experience with ductile iron being
7 susceptible to selective leaching and we are
8 getting out a new ISG on that shortly. And
9 actually, it will be in a supplement to our current
10 guidance.

11 MEMBER BLEY: Okay, so ISG could cover
12 --

13 MS. BRADY: And Bill Holston will be
14 talking to you about that later today.

15 MEMBER BLEY: Two more questions for
16 me. Everything gets a new, modified, or deleted.
17 Things that weren't changed, do they get hooked
18 with an M?

19 MS. BRADY: Modified if they --

20 MEMBER BLEY: What if you didn't change
21 them? Everything I can find is --

22 MS. BRADY: Blank, yes.

23 MR. BLOOM: It would be blank. It
24 would be blank. There would be no modifier.

25 MEMBER BLEY: I haven't found any blank

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1 ones.

2 MR. BLOOM: There are a few.

3 MEMBER BLEY: I haven't found them yet.
4 That's why I was asking. So anything that says M
5 really was changed?

6 MR. BLOOM: Yes. And it could have
7 been a minor change, but there's a difference
8 between modified and editorial, too.

9 MS. BRADY: We are going to be adding
10 to that column and we're going to add an E for
11 editorial. And some of the modified items will
12 just go E.

13 MEMBER BLEY: To become editorial.

14 MR. BLOOM: Right.

15 MEMBER BLEY: That will make more sense
16 for me. And the last thing is you mentioned the
17 basis document. I'm not sure we got that, did we?

18 MR. BLOOM: No, you didn't get that.
19 It hasn't been finished yet. Because once we're
20 done with hearing all the comments that come from
21 our stakeholders, then when we revise the final
22 document, then we'll have to finalize that document
23 and issue it at the same time or close thereafter.

24 MEMBER BLEY: During today's talks,
25 we'll hear things that come from the basis

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1 document.

2 MR. BLOOM: Right, you'll hear the
3 basis of why people are thinking, but that document
4 has not been finalized, so it hasn't been issued
5 yet.

6 MEMBER BLEY: Sorry for the run-around.

7 MR. BLOOM: No, that's fine. I asked
8 these questions. I wanted to hear -- I wanted to
9 address one of the initial concerns of the staff.

10 MEMBER BROWN: Pardon my delinquency.
11 I was a few minutes late for the lead in here, but
12 what explicitly -- I just heard the comments a
13 minute ago about who would ever go ahead and use
14 the subsequent -- maybe I heard it wrong, one set
15 of information or documents, whatever it is, as
16 opposed to another set. And that doesn't mean, if
17 you want to go 60 to 80, you have to use the SLR.

18 MR. BLOOM: No, you have to realize,
19 these guidance documents, whether it's Rev. 2 which
20 is 40 to 60 or the GALL SLR for 60 to 80 are what
21 we find as acceptable programs. A plant could come
22 in with plant-specific on every single program out
23 there if they think they have a better way. The
24 review might take longer because we haven't
25 initially gone in with our position, but they could

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1 take anything they want.

2 MEMBER BROWN: So one more
3 clarification. Since I've only been on the
4 committee for eight years and have been through
5 several of these, the subsequent ones, no, no, 40
6 to 60s. They're required to follow 40 to 60 GALL -
7 -

8 MR. BLOOM: No, they're not required to
9 follow --

10 MEMBER BROWN: Oh, they're not.

11 MR. BLOOM: They're not required.

12 MEMBER BROWN: But they generally --

13 MR. BLOOM: They generally do. Yes.

14 MEMBER BROWN: And the flavor I get is
15 in this circumstance, and I'm just trying to take
16 more of my cohort's comments here, why would they
17 do the SLR one if they could go ahead and do this
18 other stuff because it's more restrictive or what
19 have you or more difficult?

20 MR. BLOOM: Again, they could try --

21 MEMBER BROWN: Is my understanding
22 correct?

23 MR. BLOOM: No, you are. They could
24 try to come in and say we want to still follow Rev.
25 2. The problem is the staff's ingoing position is

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1 we think what's in GALL SLR is what we need.

2 MEMBER BROWN: Okay, you've clarified.
3 I understand that there's a lot of choices then
4 that the licensees can make in terms of how they
5 want to proceed to the 60 to 80 which make it, in
6 your mind, more intensive for your review as
7 opposed to if they don't follow it, you've got to
8 look -- okay, I got it.

9 MEMBER BLEY: But there is only like
10 half a dozen plants after this spring that will be
11 left.

12 MR. BLOOM: For the initial --

13 MEMBER BLEY: For the initial ones,
14 right?

15 MEMBER BROWN: That part I understand.

16 MR. BLOOM: That's right, the initial
17 reviews there were only -- as I said, there was 11
18 in-house -- or 11 that they've told us. There's
19 only two more that yet haven't told us that they're
20 even planning to come in and those happen to be
21 Watts Bar 1 and 2. But beyond that, no one is
22 going to come in for initial review.

23 MEMBER BALLINGER: So the licensees
24 have been volun-told.

25 MR. BLOOM: They have what? I'm sorry?

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1 MEMBER BALLINGER: They have been
2 volun-told about using GALL SLR. In other words,
3 they don't have to.

4 MR. BLOOM: No, they don't.

5 MEMBER BALLINGER: But the hammer is in
6 your hands. I understand what you're saying. I
7 don't want to say it that way, but yes.

8 MEMBER BALLINGER: In the military,
9 they call it being volun-told.

10 MEMBER BROWN: Let me ask relative to
11 the 60 to 80 one, I would have imagined that --
12 this is my own perception, not necessarily reality,
13 that going 60 to 80 would in your own mind, would
14 say look, we have to look more carefully and more
15 stringently at certain things than we did earlier,
16 just because of the time lapse, but yet, I thought
17 I heard people talk well, you've got time limited
18 aging analysis. You've got all these things we've
19 used before. We could just choose to do them the
20 same way and I'm a little bit struggling with why -
21 - this is a pretty long time period to be dealing
22 with it. I'm not against it, it's just that --

23 MR. BLOOM: I would not say it the way
24 you did. I would say as we characterized earlier,
25 in our mind, it's in areas that we don't have

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1 enough research to show what the effects could be
2 during that period of 60 to 80. Definitely, we
3 don't have enough operating experience because no
4 plant has ever gone that far. As it turns out,
5 we're probably the furthest in the world of plants
6 going out that far. But it's more in areas where
7 we don't think there's enough technical basis to
8 substantiate just continuing on. We think that
9 more needs to be looked at.

10 MEMBER BROWN: Okay. Thank you.

11 MS. BRADY: This is Bennett Brady. To
12 give you an example, you asked the question of how
13 do we make sure the two documents aren't
14 conflicting each other. We think that there's been
15 good operating experience in the varied piping
16 programs. And so we have -- I think you would say
17 we have made the varied piping programs for
18 subsequent license renewal less stringent, as you
19 would call it, and so therefore, the 40 to 60
20 program was more stringent. We are now writing out
21 an ISG, we'll be getting it out shortly that makes
22 the 40 to 60 program the same as the program from
23 60 to 80.

24 MEMBER STETKAR: Bennett, just out of
25 curiosity, another -- it's an update to license

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1 renewal ISG 2011-03? That's the varied piping in
2 tanks, ISG?

3 MS. BRADY: Yes.

4 MEMBER STETKAR: You're going to update
5 that one to make --

6 MS. BRADY: I'm not sure what the new
7 number is, yes.

8 MEMBER STETKAR: Consistent with the
9 subsequent license renewal?

10 MS. BRADY: That is correct.

11 MEMBER STETKAR: That is in some cases
12 less stringent than the current ISG, correct?

13 MS. BRADY: Correct.

14 MEMBER STETKAR: Okay. Thank you.
15 Just wanted to correct the fact that in the
16 subsequent license renewal requirements for some
17 inspections are less stringent. You said there are
18 more stringent.

19 MS. BRADY: Yes. And Mr. Holston will
20 be talking about that later today.

21 CHAIR SKILLMAN: Okay, Steve, you've
22 got about five or six more slides and you can bring
23 us back --

24 MR. BLOOM: I'm not going to finish up,
25 actually.

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1 MEMBER RAY: Did you ask that design
2 basis validation be addressed? Do you expect that
3 to occur later today?

4 CHAIR SKILLMAN: Yes, sir. I do.
5 Steve said he'd get to it at some point in time.
6 Maybe this is a good time. Maybe you want to --

7 MEMBER RAY: I don't mean to --

8 MR. BLOOM: I guess your terminology --

9 CHAIR SKILLMAN: I'm aligned with
10 Harold. We'd like to be comfortable -- I
11 understand what was in our letter, our
12 recommendation 5 was design basis validation we
13 picked up in the Fukushima activities. Our text is
14 on page in our letter, the context of that. And
15 this is an anxious issue for us.

16 We see issues of natural phenomena all
17 around us. So here we are at a very old plant
18 wishing to have 20 more years. How do we know when
19 it goes into that next, if you will, PEO, period of
20 extended operation? By golly, it is good for the
21 next 20 years knowing aggregate change has been
22 incorporated insofar as natural events. It's just
23 that simple.

24 MR. BLOOM: The quick answer before I
25 turn it over to someone else is that the current

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1 licensing basis has to be maintained whether it's 0
2 to 40, 40 to 60 or 60 to 80. As you said, during
3 the initial -- the last meeting we had and your
4 letter to us, you asked us to watch over what was
5 going on with Fukushima. We are always in contact
6 with the Fukushima staff. And so we actually asked
7 them when we heard that you wanted to understand
8 this today, we asked the Fukushima staff what's the
9 status of what's going on.

10 I'm going to turn it over to Butch
11 Burton who actually has that response.

12 MR. BURTON: Good morning, everybody.

13 CHAIR SKILLMAN: Good morning, Butch.

14 MR. BURTON: I'm Butch Burton. I'm one
15 of the project managers on the SLR project. And
16 yes, just going back a little ways, when we were
17 preparing the SECY-14-0016 which all of you are
18 familiar with and you actually commented on.

19 One of the things that we were looking
20 at when we were trying to determine are there any
21 changes that need to be made to the license renewal
22 rule Part 54 and we sent up that SECY paper with
23 some proposals. And as you know, subsequently, the
24 Commission, with your input decided that the
25 current regulatory framework was sufficient to

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1 support subsequent license renewal. But one of the
2 items that we had in the paper, again, which Dr.
3 Skillman just mentioned, was we wanted to take a
4 look at -- is there anything we need to do to take
5 another -- take an assessment of site
6 characteristics and natural hazards as we move into
7 these extended periods of operation.

8 And as Steve said, the decision was
9 made that there was a lot of work going on with the
10 JLD, the Japan Lessons Learned Division, and that
11 they were looking at a lot of these. And as you
12 know, their main focus was on seismic and flooding.
13 And you've seen some of the outputs from there.
14 But they also said that they were going to look at
15 some of the other external hazards a little bit
16 later on. So as Steve said, we committed at that
17 time to kind of stay aware of what the JLD was
18 doing. And we did recently talk to them to see
19 what the status was, because as you know, with some
20 of the Project AIM and re-baselining, there's an
21 awareness that that may impact some of the things
22 that the JLD is doing. So we wanted to find out
23 what their latest thoughts were on that.

24 And what they said to us was that
25 apparently, at the end of last year, they did

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1 submit a Commission paper that discussed how they
2 were going to deal with some of the remaining
3 Fukushima recommendations. And for some of the
4 things beyond seismic and flooding, they were going
5 to take another look and try and disposition them
6 based on low consequence, low risk, that kind of
7 thing.

8 There may be some issues they
9 recognized that they couldn't disposition on that
10 basis and that they were going to take another look
11 at that. What they have committed to the
12 Commission is that by the end of this year, they
13 are going to provide a paper basically giving the
14 next actions, the plans, and timetables for some of
15 those issues. And in the meantime, they've also
16 committed to providing an interim response in the
17 May time frame this year.

18 So we're looking at the work that they
19 are doing and how these things are going to fall
20 out. And if they fall out in terms of yes, there
21 are some of the external hazards and site
22 characteristics that perhaps it might be a good
23 idea to look at, then they would probably pursue
24 that through their own rulemaking. If it doesn't
25 look like it's going to go that way then, one of

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1 the options is for us to look at that. They may
2 not commit to that as part of what I call a "right
3 now" issue, a Part 50 issue. But then we would
4 have to go back and look at that and say well, is
5 that something that perhaps needs to be looked at
6 as a license renewal issue?

7 But before we make that commitment, we
8 really want to let their process play out to see
9 where they're headed because obviously if they're
10 going to take care of it on their end, then we
11 wouldn't necessarily need to look at it on our end.
12 But they're still working through that.

13 So that's the latest and greatest from
14 the JLD and we'll continue to stay in touch with
15 them to see how that plays out. That's kind of the
16 latest that we have.

17 MEMBER STETKAR: I just want to get one
18 thing on the record. The staff is very, very
19 effective at pigeon-holing things and disposing of
20 them in isolation. ACRS not so much. One of the
21 things that I've observed is that as part of that
22 JLD exercise, the JLD has unilaterally concluded
23 that man-made hazards are off the table. Changes
24 to man-made hazards are off the table because I
25 guess Fukushima happened because of not a man-made

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1 hazard.

2 So if I have a plant that's been
3 operating for several years and somebody has built
4 the largest munitions factory in the world at its
5 fencepost, what regulatory inspections, oversight,
6 reviews are performed for that plant to look at the
7 fact that their licensing basis may have changed
8 because when they submitted their initial FSAR,
9 that plant wasn't there. It was a cornfield. And
10 they're not required in their FSAR to my
11 understanding to update that information. They are
12 not required to examine it under the current
13 license renewal guidance and they are certainly not
14 required, so far, to examine it under subsequent
15 license renewal.

16 So I'll get away from the little focus
17 on seismic events and flooding events because
18 that's Fukushima. Let me ask about that. Because
19 the JLD has already spoken on that issue. It's off
20 the table.

21 MR. BURTON: Yes. I get your point.
22 There's both natural and man-made hazards that you
23 need to look at. I have a different example. I
24 usually think about okay, in the last 20 years if
25 someone has built a huge chlorine plant nearby and

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1 what's the effect of that on control of
2 habitability, things like that. Those are the kind
3 of issues. So yes, it's more than just natural
4 hazards. It's also man-made things.

5 MEMBER STETKAR: Or a large airport.

6 MR. BURTON: Or an airport. Sure.
7 Absolutely.

8 MEMBER STETKAR: Or a military
9 installation, maybe not military because they're
10 cutting back also.

11 MR. BURTON: And even beyond that.
12 Even changes in population. Right now we capture
13 some of that through some of the emergency planning
14 and things like that, but it is a large, global
15 kind of look that you need to make and the question
16 is do you need to make those kinds of assessments
17 periodically and if periodically, how often?
18 That's another question.

19 But again, you know, in an effort not
20 to step on JLD's toes or work at even possibly
21 cross purposes, we want -- since they were out in
22 the lead with regard to some of these things, we
23 wanted them to finish their work, see where they're
24 coming out and then we'll be in a better position
25 to go back and take another look to consider

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1 perhaps some of the things they didn't consider,
2 understand why they didn't consider those and then
3 we can go on and kind of make our own assessment.

4 Beyond that, it's hard to comment much
5 on the decisions that they are making and that
6 they've made, but I definitely get your point in
7 terms of if there are things that they've taken off
8 the table. We may need to take another look at
9 that and say well, why did they do that, under what
10 time frame and circumstances did they make that
11 assessment? Because I don't know necessarily their
12 thinking specifically about license renewal and
13 extended periods of operation. They may be
14 thinking specifically right now, Part 50 kind of
15 space, that kind of thing. But we are aware of it.
16 We are definitely aware of it.

17 MEMBER RAY: So if we commented that
18 this is a pending or an open item much as you have
19 just done, that wouldn't be inconsistent with where
20 you are? We simply observed that what you said is
21 the case.

22 MR. BLOOM: Yes. I don't think -- I
23 think we kind of made that point in the original
24 SECY paper and obviously you've commented on that.
25 And I think that's pretty much still where we are.

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1 And I think --

2 MEMBER RAY: It's not clear that's
3 still where we are, but you've made it more clear.

4 MR. BLOOM: Okay, yes, and we're
5 waiting for them to finish their work and we'll see
6 where they stand and we'll come back and take
7 another look at the need to do that.

8 MEMBER RICCARDELLA: Is there a
9 placeholder in the GALL SLR for those
10 considerations?

11 MR. BURTON: Actually, in thinking
12 about what we've been standing here talking about,
13 the GALL is for the safety side of the review.
14 There is another side which is the environmental.
15 And I'm wondering and I don't know this for a fact
16 because I don't think the right person is in the
17 room that as part of the review for the
18 Environmental Impact Statement, when that's revised
19 for a license renewal or subsequent, that looking
20 at manmade hazards such as the plant that's next
21 door or things like that would not be incorporated
22 as part of that review.

23 MEMBER RAY: We've been down that road
24 a bit and I think we don't want to district the
25 whole thing. There may be elements of what you say

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1 that's applicable to environmental, but we are
2 talking about safety.

3 MR. BLOOM: I understand that, but I
4 don't know -- right. I think those things are
5 considered there, but again, I don't have the right
6 person in the room to answer that directly.

7 MEMBER RAY: In any event, the only
8 thing I'm trying to do now is say -- is to put
9 forward the idea that it's worth tracking this
10 explicitly.

11 MR. BLOOM: Okay, I understand.

12 CHAIR SKILLMAN: I want to reinforce
13 Harold's comment and John's comment and I want to
14 bring to your attention, this is Enclosure 2 of the
15 SECY that you referenced. And on page 6 of that
16 SECY, middle of the page, the sentence is "in
17 addition to these on-going evaluations," that is
18 referring to the prior paragraph, "as a result of
19 the Fukushima Daiichi Power Plant accident, efforts
20 are under way by the staff to reevaluate the design
21 basis" that's an important term, "design basis of
22 nuclear power plants against seismic and flooding
23 hazards against present day requirements and
24 guidance." We clearly understand.

25 The next paragraph is "in addition to

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1 those ongoing evaluations, the Commission approved
2 the staff's development of a rulemaking plan to
3 evaluate an additional requirement to periodically
4 reassess external hazards in the future." We
5 understand that that rulemaking did not occur. But
6 the spirit of that rulemaking is what we're talking
7 about here, and we want to make sure that that does
8 not get lost in the forest of technical detail for
9 SLR. That's the point. And I think Harold has
10 made the point. John has made the point. And as
11 long as we're aligned on that, we're good to go.

12 Colleagues? Harold, you're good?
13 Pete, you're good? John?

14 MEMBER RAY: I'm fine with just making
15 the note explicit.

16 CHAIR SKILLMAN: Charlie and Dr. Shack?
17 Dr. Bley?

18 MEMBER BLEY: For now.

19 CHAIR SKILLMAN: For now. Back to you,
20 Steve.

21 MR. BLOOM: Actually, I'm going to turn
22 it over to Bennett.

23 CHAIR SKILLMAN: Thank you. Thank you,
24 Butch.

25 MR. BLOOM: I'm going to turn it over

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1 to Bennett who will finish the slides, as you say,
2 to deal with the overview of the subsequent license
3 view including the process, major activities and
4 the schedule.

5 Next slide.

6 MS. BRADY: As Steve mentioned, I'm
7 Bennett Brady. I'm a senior project manager in
8 Steve's branch.

9 Before we get into the specifics of the
10 change to the GALL and SLR, I would like to tell
11 you first a little bit about why we made changes,
12 what was the basis for the changes. Then I would
13 like to give you sort of an overview of the major
14 and generic changes in the two documents and
15 finally, our schedule for producing the final GALL
16 and SRP.

17 We've already talked some about why do
18 we make changes. Before we begin developing the
19 two documents, we set up our rules of operation,
20 what would be a basis for making a change, if it
21 didn't fit into one of these categories, let's not
22 make that change. First of all, was expected aging
23 differences, operations beyond 60 years. We've
24 talked about that some today and we talked about
25 that the major expected aging differences when we

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1 met with you in November.

2 Second, what were the lessons we
3 learned from reviewing applications for GALL 2 and
4 SRP 2, and also we conducted three, what we call,
5 AMP effectiveness audits at three units in the PEO
6 to see how are these Aging Management Programs
7 performed, what were their lessons learned from
8 conducting the inspections with these Aging
9 Management Programs.

10 Number three was to improve efficiency
11 and effectiveness in applications and NRC review.
12 We went back and looked at four or five recent
13 applications to look for component and aging
14 mechanism combinations that were not in the GALL 2
15 to add them to this, so this would reduce the
16 licensees having to make explanations of why they
17 added in the RAIs, potential RAIs from that.

18 And four, of course, we review new
19 operating experience. When you hear about the
20 reviews of the various AMPs today, you'll be
21 hearing a lot of data on operating experience.

22 And then fifth, gaps and errors in GAL
23 and SRP. And in fact, a new error came to us from
24 the ACRS just a couple of weeks ago in the water
25 control structures AMP. We will be correcting

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1 that.

2 Next slide, please.

3 This is our overview of the changes.
4 As you know, all the Aging Management Programs have
5 ten elements. And three of these elements,
6 corrective actions, confirmation process, the
7 administrative controls, refer to the applicant's
8 quality assurance program under Appendix B of Part
9 50.

10 We have standardized the wording so
11 that from these three I would say the same through
12 all the Aging Management Programs.

13 We've added more detail, final safety
14 analysis reports, supplement summary descriptions,
15 and these are in both the GALL and SRP. We wanted
16 the summary descriptions to capture what we
17 consider the critical elements of each area.

18 We have a few new AMPs, not many,
19 really, XM2 neutron, fluence monitoring. We
20 discussed that with you in November. XIM42,
21 internal coatings and linings. That was actually a
22 new ISG recently. We have a new electrical AMP,
23 high-voltage insulators. We've also added
24 a new chapter to the SRP, technical-specification
25 changes. 5422 of the rule requires the applicants

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1 to report on tech-spec changes that they will need
2 to make in implementing their AMPs. And this
3 chapter provides guidance to the reviewers on where
4 to look for potential tech-spec changes and how to
5 review them.

6 Next slide, please.

7 We've also renamed the GALL chapters 9
8 and 10 to more correctly reflect exactly what they
9 are. We had one electrical AMP, E3, that we've now
10 divided into three AMPs to address specific aspects
11 related to potential submerged cables, low-voltage
12 cables, medium-voltage cables, and I&C cables. And
13 we've deleted two AMPs, XI.M6 and XI.M16A and
14 replaced them new further evaluation items. We'll
15 be talking about those two later today.

16 We have had a lot of new further
17 evaluation/plant-specific sections to review new
18 component aging mechanisms that we thought should
19 be included.

20 I've already mentioned about the tables
21 that we did an extensive review of that in what we
22 call a cleanup which might be considered more
23 editorial changes. And as Dr. Bley mentioned, we
24 have a new column to indicate whether they are new,
25 modified, or deleted items.

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1 This is our schedule for getting out
2 the final GALL. We'll be having another public
3 meeting this Friday, February 19. We had a public
4 meeting on January 21 on the mechanical Aging
5 Management Programs and reactor pressure vessel
6 Aging Management Programs. We scheduled a meeting
7 for January 22 to talk about the structural
8 engineering program. Got snowed out. And so this
9 meeting this Friday is out make up public meeting.

10 On February 29, our public comment
11 period ends. During the RIC, we'll be giving two
12 sessions on subsequent license renewal, one by NRR
13 and one by Research on March 9.

14 In April, we will go out with a
15 supplement to our GALL SLR. I mentioned that
16 before. There's quite a number of items in that.
17 That will go out for public comment for a month.
18 May that public comment period will close. Then
19 back in March 2017, we will come back to the ACRS
20 full committee with our draft GALL, final GALL,
21 final SRP.

22 And then in mid-2017, we will publish
23 the three NUREGs, the GALL, final GALL SLR, the
24 final SRP SLR, and the final Technical Basis NUREG
25 that we'll give our reasoning and our response to

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1 the comments. And then in 2019, the first SLR
2 application is scheduled to come in.

3 MEMBER BLEY: These are all of the
4 things that are coming. And I know you've told us
5 about this earlier -- maybe with the SECY or
6 something. You had a whole series of public
7 meetings before you developed the draft.

8 MS. BRADY: Correct.

9 MEMBER BLEY: So you heard from
10 industry all the way along?

11 MS. BRADY: Oh, yes. And then they
12 provided the extensive comments before we even
13 began our process. And we would do those and
14 disposition. Then we've had meetings to tell them
15 where we were going with these draft documents.
16 And we will be having lots more meetings, I'm sure.

17 CHAIR SKILLMAN: Thank you, Bennett.

18 MS. BRADY: Thank you.

19 CHAIR SKILLMAN: Thank you.

20 MS. BRADY: Now we will get into the
21 specific changes. We were going to talk about the
22 structural changes. I understand our first
23 speaker, John Burke, had an accident. I don't know
24 whether it's snow related or not. Dr. Andrew
25 Prinaris will be speaking for John Burke.

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1 CHAIR SKILLMAN: We are running behind
2 schedule, so I'm going to ask the next several
3 speakers to please proceed forthwith. Unless there
4 are questions from the committee, please feel free
5 to move along quickly. I'm going to try to keep us
6 on schedule. Thank you.

7 MR. PRINARIS: Good morning. I'm
8 Andrew Prinaris structural engineer with the Office
9 of Nuclear Reactor Regulation. Along with me, my
10 colleague, Bryce Lehman, we'll be covering the AMPs
11 that have been updated.

12 First, we're going to address the AMPs
13 that are ASME Section XI, Subsection IWI, IWL, and
14 IWF code-related. And thereafter, we're going to
15 follow with those that are related for structural -
16 - with structural design and codes or Reg Guides
17 and that would be like the masonry structures,
18 monitoring inspection of water structures,
19 etcetera. And then we'll get into the ones that
20 they are addressing regulations which would be the
21 Appendix J and time limited aging analysis. That's
22 the main frame.

23 We also made those changes -- what we
24 are not going to discuss is AMP S8 which deals with
25 protective coating and monitoring and maintenance.

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1 That has hardly changed from Rev 2 of NUREG-801.
2 It practically remains the same so there is no need
3 to discuss it further.

4 We also are going to discuss two
5 further evaluations. One relates to ASR and the
6 other one to irradiation of concrete and those are
7 going to be in NUREG-2192.

8 I'd like to make some points and I've
9 heard a lot of discussion going. All the changes
10 and clarifications were implemented following
11 rigorous vetting that included review of the RAI
12 database, especially those that were asked
13 repetitively and identified issues found on past
14 applications. Our focus was to streamline the
15 current review process while maintaining and
16 implementing the principles of good regulation.

17 Reviews are to be objective, unbiased,
18 and constant while taking into consideration
19 technological uncertainties, resolution of prior
20 issues and diversity of licensees while maintaining
21 risk at an acceptable low level.

22 The GALL SLR provides a method to
23 satisfy 10 CFR 54. Its intent is not to lock the
24 plant into inappropriate, impractical and
25 unnecessary actions.

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1 In the review of the programs, I'll
2 identify the new aging management activities as
3 additions versus those that are listed as
4 clarifications. And we're going to jump right into
5 the first ASME AMP related. That's the one coded
6 XI.S1. It's regarding subsection IWE.

7 In all these AMPs including these of
8 the ASME, we tried to maintain a common verbiage on
9 structural bolting. So we approached and listed
10 similar to this AMP and the IWE and the structure's
11 monitoring specific verbiage that will be common.
12 This is one top level comment.

13 The other comment I would like to make
14 and I'm sure may have been discussed already is
15 related to bulges. In a number of the audits, we
16 have seen bulges in the liners. And our concern is
17 not what has happened during construction and has
18 been resolved. Our concern has been during -- if
19 you do have a bulge, there is a separation from the
20 concrete and elimination of passivation. So if
21 there has been a study in the past, what we would
22 like to see, and we have addressed this in the AMP,
23 does that study still hold or does it need to be
24 revisited and reevaluated.

25 We also clarified some issues regarding

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1 supplemental examinations, specifically those of
2 the two-ply bellows and -- next slide, please --
3 those specifically of two-ply bellows and those of
4 dissimilar welds. t

5 In the case of two-ply bellows, there
6 has been an IN 9220 that addressed the issue. Some
7 of the licensees have changed the bellows so they
8 can do an IRLT. But still if there are issues,
9 what we are saying is we recommend additional
10 appropriate techniques, whatever those techniques
11 may be, to be implemented so they can detect
12 cracking for two-ply
13 bellows.

14 We also looked at the inaccessible
15 areas and there may have been a comment, some of
16 the inaccessible areas, they may have issues. We
17 tried to address how we are going to approach those
18 issues and in specific areas that they may draw our
19 attention and also what has been identified as
20 random.

21 We also revisited this regarding the
22 operating experience. We added a number of INs
23 that address corrosion. They address leak chase
24 channel systems, concrete containment susceptible
25 to liner plate corrosion, etcetera.

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1 We addressed the tables of NUREG-1611
2 regarding transgranular stress corrosion cracking
3 and stress corrosion cracking.

4 I'm going to be abbreviating and moving
5 fast because I know we are behind schedule.

6 The next item of discussion, the next
7 AMP is the IWL. This AMP has hardly changed except
8 we have added that photography made the good
9 instrument where quantitative data cannot be
10 collected. Photography can be a very valuable
11 technique, especially if you can scale the
12 photographs. And this particular technique is
13 referenced in two ACI publications. They are part
14 of the ASME. In fact, in IWL-2310, visual
15 examination and personal qualification, the two
16 documents ACI 201 and ACI 349.3 discuss the value
17 that photographs bring into the evaluation of
18 possibly cracking or what cannot be measured at
19 that point. We added some additional acceptance
20 criteria consistent, as I said, with the ACI 349.3.

21 The next part of this AMP that has been
22 visited has been the operating experience. In the
23 operating experience we added an IN regarding the
24 licensee pursuing inspections, that they really
25 were not up to snuff with ACI 201.1 and ACI 349.3

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1 that they are part of the ASME code.

2 In addition to the operating
3 experience, we brought forward the inspection
4 report related to delamination issue and we said
5 well, if you are going to be doing, for example,
6 steam generator replacement, this is a point of
7 interest and should be paid attention. This is not
8 age related, but it draws attention to the
9 licensee, something that they need to observe.

10 CONSULTANT SHACK: Looking at that,
11 there was sort of one change in the wording. In
12 the current one, it says the code specifies
13 augmented examination requirements. In the
14 previous version, following post-tensioning system
15 replacement repair. And the other one, the
16 previous version it was a more encompassing thing.
17 Post-tension system repair and replacement
18 activities are to be in accordance with the code,
19 rather than just examination afterwards.

20 Is there a difference or is one just a
21 more accurate statement of what the code actually
22 requires?

23 MR. PRINARIS: The code requires
24 examination and we also have INs that tell us how
25 to -- or they tell the licensee how to do the

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1 actual lift of force measurements. And those are
2 going to be revisited further down in 10, limited
3 aging analysis.

4 CONSULTANT SHACK: Okay, so there was
5 no change in coverage really in going from
6 activities to examination. The code really only
7 focused on examination?

8 MR. PRINARIS: The code focused on
9 examinations. We reinforced some additional
10 things. And you're going to hear about them and
11 I'm sure you may be hearing farther down on Friday.

12 CONSULTANT SHACK: Okay.

13 MR. PRINARIS: If anything, we want to
14 make sure that safety is maintained.

15 CONSULTANT SHACK: Well, these
16 additional things, where are they mentioned? They
17 don't seem to be in this document.

18 MR. PRINARIS: You'll be hearing them,
19 I mean, farther down of the discussions today.

20 CONSULTANT SHACK: Okay.

21 MR. PRINARIS: I'm going to move to the
22 last of the group, the ASME related program of IWF.
23 We added evaluation of inaccessible support areas
24 when accessible areas indicate degradation may
25 exist in inaccessible areas. Again, we reworted

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1 some issues that had to do with bolting and when we
2 put in the AMP all bolting, that all bolting
3 perhaps needs further clarification, meant all
4 bolting in the sample, not all bolting across the
5 plant regarding these support areas.

6 CHAIR SKILLMAN: Andy, let me ask about
7 that first bullet. That suggests that you would
8 only look at inaccessible areas only when
9 accessible areas are indicating degradation?

10 MR. PRINARIS: That's correct.

11 CHAIR SKILLMAN: Is that an appropriate
12 --

13 MR. PRINARIS: We have maintained this
14 across the board for most AMPs and most audits we
15 would address what is happening in the accessible
16 areas as an indicator. If there are issues arising
17 from this observation, then where they're going to
18 look for opportunistic exam times or we are going
19 to suggest some other way, but practically what is
20 taking place in the accessible areas is an
21 indication of the inaccessible areas.

22 CHAIR SKILLMAN: Except that when you
23 find something that is occurring that may be
24 applicable to an inaccessible area, you probably
25 ought to take a look, but I don't accept an

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1 argument in the other direction that is that you
2 don't have to look in the inaccessible areas if
3 there's no obvious degradation in the accessible --
4 this is kind of the reason that there are rounds on
5 a ship or on a power plant, where no matter what's
6 going on, you're out and about on a regular basis
7 looking and poking.

8 MR. PRINARIS: I'll give you an
9 example. You know, some of the tendons, for
10 example, maybe flows to a radiation area. Then you
11 cannot physically, you cannot --

12 CHAIR SKILLMAN: Get there.

13 MR. PRINARIS: Right.

14 CHAIR SKILLMAN: I understand.

15 MR. PRINARIS: So you look on either
16 side and see is there something that could be
17 affecting this and then there are other mechanisms
18 and I'll discuss some of these specifically on the
19 tendons. Is there something that trending is not
20 cutting it? We dissect the information that the
21 applicants provide us to make sure that safety is
22 maintained.

23 CHAIR SKILLMAN: This is the perfect
24 example of you don't know what you don't know. And
25 the only way to find out is to go take a look and

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1 so I would suggest that there needs to be an
2 awareness that in some cases, even though there
3 might not be trend data, you probably ought to at
4 least poke at least once, particularly when you're
5 talking about adding 20 years.

6 MEMBER BALLINGER: I'd like to kind of
7 reinforce that because just because you don't see
8 something in an accessible area does not mean it's
9 not present in an inaccessible. In fact, we've
10 been surprised many times, where we thought
11 everything was fine and in an inaccessible area, lo
12 and behold, it wasn't so fine. So I don't know if
13 that's the right criteria.

14 MR. PRINARIS: Let me get, for example,
15 farther down and maybe this question will be
16 answered. And if not, I'll entertain it at the
17 very end.

18 MEMBER BALLINGER: Okay. In particular
19 with respect to corrosion and things like that,
20 it's usually the inaccessible areas that bad things
21 occur.

22 MR. PRINARIS: Well, this is one of the
23 reasons that bulges are of concern. And you look
24 at the bulge, some of these bulges are way up
25 there. And yet, we address the issue. Whatever

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1 the applicant takes a step, however, he is going to
2 tell us if there is a thinning because of the
3 release of the liner from the concrete and now some
4 active degradation is taking place, especially
5 where the strains are excessive in a bulged area
6 because of plastic collapse, you're going to know a
7 little bit more. So I mean we have addressed this,
8 by the way in certain plants.

9 CHAIR SKILLMAN: This is a poor
10 example, but it illustrates exactly the reason for
11 my concern. After the TMI2 accident we did not go
12 into several of the facilities for six years. And
13 when we did, the first thing we had to do was put
14 in lights because the light bulbs had broken, had
15 died. And what we learned is that the spiders
16 needed name tags they were so big. I'm telling you
17 the water spiders were three inches in diameter.

18 And the state of rust was remarkable.
19 That's a bad example, but it illustrates you don't
20 know what you don't know. You need to keep
21 looking. So I'm going to stick with Dr. Ballinger
22 --

23 MEMBER BALLINGER: This is a generic
24 problem, not just with liners and stuff. You've
25 got to be careful that you don't deceive yourself

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1 into thinking something is fine because you can't
2 get to it.

3 CHAIR SKILLMAN: I think we've made our
4 point. We'll be glad to hear what you have to say.
5 Thank you, Andy.

6 MEMBER RICCARDELLA: Just for
7 clarification, we're talking IWS which is component
8 supports, right?

9 MR. LEHMAN: Yes, so I think some of
10 the stuff you're talking about, we have in IWE and
11 IWL where we've sort of taken a more closer look at
12 the inaccessible areas, but for this IWS specific,
13 it component supports.

14 MEMBER RICCARDELLA: You're talking
15 thousands and thousands of component supports. I
16 think the sampling where you're covering just the
17 accessible ones I think is probably pretty good
18 sampling.

19 MR. LEHMAN: Yes, it's a sampling
20 program as well.

21 MR. PIRES: This is Jose Pires. I
22 would just like to make a comment. I think that
23 only applies, my understanding, to those parts in
24 which these extrapolations has some validity. When
25 you have a particular construction detail, for

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1 instance, you think there may be some corrosion
2 there and that corrosion will not be evidenced by
3 something like that, by an accessible area. You
4 have programs for the inspection of those details.
5 So there's a limit to the feasibility of that, in
6 that regard.

7 So I think for containments there may
8 be some part of the liner where maybe some water
9 might accumulate or is suspected, and that is
10 completely different from what happens in the rest
11 of the liner. That is a separate consideration.

12 CHAIR SKILLMAN: Okay. Thank you.
13 Let's march. Let's keep on going.

14 MR. PRINARIS: It has not been unusual
15 where we went back to the licensee in the past and
16 they have provided us with plant-specific on issues
17 that we have raised. So I assure you our audits
18 are comprehensive, at least from the license
19 renewal perspective.

20 The next point on IWF, next slide,
21 please, As I mentioned we clarified the bolting
22 across the AMPs and specifically we addressed those
23 that could be susceptible to stress corrosion
24 cracking. And then we looked at the sample size
25 that we have been looking all along and the

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1 licensees actually have been looking all along,
2 consistent with ASME code. And what we suggested
3 in this particular new GALL SLR is an increase of
4 five percent for the supports outside of the
5 existing sample. And the 5 percent is, for
6 example, if you have 10 percent, it will be 10.5
7 percent. The percent increase is a roaming
8 increase in the sample size to provide this
9 additional confidence of adequacy for reducing any
10 existing uncertainties in our review. So we've
11 taken this additional step and say okay, we would
12 like this additional increased augmentation of the
13 sampling aside what the code has provided.

14 And at the end, we added one more
15 recommendation where we have some supports that
16 they have been reconditioned, although they do meet
17 the acceptance criteria. Then we suggest the
18 addition of a similar support as that has been
19 reconditioned.

20 This concludes the ASME related AMPs.
21 And now I'm going to move to those that are related
22 to codes, structural codes or Reg Guides.

23 They all have a common theme and
24 oftentimes, applicants have combined some of these,
25 for example, they have combined the masonry, as

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1 well as the water-related structures and structures
2 monitoring all into one. Although they did
3 separate their operating experiences, you could
4 distinctly look at them and see what each of these
5 AMPs has addressed as an operating experience. But
6 there are some common factors and I'm going to
7 address those in this particular slide.

8 We clarified that coatings are
9 monitored for indications what is happening in the
10 substrate just below the code. And reworded again
11 parts for the bolting. We addressed that some
12 bolts even though they may not be as susceptible to
13 stress corrosion cracking still we need to be
14 looking at these.

15 We also took -- some of these has come
16 -- what I'm going to mentioned next from
17 experience, inspections related to --

18 CONSULTANT SHACK: Go back to that
19 first bullet. It seemed to me that you took
20 language out to cover the protective coatings. In
21 the old GALL, there was a statement if protective
22 coatings are relied upon to manage the effects of
23 aging for any structures, the structure is
24 monitored -- is to address protective coating and
25 maintenance. And that's gone.

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1 MR. PRINARIS: I believe we said we are
2 looking what could happen below the substrate.

3 CONSULTANT SHACK: You may have added
4 it somewhere back in.

5 MR. PRINARIS: Some of this has been
6 moved around. That's for sure.

7 CONSULTANT SHACK: Okay.

8 MR. PRINARIS: I'm going to take your
9 note and try to address it.

10 CONSULTANT SHACK: That just surprised
11 me a little bit.

12 MR. LEHMAN: Yes, the deletion I think
13 you're talking about is in the program description.

14 CONSULTANT SHACK: Yes.

15 MR. LEHMAN: We expanded on protective
16 coatings at the end of element 3, parameters
17 monitored or inspected. It's a little slightly
18 different wording, but I think the focus was on
19 generally the coatings are not what's being age
20 managed. It's the underlying materials.

21 CONSULTANT SHACK: Right, it's really
22 the structure.

23 MR. LEHMAN: Exactly. So make it clear
24 that coatings still need to be inspected, but not
25 for themselves to make sure that the underlying

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1 structure is acceptable.

2 MR. PRINARIS: Dr. Shack, I would like
3 to say the following. When we do the audits, we
4 address the elements of the AMP not per se that
5 much is in the description of the program. So you
6 have seen a movement into the elements. It is the
7 applicant that has to address do I satisfy this
8 element? Do I satisfy -- and that brings it more
9 strength in the --

10 CONSULTANT SHACK: Fair enough.

11 MR. PRINARIS: Going forward, again, we
12 are talking here about inaccessible areas and
13 aggressive groundwater. The focus of all of these
14 AMPs is to detect aging degradation and quantify
15 the effects of aging before there is a loss of
16 intended functions. So some of these AMPs they
17 have the wording we would like to know the volume,
18 as well as the chemistry of the water collected, if
19 it is possible to collect that water, and there is
20 a reason for it because we can tell what is
21 happening. The chemistry of the water, if there is
22 leaching, if the porosity of the concrete is
23 increasing by calcium release, etcetera. And the
24 same thing if you do see iron within the water
25 sample, that we do know that the rebar is getting

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1 degraded then.

2 So this is the reason why I have taken
3 -- it is not a descriptive environment, but it is
4 something to draw the focus of the applicant to if
5 there is water that substantiates, to further look,
6 please tell us what is happening. And all of this,
7 the reason they're putting the elements of the AMPs
8 is instead of us getting asked the RAI, we go out
9 and we see something, we keep asking RAIs because
10 the sample is cycled sometimes. We bring it up
11 front and say okay, we really want to make sure we
12 can complete this review in a timely fashion.

13 And as far as the baseline inspections,
14 if applicants have not used quantitative acceptance
15 criteria in the past, a baseline inspection we feel
16 it should be completed prior to the subsequent
17 license renewal, so it gives us an indication where
18 a particular structure may be or a condition of the
19 particular structure.

20 The major -- now we're going to go
21 specifically on every AMP. And the next one in
22 line is the masonry walls. And the major
23 difference here has been the unreinforced and
24 unbraced walls. We are providing the guidance.
25 Those have to be inspected every three years

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1 instead of every five years.

2 And we based our thoughts on two
3 issues. One was these are unreinforced and
4 unbraced, so it could be a condition of A2 over A1
5 and we maintain that safety. And the second one we
6 looked at the National Concrete Masonry Association
7 documentation regarding concrete masonry walls, and
8 in fact, their specifications call for unreinforced
9 and unbraced walls to be inspected annually. So
10 we've been five years on annually. And something
11 that the applicants do rigorously, we believe three
12 years is the adequate time for this inspection.

13 MEMBER STETKAR: Okay, you're going to
14 hear this from me. I'm not a structures guy, but
15 it's time to start raising it. Why when the clock
16 ticks over to suddenly 1 second after midnight on
17 the 61st year does it suddenly become a 3-year
18 concern when for the first 60 years it was a 5-year
19 concern?

20 MR. PRINARIS: I think the answer on
21 this in my mind and in the mind of my colleagues
22 when we set on these tables and we vetted these
23 things, when we go 62 years the uncertainty has
24 increased on many occasions. We have looked at
25 this point in time, whatever we had in our hands

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1 and NUREG-1801 and -1800, and we evaluated
2 according to the AMPs. And wherever there were
3 issues, we asked the RAIs to supplement.

4 But the bigger question became all right, we're
5 going 60 to 80, there is a lot of uncertainty, a
6 lot of things we don't know. By and large, the --

7 MEMBER STETKAR: But we're a lot more
8 certain at year 59. But that's what the guidance
9 says.

10 CONSULTANT SHACK: But I have the same
11 problem, John, from 39 to 40.

12 MEMBER STETKAR: Yes. And maybe at
13 some plants from 7 to 10.

14 CONSULTANT SHACK: I mean there is a
15 certain arbitrariness in picking any of these
16 numbers, but --

17 MEMBER STETKAR: The question is why be
18 arbitrary. If 5 is good for 60 years, why isn't it
19 good for the last 20 years? Just because it's the
20 last 20 years and somebody wants to make it --
21 sounds like we're more rigorous. So I'm asking for
22 the technical basis. I'm not asking for opinions.
23 I'm not asking for --

24 MR. PRINARIS: There are other things,
25 too. There is a Maintenance Rule Reg Guide that

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1 the applicants follow. There is a Maintenance Rule
2 inspection.

3 MEMBER STETKAR: They're following it
4 now though.

5 MR. PRINARIS: Yes, they are.

6 MEMBER STETKAR: And they'll follow it
7 through year 60, 59.99999.

8 MR. PRINARIS: We emphasize that these
9 things are important in the application. The other
10 thing is there --

11 MEMBER STETKAR: I'm asking for the
12 technical basis though, sir. I'm asking for the
13 technical basis for increasing the frequency of
14 those inspections, not a feel-good opinion. I'm
15 asking for a technical basis. If you don't have
16 one, just take it away. It's on the record. Staff
17 can come back and answer our technical questions
18 after greater consideration later. It's a
19 question.

20 MEMBER BALLINGER: It's obviously true,
21 I suppose, that with time the uncertainty
22 increases. But does it make a difference in this
23 case? In other words, regarding the technical
24 basis.

25 MEMBER STETKAR: If you've been

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1 inspecting it every five years --

2 MEMBER BALLINGER: That's right. On
3 what basis do you say all of a sudden uncertainty
4 has increased when you've been inspecting the thing
5 every five years for the last 40 or some number?

6 MEMBER STETKAR: Forty to 60 anyway.

7 MEMBER STETKAR: Forty to 60 anyway.

8 MR. PRINARIS: Bear in mind that there
9 are a lot of these organizations like ACI or the
10 Masonry Concrete Association. They do go through
11 their reviews and they find out some things need to
12 be augmented or changed or -- for example, I'll
13 give you, for those of you that may have an idea of
14 the concrete code, when I went to school it was a
15 few pages. Now it's 500 pages, the concrete design
16 code.

17 So there are increases, technological
18 advances that need to be taken into consideration.
19 As I said before, we looked at these things and we
20 brought them forward. Now between the 39 to 40,
21 it's the applicant's decision and as for us to
22 evaluate what they bring to the table when we do
23 the basis document review.

24 MEMBER RICCARDELLA: You know, I don't
25 think it's unreasonable, John, as a general concept

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1 that as things get older, you check them more
2 often. Think of your own medical checkups that you
3 do, you know? I won't mention the specifics, but
4 there are certain things you start doing more
5 frequently as you get older.

6 MEMBER STETKAR: On the other hand, I
7 have an annual physical and I've had that annual
8 physical for years and I look at the trends in my
9 annual physical. And if I see a change in the
10 trend, I go have that specific issue checked maybe
11 once every six months.

12 And in this case, we have evidence of
13 from 5-year inspections of these things, 4 years,
14 anyway, 40 to 60. And yes, if I have -- I'm not
15 arguing at a specific plant if I have evidence of
16 problems with some walls at that plant and I'm just
17 making a case on the walls because it's the first
18 one, so I don't have to say this on every other
19 thing that I've discovered.

20 If you don't have evidence of a trend,
21 why just go look -- why should I go to the doctor
22 every six months simply because I turned 60 when I
23 have 30 years of annual physicals that don't show a
24 trend, just because I turned 60? Or just because I
25 go to Medicare and maybe Medicare -- well, Medicare

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1 won't pay for it, but -- see, my whole point is if
2 there's an actual technical basis, then I'm happy.
3 If it's just a feel-good thing, why --

4 MR. PRINARIS: The technical basis here
5 is when we look at these new codes that are coming
6 online and I may be facing you a few weeks, months
7 from now on some of the Reg Guides that are
8 involved. A lot of new things -- testing
9 continues, things come up, and things are improved
10 from the perspective now we need to be paying more
11 attention to this and codes are rewritten. And we
12 have looked at these things. Now between how one
13 year changes to the next, that I cannot tell you.

14 MEMBER STETKAR: Go on, Dick has to
15 keep us on schedule. I made my point.

16 CHAIR SKILLMAN: Well, I would like to
17 kind of get where Pete, or Dr. Riccardella is. I
18 think the data for people aging shows that there is
19 value in more frequent inspections the older we
20 get. I think that there's a balance between do you
21 really have to change the inspection frequency on
22 the first day of the 61st year against -- is there
23 really a risk that's associated with not having a
24 more frequent inspection? But I think that there's
25 a defensible argument on both sides of that

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1 equation and I think we should be mindful of that.

2 As the plants age, specifically where
3 there is not a lot of data that confirms that
4 continuing to age in the same cadence and pace that
5 the plant has been accustomed to, that there may be
6 a phenomenon that hasn't been discovered, but there
7 needs to be some science when we say you've got to
8 increase inspections because that is a burden for
9 industry. And the burden is expensive. So there
10 needs to be a good, solid basis for saying let's
11 increase the pace.

12 And I would think that there's plenty
13 of data out in the world of structures that would
14 show that big strong concrete structures that have
15 been in use for decades probably don't go through
16 some rapid change obligating more frequent
17 inspection, but I think we need to have signs to
18 back up any change.

19 MR. PRINARIS: I agree and some of
20 these structures are indeed massive. We are
21 talking some -- unbraced walls and the specific
22 bullet is for those type of walls that we dropped
23 and we based primarily on the standard.

24 MR. BURTON: Yes, this is Butch Burton
25 again. Let me -- I want to, I guess, try and make

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1 more a general point. Sometimes you make changes
2 based on things that you've seen and you know.
3 Sometimes you make changes based on things you
4 haven't seen and you don't know. But -- and
5 certainly in the prior case, you can prepare sound,
6 technical basis to support that. In the latter
7 case, it may be a little bit more difficult and
8 some of the basis may have to be something in terms
9 of I don't know whether this necessarily -- I
10 haven't seen it happen, it may happen in the
11 future, it may not. If it does happen, it would
12 lead to really bad things and in some cases that
13 may be the kind of argument that you have to make
14 to support something like that.

15 Like for instance, I've heard a lot
16 about shingles. And they say get your shingles
17 shot when you turn 60. I've never had shingles.
18 But the consequences of getting shingles look
19 pretty bad, so I'm going to get my shot. So I
20 definitely appreciate the need to have a sound
21 technical basis and I agree with that. And I think
22 we're committed to that. The challenge of
23 preparing a technical basis for something that you
24 haven't seen and may be a little more challenging
25 and I think the basis has to involve the

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1 consequence if you miss it, if you follow what I'm
2 saying. So sometimes that may have to be the
3 basis. But it's not as solid as something that you
4 have seen or experienced. But I think as we move
5 forward, we prepared out technical basis document,
6 we're going to have to make those kind of arguments
7 in those kinds of situations. So I do take your
8 point.

9 MEMBER BALLINGER: But I think we
10 really need to be careful that we don't have
11 mission creep here, all right? Shingles, for
12 example, I've had them. They're very unpleasant.
13 It's a known surprise. All right? I'm surprised
14 when I got them. I didn't expect to, but I knew
15 about them. There's no basis -- if you have a
16 wealth of inspection data every five years and you
17 don't see any trend, and there's no thermodynamic
18 or other kind of reason where you would expect a
19 surprise, then there's no reason, I don't think to
20 change things.

21 If you somehow expect a surprise, then
22 you have to go back and say well, on what basis
23 might I expect a surprise? Stress corrosion
24 cracking happened to be one of them where you can
25 get surprise and you would expect that over time

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1 that's not going to be much of a surprise. It's
2 just a matter of time. So we have to be careful
3 that we don't end up with just arbitrarily assuming
4 that we're going to be surprised on everything and
5 therefore increase -- decrease the inspection
6 interval, if you will --

7 MR. BURTON: Right.

8 MEMBER BALLINGER: Or add inspection
9 just because well, it's the future. We're going to
10 be surprised.

11 MR. BURTON: And I agree with that.
12 And it's not just whether you think you may get a
13 surprise, but what are the consequences of that
14 surprise. If the surprise is something really bad
15 --

16 MEMBER BALLINGER: That factors into
17 it, too, but I don't see some of that here.

18 CONSULTANT SHACK: Just another thing,
19 some inspections tell you a lot. If the wall
20 hasn't fallen down or shown visible cracks, that
21 doesn't tell me a whole lot about the damage that
22 might be accumulated.

23 In a pressure vessel, I can make the
24 argument that I know the fluence and I know it's
25 going to creep up. I have ways of measuring that.

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1 In cases where you can't track the kind of damage
2 that might be occurring, it seems to me that it's
3 reasonable to perhaps increase the inspection. So
4 you have to consider what your inspections have
5 really inspected over the past 40 years versus the
6 future. And in this particular case, I mean the
7 fact that the consensus document says inspect every
8 annual year seems to me a good, strong, sound,
9 technical basis for decreasing it from five to
10 three.

11 MR. PRINARIS: Again, these are
12 unenforced and unbraced walls.

13 MEMBER RICCARDELLA: Are there a lot of
14 those types of walls in a nuclear plant? I'd be
15 surprised.

16 MEMBER BLEY: A lot fewer than there
17 used to be.

18 MEMBER BALLINGER: But we need to be
19 careful that we don't translate may or might into
20 well, sure.

21 CONSULTANT SHACK: That's why you have
22 a one-time inspection program for places where you
23 think there really is -- we know there are
24 mechanisms for unreinforced, unbraced concrete
25 walls. And I think there is -- if you can't

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1 quantify the distinction in all cases, there is
2 this notion that you are accumulating damage. If
3 you haven't got good ways to inspect or quantify
4 it, increasing the inspection frequency is a
5 reasonable thing to do. Again, there's a certain
6 arbitrariness in doing it at 60 years.

7 MEMBER BLEY: And that links to the
8 piece of risk. We just heard it. If the
9 consequences are high, maybe we want to look, but
10 also if the likelihood is increasing, the kind of
11 thing Bill cites is a place where you have reason
12 to suspect the likelihood to be increasing if it's
13 something you can't observe, but you know there are
14 mechanisms getting us there. So I think --

15 MEMBER STETKAR: How do the visual
16 inspections give you confidence that you're
17 inspecting that mechanism any better every three
18 years any better than any five years?

19 CONSULTANT SHACK: They don't.

20 MEMBER STETKAR: Okay, thank you.

21 CONSULTANT SHACK: When any damage
22 occurs to the point where it is visible -- I've got
23 a head start.

24 MEMBER STETKAR: They're only visual
25 inspections. Go look at the wall. It's either

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1 cracking or it's not.

2 CHAIR SKILLMAN: Let's proceed. Andy?

3 MR. PRINARIS: I believe we are S6 now
4 which is the structures monitoring program.
5 Something that the mechanical people have been
6 doing, we added and noted that the elastomeric
7 materials are subject to tactile inspection.
8 Again, the same thing that I discussed with you a
9 few slides before regarding in leakage to look at
10 the volume and the chemistry. And something that
11 we clarified was regarding the groundwater
12 chemistry and to look at the seasonal variations.
13 The seasonal variations are important because it
14 could be high water table that can drive additional
15 fluid by pressure through the wall and also can
16 tell us whether there are elements on the surface
17 that are filtrated right through the water into the
18 wall.

19 The next AMP that I'd like to visit is
20 inspection of water control structures. On this
21 particular AMP, we separated the wording regarding
22 the Regulatory Guide 1.127 from the title. I would
23 like to reemphasize that whether the plant follows
24 Reg Guide 1.127 or not still the plant has to
25 address water-control structures and the elements

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1 of this program should be covered.

2 The point in this particular program of
3 interest is submerged concrete structure should be
4 inspected during periods of low tide. They are no
5 longer inaccessible, but you should have that
6 opportunistic approach to inspect when they are
7 accessible and to be at five years. And if you
8 cannot do it, then provide a technical
9 justification. The same thing if there are silt
10 accumulation or vegetation or marine growth, those
11 are not considered inaccessible areas, but they can
12 be cleaned and inspection of the concrete or other
13 structures can take place.

14 That brings us to two further
15 evaluations. One is ASR, an active research, on-
16 going research in this particular aging effect.
17 The further evaluation starts by looking visually
18 at trying to address whether there is a map or
19 patterned cracking, then followed by petrographic
20 examinations and reactivity tests whether ASR is
21 taking place.

22 There are certain tables in the SRP
23 that have been updated and those you can look at
24 the numbers of the slides.

25 The additional and new further

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1 evaluation is regarding radiation. Some numbers
2 are given there. Those are of the current level of
3 research where we are and our research, Office of
4 Research, along with NRR, is addressing this
5 particular point to find out where exactly the
6 threshold will be that will be affecting concrete
7 structures.

8 Again, there are entries on the SRP.
9 And that brings us to the next level, the AMPs and
10 Time-Limited Aging Analysis that they are --

11 CHAIR SKILLMAN: Andy, before you
12 proceed into 4 and 5 --

13 MR. PRINARIS: Yes, sir --

14 CHAIR SKILLMAN: -- is , is this a good
15 time to take a bio break?

16 MR. PRINARIS: It's up to you guys. I
17 think it's a good idea.

18 CHAIR SKILLMAN: For some.

19 MR. PRINARIS: I'll probably address
20 some of the thoughts that you had, the importance
21 of trending, etcetera.

22 CHAIR SKILLMAN: My preference is to
23 keep on going, but my common sense says take a
24 break. Let's recess for 15 minutes. Let's come
25 back at 25 after on that clock.

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1 MR. PRINARIS: All right. Thank you.

2 (Whereupon, the above-entitled matter
3 went off the record at 10:09 a.m. and resumed at
4 10:24 a.m.)

5 CHAIRMAN SKILLMAN: Ladies and
6 gentleman. we're back in session. Late breaking
7 news, I'm going to claim a hard stop at 11:45. A
8 number of the members have other activities that
9 they must attend to, so let's march hard.

10 MR. PRINARIS: Sure.

11 CHAIRMAN SKILLMAN: And, Andy, take it
12 away.

13 MR. PRINARIS: All right. We're now
14 getting into the ones that they are related to
15 regulatory aspects, and I'm going to reshuffle a
16 little bit here and we're going to start with
17 54.21(c), Revisions (i), (ii) and (iii) regarding
18 the tendons. And regarding the tendons this --
19 what has changed from 1800 to this new GALL SLR is
20 we introduced the wording and the title of un-
21 bonded tendons to make it specific that we are
22 discussing unbounded tendons with this particular
23 time-limited aging analysis.

24 The next thing I want to say is the
25 Standard Review Plan is for the benefit of the

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1 staff and the applicants do follow because we do
2 evaluate with certain leeway what the applicant
3 send us regarding the regulations.

4 Again, to refresh some of these things,
5 the (i), (ii) and (iii) relate to analysis. The
6 (i) is analysis that was performed at the beginning
7 of time, meaning when the plant was commissioned,
8 and it could have been done for any number of
9 years. It could have been for infinite number of
10 years, in which case the analysis is valid. The
11 (ii) is when the analysis has been projected to a
12 particular year, and most often that had been 40
13 years. And the (iii) is if (i) and (ii) cannot be
14 satisfied, then you do have a managed approach to
15 the tendons. We added to the areas of
16 review that predicted lower limit, and I'll discuss
17 a little bit more on predicted lower limit. We
18 moved it to plant-specific time-limited aging
19 analysis because predicted lower limits are
20 different for every plant and they are plant-
21 specific. We also looked at additional and
22 supplementary aging effects, like breakage of
23 tendon wires, effects of stress corrosion cracking,
24 improper anchorages and so on and so forth.

25 Losses in tendons are those that happen

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1 in the beginning of time. And then they are losses
2 that have -- they are time-dependent and there are
3 losses also that they are based on environment or
4 environmental losses. And those at the beginning
5 of time is, for example, those involving friction
6 and so-called frictional losses, losses due to
7 initial setting, losses due to elastic shortening.

8 And for those that are not familiar
9 with elastic shortening, just imagine you have a
10 rim in a car and you had a flat you are replacing.
11 You are not going to tie all the bolts clockwise or
12 counterclockwise, but you're going to do it on
13 opposite sides because you're pulling on one tendon
14 one side. Something else is happening elsewhere.

15 So there is quite a bit of writing in
16 Reg Guide 1.351 regarding the elastic shortening.
17 And it is actually a very sophisticated analysis
18 how you are going to be tensioning these tendons in
19 the beginning of time.

20 The ones related to time are creep,
21 shrinkage, relaxation of tendons. Creep and
22 shrinkage involve definitely aggregates, and
23 depending what aggregate they use in the concrete,
24 you can have different aspects of creep and
25 shrinkage. And those are important. And the

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1 reason I'm saying important also is if you begin
2 de-tensioning for steam generator replacement, you
3 got to be aware of these things.

4 And relaxation of tendons is you
5 stretch a metal and the grain structure changes.
6 And then if there are issues replacing tendons,
7 etcetera, there are some relaxation things taking
8 place in the existing tendons. What I'm trying to
9 drive is a complex situation that the reviewer as
10 well as the applicant needs to be aware of.

11 The additional thing that we took away
12 from 4.5 regarding the (ii) -- and I'm going to go
13 back to slide 8, to a previous slide. On (ii), in
14 the past in NUREG-1800, Rev. 2 and Rev. 1, we had
15 wording; and in fact you can see it, that said if
16 you cannot make the computations, they you got to
17 have some sort of a program that will address the
18 review procedure. That is not based on any
19 regulatory aspects and we just deleted it. We
20 believe this was an error and is no longer in SRP
21 SLR. The SRP SLR addresses analysis in (i) and
22 (ii) and management in (iii).

23 Yes, sir?

24 MEMBER RICCARDELLA: You say in the
25 last bullet there's an acceptable substitute. And

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1 acceptable substitute for what? For the --

2 MR. PRINARIS: For the analysis.

3 MEMBER RICCARDELLA: For the analysis?
4 Okay.

5 MR. PRINARIS: Yes, the way it was
6 written, like -- and could have been the IWL, could
7 have been some other, but it was a program related
8 -- it should have been in (iii) where you manage
9 the tendons through a program. And this leads us
10 from TLAA 4.5, which is the tendons, into what
11 would be the program managing the tendons in the
12 (iii).

13 The program name is X.S1. This is a
14 group of Aging Management Programs specifically
15 related to time-limited aging analysis. What we
16 have introduced here in addition to what we had in
17 the TLAA 4.5 is we introduced the word again
18 "unbonded" to ensure that this addresses unbonded
19 tendons. We look at the tendons, hoop tendons,
20 vertical tendons, and dome tendons, and variations
21 of those. And then how we're going to evaluate,
22 analyze, measure, etcetera, we put it in Element 4.
23 We also mention this is a Condition Monitoring
24 Program, and although corrective actions are not
25 specifically detailed, they are to be taken before

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1 the intended function of the tendons is reduced.

2 There are three lines here of
3 discussion. The lines are the minimum required
4 value, which is a constant value from day one, and
5 it is the design value that the containment is
6 designed for. It's a constant and therefore is not
7 subject to time-limited aging analysis and it drops
8 off. So there are two other lines of discussion.
9 One is the predicted lower limit and the other one
10 is the trending.

11 Most plants have had the predicted
12 lower limit lines computed to 40 years of
13 operation. And you can see that falls under (i).
14 During (i) the time-limited aging analysis was done
15 for 40 years, so if you look at the (ii), you
16 either have to recompute those numbers or you are
17 going to manage. In the management perspective the
18 predicted lower limit is a line, which also the Reg
19 Guide 1.351 delineates how to actually do the line
20 is very important.

21 Any measured pre-stressing force should
22 never fall first of all below the MRV, which is the
23 minimum required value. It should always be above
24 it and exceed it.

25 CHAIRMAN SKILLMAN: Andy, you're

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1 spending so much time on this. Is operating
2 experience indicating that there is a relaxation or
3 a change in the tendon tension? I dealt with these
4 for years, and from inspection to inspection there
5 was virtually no change. So I don't understand why
6 so much emphasis is being placed here.

7 MR. PRINARIS: The predicted lower
8 limit line is a compass, and the compass is versus
9 where you are in point versus where you're going in
10 point in time. The predicted lower limit will tell
11 you where I should have been. If my trend line is
12 way above the predicted lower limit, there is
13 something that has unusually taken place. Perhaps
14 a number of tendons have been replaced that may
15 affect re-tensioning the structure and possibly
16 some cracking taking place re-compressing the
17 actual structure.

18 CHAIRMAN SKILLMAN: I understand the
19 theory, but I'm asking what experience is driving
20 this emphasis.

21 MR. PRINARIS: The emphasis -- these
22 are important. The trend lines are important. We
23 try to do to understand the level of the pre-
24 stressing and the level of the containment where it
25 is before it crosses the MRV line, the trend line.

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1 Bear in mind, all of the tendons are -- the
2 selected tendons for measurement are random. And
3 the MRV line is an average line representing the
4 entire force on the containment.

5 CHAIRMAN SKILLMAN: Yes.

6 MR. PRINARIS: So between randomness of
7 the tendons and a constant number that is for the
8 entire containment, the trend line, if it is
9 crossed before some time, before the period of the
10 extended operation or into the extended operation,
11 that is a cause for alarm.

12 CHAIRMAN SKILLMAN: Yes, I understand
13 that. What data is saying that this is occurring?

14 MR. PRINARIS: It is not the data that
15 is occurring. The ASME Code represented only as a
16 point. We -- in the Reg Guide; most of the plants,
17 if not all of the plants, 1.351, we represent as a
18 line, the predicted lower limit line, and we draw
19 the importance of this line.

20 CHAIRMAN SKILLMAN: Okay. But I hear
21 you saying there isn't any data that shows that
22 there's degradation, which I would expect.

23 MR. PRINARIS: Well, there is constant
24 trending downwards.

25 DR. SHACK: Yes, I mean, you have a

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1 statement in the area of review: operating
2 experience with a trend of pre-stressing forces
3 indicate the pre-stressing tendons lose their pre-
4 stressing forces at a rate higher than predicted.
5 Again, that seems to --

6 CHAIRMAN SKILLMAN: Okay.

7 DR. SHACK: -- contradict your
8 experience, but --

9 CHAIRMAN SKILLMAN: Okay.

10 DR. SHACK: -- that statement is made
11 at any rate.

12 CHAIRMAN SKILLMAN: So now I understand
13 the emphasis that you're placing here. Let's move
14 on.

15 MR. PRINARIS: Are you referring to
16 bullet No. 3?

17 CHAIRMAN SKILLMAN: I was really
18 thinking of 2 and 3 as a pair, and I was reflecting
19 on my own experience where there was very little
20 change. And I was not ascribing to that any
21 significant degradation in the capability of
22 containment. You are pointing to, I think, a
23 concern that over the course of time the
24 containment can be degraded. So I understand that.

25 MR. PRINARIS: There are a number of

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1 tendons that they break or the wires break, and so
2 some relaxation takes place. And a number of
3 plants have happened. For example, I've been
4 looking at the FSAR of Calvert Cliffs, and in fact
5 they do have a specific approach how to deal with
6 the breakage of -- of these wires. And our concern
7 is if indeed something is taking place, let's be
8 aware of it.

9 CHAIRMAN SKILLMAN: Yes, I agree.

10 MR. PRINARIS: And we're not asking to
11 do all the predicted lower limit. The ones that
12 they are sampled do the predicted lower limit and
13 then figure out how you're going to do your
14 predicted or lower line and see your trending if it
15 crosses that line. We never want to approach the
16 MRV for the benefit of safety.

17 CHAIRMAN SKILLMAN: I understand.

18 MR. PRINARIS: And those are what the
19 three bullets practically try to address.

20 CHAIRMAN SKILLMAN: Okay.

21 MR. PRINARIS: The next AMP is again
22 regulatory-based. And Bryce, as a colleague, I
23 remember we addressed this back and forth in this
24 particular AMP and we said do we really need this
25 AMP? I mean, already the regulations require it.

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1 So what makes it to be -- as I mentioned at the
2 beginning, we tried to abide by the principles of
3 good regulation. And when we looked in the past
4 versions of the NUREGs, we saw something that we
5 repeatedly ask also as RAIs.

6 There are portions of components of the
7 containment. They have not been subjected to local
8 leakage rate testing or they cannot be because they
9 may be submerged, or whatever the condition may be.
10 And those have been excluded from testing. Then we
11 have the ILRT that takes place every 10 years, and
12 upon a review and approval maybe 15 years.

13 So we introduced in scope of the
14 program if you're going to exclude certain
15 components, tell us what other AMPs are you going
16 to use to age manage these components? And that is
17 the major point of this AMP that has changed from
18 the past. It is based on repetitive RAIs. And the
19 plants addressed this effectively on a basis -- on
20 a document that was attached to their basis
21 describing what exactly are doing for these
22 particular excluded components. Again, it's for
23 the safety purpose and is addressed effectively.

24 The last TLAA that we have worked on is
25 metal containment, liner plate penetrations and

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1 fatigue. This particular one we have taken a step
2 to address what most licensees have been addressing
3 in their license renewal applications regarding
4 liners or metal containment. In addition to
5 fatigue analysis, if they are fatigue waivers and
6 how they are dealing with fatigue waivers. So we
7 formally introduce the fatigue waivers in TLAA 4.6
8 as part of the review process. And we also
9 addressed the penetrations that they're either the
10 mechanical/electrical, namely personnel airlock
11 equipment hatch, control rod drives, etcetera.

12 Something that has been missing from
13 this particular TLAA was if there were cyclic loads
14 we often had difficulties identifying the cycles,
15 and we had to ask RAIs. To eliminate that process
16 we requested in the guidance because these are
17 guidance documents that the applicant may or may
18 not follow, but we are asking if you do have these
19 cyclic loads related to a specific penetration or
20 component related to this TLAA, list us the cyclic
21 loads and the type and number of occurrences.

22 We also introduced a reference, which
23 is quite voluminous, and it is a good reference
24 especially for the staff since the SRP is for the
25 benefit of the staff. It discusses the electrical

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1 and the mechanical penetrations.

2 DR. SHACK: Yes, I was just thinking,
3 the thing that struck me as curious is you give
4 these instructions to the staff, but really it's an
5 instruction to the applicant, also. I mean, if the
6 staff is going to ask this and -- doesn't it belong
7 then in the GALL guidance?

8 MR. PRINARIS: We have a lot of SRPs.
9 And when I see you again, I'm sure in some of these
10 Reg Guides -- oftentimes we look at these SRPs and
11 we try to put them into the Reg Guides as a
12 guidance to the licensees or new applicants. And
13 then we try to also provide a basis document to the
14 Reg Guide and say, okay, this is the reason why we
15 are doing these things. And then it becomes both
16 for the benefit of the staff and the applicant.

17 We introduce the fatigue waiver
18 evaluations into the time-limited aging analysis
19 for (i) and (ii). Some of these have never had
20 originally time-limited aging analysis and
21 therefore they are not under the purview. And some
22 of them, if things have changed in the plant -- and
23 of course they revisit the analysis and extend the
24 analysis that will satisfy the (ii).

25 The (iii), we took a very broad

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1 approach when addressing what programs are we going
2 to use to evaluate whether or not the penetrations
3 or openings of the liners or metal plates can
4 satisfy the managing of these? We looked into the
5 mechanical portion of the GALL SLR, the program
6 identified X.M1. Very similar to X.S1 that I just
7 discussed. And the X.M1 is cyclic loading, and I'm
8 sure later this afternoon my colleague Jim Medoff
9 may be discussing.

10 In addition to this we said, look, the
11 applicant can choose any number of other programs.
12 He is not really locked in. Just like I said at
13 the beginning, you are not locked into this. We
14 want to make this as broad as possible. There may
15 be other programs or plant-specific activities, or
16 a combination of these things that can manage the
17 cyclic loading of these components. And if there
18 are, then they have to satisfy the Branch Technical
19 Position at the back side of the SRP SLR in
20 Appendix A. And then when we did all these changes
21 and identified the components, we went back into
22 the line items, table 3.51 specifically, and we
23 updated to reflect that the areas of review are
24 going to include metal plates, personnel airlock
25 equipment hatch. We made it more specific rather

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1 than originally was said.

2 And that brings me to the end of the
3 discussion.

4 CHAIRMAN SKILLMAN: Andy, thank you.

5 Colleagues, do you have any further
6 questions for Andrew or Bryce?

7 If none, thank you, and let's begin the
8 electrical portion. Thank you.

9 Bennett, are you going to remain or are
10 you going to back away, too?

11 MS. BRADY: I'll stay.

12 CHAIRMAN SKILLMAN: You'll stay? Okay.
13 Thank you.

14 Gentlemen, please proceed.

15 MR. DOUTT: My name is Cliff Doutt.
16 I'm a member of DLR. To my right is Mohammad
17 Sadollah and he'll assist me and keep me honest I
18 think through the presentation.

19 CHAIRMAN SKILLMAN: Cliff, it will help
20 if you will bring the microphone closer to your
21 person. Thank you.

22 MR. DOUTT: Is that better?

23 CHAIRMAN SKILLMAN: Yes, sir. That's
24 better.

25 MR. DOUTT: Okay. Good. What we're

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1 going to talk about today electrical changes to the
2 Standard Review Plan and the GALL Report with
3 respect to SLR.

4 Second slide. The first thing we'll
5 talk about is X.E1, which is environmental
6 qualification. We'll also include Chapter 4.4 in
7 here, which is associated with E1. Essentially the
8 discussions are similar.

9 What we did here is we added discussion
10 in the SLR extension of the components of
11 environmental qualification or qualified life, or
12 designated life from the standpoint of going from
13 to 60 to 80. Part of that was environmental
14 monitoring clarification. What's currently one of
15 the assumptions in EQ of course is there is design-
16 basis temperature environment radiation. What
17 happened in 40 to 60 years is in some cases those
18 numbers may be conservative and they were used to
19 extend the quantified life. And from 40 to 60 in
20 Rev. 2. That may continue. We provide some
21 additional clarification as to how that may be done
22 and some expectations. It was there previously.
23 It's basically some additional guidance.

24 We also added an adverse localized
25 environment inspection walkdown based on plant-

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1 specific operating experience, corrective actions
2 procedures or visual inspection. We added this.
3 It's similar to XI.E1, which is the insulated
4 conductors and connections. In effect, what this
5 is doing, we want to do a visual walkdown of EQ
6 cables as we did with the non-EQ in Rev. 2. So
7 it's similar. We'll talk a little more about it
8 when we get to the next one.

9 We also added 50.49 discussion on the
10 application of maintenance of margin. This is just
11 to emphasize that the -- going from 60 to 80 and
12 maintaining the qualification that the original
13 margins uncertainties that need to be maintained
14 based on the licensing basis. And it's basically a
15 clarification and reemphasis.

16 The other thing we talked about is
17 ongoing EQ, condition-based qualification, ongoing
18 qualification, or just condition monitoring. This
19 was in Rev. 2, as I mentioned, however, from 60 to
20 80 this provides an alternative if the analysis
21 would not be successful and this involves condition
22 monitoring cable. It can be what we did here,
23 basically talk about it, we added some conceptual
24 implementation how this would be done. It's
25 allowed by 50.49. It mentions it. The standards

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1 mention it. So it's not new. We're just providing
2 that option in the GALL and emphasizing that as
3 another option.

4 Let's see. And I think that's it. I
5 think next slide.

6 XI.E1, electrical insulation,
7 insulation for electrical cables and connections.
8 Again, we added additional guidance in adverse
9 localized environments. This is again the same
10 thing. Based on procedures, walkdowns and
11 operating experience. One of the changes,
12 if you look, when we did Rev. 2, it was identifying
13 cables that were in an adverse localized
14 environment. We changed that flavor a little bit.
15 It's to look for adverse localized environments
16 currently. It is also to look and see if in fact
17 from operating experience cables were exposed to an
18 adverse localized environment and dispositioned
19 from a standpoint of either life -- 40 years or
20 whatever. So that can be accounted for. So
21 there's a little bit of difference.

22 We also added in different
23 methodologies for identifying the areas to be
24 looked at. A couple things were in scoping. We
25 had mentioned it. It's in the GALL Report under

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1 scoping and screening, and it's a method that's
2 also consistent with EPRI guidance. And we just
3 clarified that that is also an option.

4 We also took fuse holders, insulation
5 of the fuse holder, insulated part. We moved that
6 to the fuse holder AMP just to be consistent and
7 put it all in one place to be a little more
8 efficient. And it didn't fit here. We just felt
9 it fit there better. And we added sampling -- on a
10 sampling basis for the accessible cables that
11 you're looking at if you should find something and
12 follow up with testing on a cable that you found in
13 an adverse environment.

14 Other than that, I think that's the
15 major changes on XI.E1.

16 MEMBER STETKAR: Cliff, the last bullet
17 there, the sampling basis, the detection of aging
18 effects just says utilizes population and includes
19 a representative sample of in-scope stuff.

20 MR. DOUTT: Yes, we --

21 MEMBER STETKAR: We've, at least in the
22 eight-and-a-half years I've been going through
23 these things, we've had several discussions about
24 exactly how does one determine what a
25 representative sample is.

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1 MR. DOUTT: Right.

2 MEMBER STETKAR: Things like buried
3 piping come to mind. Small bore welds and things
4 like that. And this is one of the few sections in
5 this NUREG where there's no guidance of what that
6 representative sample might be.

7 MR. DOUTT: Well --

8 MEMBER STETKAR: So --

9 MR. DOUTT: -- it's similar to -- E6
10 also has the same -- it has the 25 percent. So in
11 this case though the samples is the accessible.
12 Okay? So it's a little misleading.

13 Now, when we say representative of
14 that, probably what we're really saying is that if
15 -- within that accessible visual inspection if you
16 should find something that needs to be tested, then
17 that would be your -- that's where it would be
18 tested. So --

19 MEMBER STETKAR: I'm sorry. Explain
20 that again? What is a representative -- I
21 understand this is only accessible, so --

22 MR. DOUTT: Yes, this is --

23 MEMBER STETKAR: -- what is a
24 representative sample of that?

25 MR. DOUTT: Backing up, originally in

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1 Rev. 2 it said "sampling program." And sampling
2 there really just meant whatever the accessible
3 cables were.

4 MEMBER BLEY: I mean, 100 percent of
5 what --

6 (Simultaneous speaking.)

7 MR. DOUTT: A hundred percent
8 accessible is a sample. That's what it meant.

9 MEMBER BLEY: Did it say that? I don't
10 remember.

11 MEMBER STETKAR: No, it didn't.

12 MEMBER BLEY: I don't think it did.

13 MEMBER STETKAR: It was not -- I didn't
14 and it wasn't explicit.

15 MR. DOUTT: If you go back, it says
16 it's a sampling program, however, what -- really
17 you're looking at 100 percent of whatever the
18 accessible walkdown was. And in this particular
19 case you would do that -- the intent here was if
20 you had an adverse -- and the cable was shown to be
21 that, then that test would be done. So of the
22 accessible sample, if you found particular cables
23 to be tested, that was the intent of this. It
24 shows a representative sample, but that's -- if we
25 wanted to do it that way, we'd do it like we did E6

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1 and --

2 (Simultaneous speaking.)

3 MEMBER BLEY: I'm just curious how
4 either a licensee or a reviewer would divine that.

5 MR. DOUTT: I agree representative is i
6 this particular case --

7 (Simultaneous speaking.)

8 MEMBER STETKAR: Well, in all other
9 cases --

10 MR. DOUTT: Yes, we do --

11 MEMBER STETKAR: -- the guidance is
12 pretty doggone clear --

13 MR. DOUTT: Right.

14 MEMBER STETKAR: -- about what the
15 expectation is for sampling. In some cases it says
16 inspect all, which is not a sample. It's all. In
17 other cases it specifies 20 percent, maximum of 25.
18 There are some other numbers that float around.
19 But in this case it's left to --

20 MR. DOUTT: Yes, they --

21 MEMBER STETKAR: And why do that if
22 it's a known issue? It's come --

23 MR. DOUTT: It's actually --

24 MEMBER STETKAR: My point is the
25 selection of the sample has been a known issue in

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1 terms of numerous RAIs and negotiation between the
2 staff and the industry and individual applicants on
3 several items. So why raise that here?

4 MR. DOUTT: I tend to agree. We've had
5 that comment. E6 does what you're saying. It
6 essentially does it at 25 or whatever. One of the
7 things we found in the effectiveness audits, when
8 you did connections and said representative samples
9 and said 20 percent of, it was more important to
10 identify the type of connection and make sure you
11 had a --

12 MEMBER STETKAR: In other places it
13 says you parse up --

14 MR. DOUTT: Yes.

15 MEMBER STETKAR: -- everything into --
16 I'll call them defined populations.

17 MR. DOUTT: Yes.

18 MEMBER STETKAR: And it says take a 20
19 percent sample of each defined population. So
20 that's pretty clear.

21 MR. DOUTT: And that's what we found in
22 -- in the effectiveness audit what was happening
23 was that the first part wasn't necessarily being
24 done. We had this comment. And I would agree we
25 can --

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1 MEMBER STETKAR: Okay.

2 MR. DOUTT: -- certainly fix this.

3 MEMBER STETKAR: Thank you.

4 MR. DOUTT: The intent was as you said.

5 MEMBER STETKAR: Thank you.

6 MR. DOUTT: Next one, E2. E2 is
7 electrical insulation, cables and connections,
8 requirements for instrumentation circuits. This is
9 neutron monitoring and such. The only change here,
10 and it's not really significant, we just clarified
11 the guidance on the adverse localized environment.
12 Made it similar to read to the other AMPs. And
13 there's another major change.

14 In E3, or XI.E3, originally XI.E3 was
15 power cable. Based on going forward, we split this
16 into three parts. The first, A, is medium-voltage.
17 We did instrumentation controls and lower voltage
18 power. A couple reasons to do this: One is that
19 the testing and type of cables in that are
20 different. Splitting these us is more consistent
21 with what industry guidance is doing. It's more
22 consistent with our Reg Guide and our NUREG.

23 MEMBER STETKAR: Does the scope -- if I
24 step --

25 MR. DOUTT: The next thing is scope

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1 changes.

2 MEMBER STETKAR: Well, no, let me step
3 way back from this. I read all three of these
4 things. Substantively and functionally I don't see
5 any difference among -- the words are a little bit
6 different.

7 MR. DOUTT: Right. Right.

8 MEMBER STETKAR: And I agree the
9 testing method might be different given the type of
10 cable, but it doesn't specify the testing method.
11 It just says --

12 MR. DOUTT: Right.

13 MEMBER STETKAR: -- a proven testing
14 method.

15 MR. DOUTT: That's correct.

16 MEMBER STETKAR: And it's left up to
17 figure -- everybody to figure out what that is. So
18 is the intent now for people to apply an Aging
19 Management Program to every single underground or
20 buried cable regardless of its voltage, less than
21 35 kV, or its function? Instrumentation power,
22 control, whatever. Everything.

23 MR. DOUTT: Scope's been expanded to
24 include all.

25 MEMBER STETKAR: All? Okay. Why then

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1 do we need three separate programs for people to
2 keep track of if the functional requirements and
3 the words are all the same and the scope is just
4 basically including all of the cables?

5 MR. DOUTT: Based on tests, research,
6 OpE, how the cables are constructed and the tests
7 that are applicable, we thought we would just
8 clarify where we were talking. Before when we did
9 it all in one, we listed testing. And it would be
10 applicable to some of the cables, some of the
11 others. So it was really clarification and is
12 consistent --

13 MEMBER STETKAR: But it only just says
14 -- each one just says one or more proven
15 conditional -- I'm sorry. I'm reading from the
16 wrong one, but a -- if I can find the right words.

17 MR. DOUTT: Applicable test method?

18 MEMBER STETKAR: It's something like a
19 proven test method.

20 MR. DOUTT: Yes, that would be --

21 MEMBER STETKAR: Or a proven technique.
22 And that's all it says. It doesn't specific what
23 types of tests they're doing.

24 MR. DOUTT: One of the reasons --

25 MEMBER STETKAR: And it says that for

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1 each type of cable.

2 MR. DOUTT: Yes, we took -- that's a
3 change from Rev. 2.

4 MEMBER STETKAR: No, no. But my whole
5 point is you're making the argument that they're
6 separate because the actual tests that people may
7 apply to each type of cable may be different. And
8 I get that.

9 MR. DOUTT: And the other thing, reason
10 we broadened this out like that is that the current
11 research and things that are going on from a
12 condition monitoring point of view, we originally
13 specified test, but over time that may in fact
14 change. And so we left that open on purpose. And
15 that would be determination -- if our confirmatory
16 research or industry's research or EPRI or whatever
17 -- if those are -- whatever should come up in the
18 next -- that becomes the industry standard or it's
19 a proven -- and they present that, we can adjust
20 this as we go, or not, but we can accept that at
21 times. If we put defined test here,
22 what we have right now -- initial applications, in
23 some cases, you know, if you look into condition
24 monitoring or some other types of work, we just
25 left that open as an option. We didn't want --

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1 MR. SADOLLAH: If I may add to that --

2 MR. DOUTT: Sure.

3 MS. SADOLLAH: -- if this were to be
4 one AMP, and you went out there and looked at the
5 AMP, and audit had looked it or as the applicants
6 are developing the AMP, it would be basically a
7 three-part AMP. It would say for these low-voltage
8 cables, these are the applicable test methods for a
9 medium-voltage. And by splitting it up it may make
10 it more efficient. It may make it easier to
11 develop and to audit the AMPs.

12 MEMBER STETKAR: I guess I could get it
13 if indeed you actually specified test methods, but
14 you don't.

15 MS. SADOLLAH: Right. At this point as
16 we speak --

17 MEMBER STETKAR: This point? Okay.

18 MS. SADOLLAH: -- there's so much --

19 MEMBER STETKAR: Okay. So --

20 MS. SADOLLAH: -- new information being
21 gathered. We don't have that information.

22 MEMBER STETKAR: So this is just --
23 what I'm hearing is --

24 MS. SADOLLAH: But the research is
25 going to inform --

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1 MEMBER STETKAR: -- this is
2 anticipatory of things coming down for --

3 MS. SADOLLAH: Right. Right.

4 MEMBER STETKAR: -- the next revision
5 of this GALL.

6 MR. DOUTT: Not necessarily the next
7 revision, but it could be as things would happen.
8 An ISG to this AMP would be -- modify the AMP and
9 would include this particular test if that turns
10 out to be the case.

11 MS. SADOLLAH: As you recall, there's a
12 whole host of research and information being
13 gathered as we speak, the next couple of years,
14 will be completed for the cables. So all that is
15 going to inform into what's going to happen with
16 these cables? What are the good appropriate test
17 methods, good qualifications and techniques?

18 MR. DOUTT: And that information would
19 show up in the form of NUREG, Reg Guide or the
20 standard as well.

21 MEMBER STETKAR: I'm going to try to
22 keep this moving here.

23 MEMBER BROWN: But before you move on,
24 on the testing, I mean, five years ago we had this
25 same discussion when you were talking about just

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1 the license renewal process in itself about the
2 acceptable methods. And I mean, there was a
3 potpourri, a list of --

4 MR. DOUTT: Right.

5 MEMBER BROWN: -- methods which nobody
6 could really say any one was the definitive test.
7 So that was five years ago, I mean, roughly.

8 MR. DOUTT: Yes.

9 MEMBER BROWN: I mean, you can -- what,
10 four, six, whatever it was when we had these
11 previous discussions. So you're saying in the last
12 four or five years we still haven't identified
13 anything else. So I'm a little bit reluctant to
14 put too much faith in this if there's more research
15 being done to define all this over the next few
16 years and then therefore we can leave this thing
17 open to somebody telling me that they've got a
18 proven method. But yet how do you know it's a
19 proven method? So that just seems to be a little
20 bit -- not very substantial.

21 MR. DOUTT: And from the five years
22 there have been some additional tests that are
23 being used. And we could certainly reference
24 those. And again, they have -- essentially in the
25 medium- voltage realm, mostly in the shielded

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1 medium-voltage realm. Other things are pretty much
2 constant. We did this -- the reason we did this
3 was just leave it open.

4 So as things come down the pike, we're
5 looking at -- on the November 17th presentation
6 research that was presented, all that's due around
7 the 2018 time frame. And we felt that that --
8 specifying some particular, we could do two or
9 three, but that's not all-inclusive. It's just a
10 suggestion again. When we suggest a proven test
11 here, there's either a standard or there's a Reg
12 Guide or NUREG or something that's also discussing
13 it. And those are referenced. So you could easily
14 -- that's where you would go if new information was
15 out, if there's a NUREG, Revision to the Reg Guide,
16 or we need an ISG industry standard. We can do an
17 ISG to this if we feel that we need have this
18 particular test. But that was the idea.

19 MEMBER STETKAR: Let me -- Dennis?

20 MEMBER BLEY: Go ahead.

21 MEMBER STETKAR: Suppose I have a 125-
22 volt DC power cable that goes to a little motor, or
23 a small motor, something like that. Is that a
24 medium-voltage power cable or is that an instrument
25 and control cable?

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1 MR. DOUTT: I think we call it a low-
2 voltage power.

3 MEMBER STETKAR: Okay. That's my
4 interpretation of this.

5 MR. DOUTT: Okay.

6 MEMBER STETKAR: What's the difference
7 between that and a 125-volt instrument and control
8 cable that goes to an instrument -- power to an
9 instrument?

10 MR. DOUTT: Now we're just being
11 particular as to where the application was in
12 general.

13 MEMBER STETKAR: But you're saying the
14 different testing methods might apply to each of
15 those cables --

16 MR. DOUTT: They may or not.

17 MEMBER STETKAR: -- and you know they
18 kind of look like they're identical?

19 MEMBER BROWN: To me 125 volts is 125
20 volts. Whether it's running off to a cabinet
21 somewhere or whether it's going to a motor it
22 should be --

23 MR. DOUTT: Yes, one of -- like --

24 MEMBER STETKAR: My whole point is that
25 we're looking at cables. We're not --

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1 MR. DOUTT: Yes.

2 MEMBER STETKAR: And we're
3 differentiating different programs now saying that
4 somehow that 125-volt thing that I put in the
5 instrument box might be somehow different from the
6 125-volt thing that I put in the power box, despite
7 the fact that the cable sort of looks the same and
8 its voltage is the same and it's duty is the same.

9 MEMBER BROWN: But the amperage could
10 be the same and the heating -- the component could
11 be different and --

12 (Simultaneous speaking.)

13 MS. SADOLLAH: Yes, and usually another
14 characteristic difference would be instrument
15 cables would be twisted pair shielded cables. So
16 especially for shielded cables there's a whole set
17 of testing that is good and applicable and usually
18 repeatable that is not with unshielded cables. So
19 125-volt DC cables probably more than likely are
20 unshielded. And there are different sets of
21 testing, different -- the different aging mechanism
22 can appear there that you won't see it in the
23 twisted pair shielded cable. And a motor load and
24 a control load are different and amperage is --

25 (Simultaneous speaking.)

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1 MEMBER BROWN: I would comment that if
2 there were circumstances where I had 125-volt power
3 cables going into an instrument cabinet and they
4 were shielded -- because if I didn't I would get
5 interference going in and all my source range
6 nuclear instruments were going bananas. So saying
7 that they're most likely twisted pairs, that these
8 have real power because there was --

9 MR. DOUTT: And loading could be -- and
10 the motor load may be more -- in control of --

11 MEMBER BROWN: That's somewhat less
12 susceptible in many circumstances. So anyway, I --

13 MEMBER STETKAR: Bigger picture again,
14 what -- now I get it. You know, we've been
15 following this for a long time, and we followed it
16 -- the last snapshot that I took is we followed it
17 down that certainly power cables of 400 -- oh,
18 excuse me. Can you guys stop talking,
19 please?

20 PARTICIPANT: I'm sorry.

21 MEMBER STETKAR: Thanks. Power cables
22 down to 400 volts and above are currently included
23 in the scope of AMP XI.E3. So now what operating
24 experience or revelations have we had that we
25 suddenly have to include -- I'll call them low-

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1 voltage small cables to avoid the connotation of
2 125-volt DC power versus instrument and control
3 cables, in the scope of this at 60 years plus one
4 second?

5 MR. DOUTT: Well --

6 MEMBER STETKAR: What operating
7 experience do we have or what research that says
8 that now those cables are subject to aging in an
9 environment where they're buried or underground,
10 inaccessible?

11 MR. DOUTT: I was actually thinking
12 this was going to come up on the EQ side of the
13 fence, but --

14 MEMBER STETKAR: No, this is --

15 MR. DOUTT: I know where we're at.

16 MEMBER STETKAR: -- explicitly not-EQ,
17 so -- I was going to raise it on the EQ, but I'm
18 drawing my battle lines in terms of time.

19 MR. DOUTT: One is there is -- I guess
20 what we don't know we don't know, but --

21 MEMBER STETKAR: But we know it up to
22 59.9 years.

23 MR. DOUTT: -- there have been
24 instances of a lower voltage cable under 400
25 failures. The reason we picked 400 was based on

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1 the original Generic Letter and based on what was
2 there. Actually, the Generic Letter asks from zero
3 up. There was some clarifications at that time,
4 whatever, where in some cases 480 reporting was
5 okay, 400 was all right. So some data was there;
6 some wasn't. But anyway, since that time there
7 have been some low-voltage and instrumentation --
8 it could be just jacket material, it could be
9 submerged, whatever the case may be. But there's
10 not a lot of knowledge there over the extended
11 period of time. So that's one aspect of it.

12 And there's a lot of -- actually
13 research is being done concerning low-voltage,
14 medium-voltage as to what the aging mechanism might
15 be. They are different. The medium we don't
16 have --

17 MEMBER STETKAR: The stuff that I've
18 seen; and maybe I -- I certainly haven't seen it
19 all, but is focused on those medium-voltage power
20 cables typically in the couple hundred volts, few
21 hundred volts range, not 125 volts --

22 MR. DOUTT: Right.

23 MEMBER STETKAR: -- or for
24 instrumentation circuits.

25 MR. DOUTT: But the concern here is is

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1 there --

2 MEMBER STETKAR: Differences in terms
3 of can they develop water trees?

4 MR. DOUTT: Right.

5 MEMBER STETKAR: What other sorts of
6 aging mechanisms are there?

7 MR. DOUTT: Right. Right. And the
8 water tree meaning voltage up.

9 MEMBER STETKAR: Right.

10 MR. DOUTT: Now that failure mechanism
11 isn't there. We've seen like we did in Rev. 2,
12 there's water intrusion issues. We've seen
13 failure. It may be attributed to water intrusion,
14 but what the failure mechanism effect is is not
15 particularly clear. So since we have an unknown
16 there, we know they're doing research in this area.
17 And so we've added in -- we've expanded the cables.
18 We know they're submerged. Based on audits and all
19 that right now, cables that were protected are the
20 400 and above. Instrumentation cables below that
21 may be continually submerged. We don't have a lot
22 of information on that. One of the angles why we
23 would do this is again, we don't have OpE 60 to 80,
24 so we're not sure.

25 The other side of this, too, not --

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1 depending on what cables we're talking about, we
2 either have qualified cables in an environment,
3 which is not this case, but we would have design --
4 it would be design life, which is 40 years as well,
5 or 60 years depending on where we're at. So when
6 you say from 60 to 61 minute, from our point of
7 view, from a design life or service life we've
8 exceeded that. So at that point we would -- we're
9 lacking some data. So let's take a look and see
10 where we're at.

11 Same with EQ. EQ is to 60 years
12 currently. Sixty years and one minute, you can
13 maintain that qualification over the life of SLR.
14 So the same thing with design life. So that's one
15 of the intents for including all the cables.

16 We also don't know failure modes and
17 effects. There could be -- at some point we have a
18 need that we don't know about based on a particular
19 type of cable. One of the -- in original
20 inspection -- if you did the original inspections,
21 basically it may have been by analysis, may have
22 been just from experience, and we would modify that
23 based on operating experience, if we'd done tech
24 spec surveillance intervals. We could do the same
25 thing here. If research shows what's going on, we

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1 can do an ISG. But right now our knowledge base is
2 limited.

3 And we have a potential for new aging
4 mechanisms and effects. Based on current history,
5 not likely, but it may -- the potential is there.

6 MEMBER STETKAR: Do you have any notion
7 -- expanding the scope of this to instrument
8 control cables, I've looked at the General Letter
9 responses and kind of looked at the applications
10 under the current license renewal process, and
11 typically if I look at medium-voltage cables, in-
12 scope medium-voltage cables, 400 volts and above,
13 most plants have kind of a handful of that.

14 MR. DOUTT: Right.

15 MEMBER STETKAR: There aren't really
16 all that many. If I expand those to instrument
17 control cables and low-voltage power cables, in-
18 scope, meaning anything that's important to safety,
19 not necessarily just safety-related, do you have
20 any idea how much that might expand the scope of
21 licensees' or applicants' inspections?

22 MR. DOUTT: The data is --

23 (Simultaneous speaking.)

24 MEMBER STETKAR: And tests.

25 MR. DOUTT: -- because on the

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1 reporting, if you look at those applications in the
2 report, they were reporting 400 up.

3 MEMBER STETKAR: Yes, that's right.

4 MR. DOUTT: The Generic Letter does ask
5 for all --

6 MEMBER STETKAR: But they didn't --

7 MR. DOUTT: -- but they didn't report.

8 MEMBER STETKAR: But they negotiated --

9 MR. DOUTT: So --

10 MEMBER STETKAR: -- right, what they
11 negotiated.

12 MR. DOUTT: -- lack of information.
13 One of the things that E3 and E2 have done from a
14 plant point of view currently is that there is a
15 Condition Monitoring Program Plan. And that's
16 really what we're doing. We're adding condition
17 monitoring for submerged cable, all of them, as you
18 would elsewhere. E1 is all cable, except for
19 submerged, essentially. So you're really just
20 saying we need

21 -- this is a Condition Monitoring Program and
22 keeping them dry and -- or as best you can
23 basically in this particular case. We have seen
24 some situations where jacket materials weren't
25 affected by the water, either by what was in -- you

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1 know, water contaminants or whatever, like that.
2 The numbers I don't think would be significantly
3 higher. I wouldn't expect that from the standpoint
4 of when you're looking at the medium-voltage. We
5 also just said power cable, 400 volts. But that's
6 the intent.

7 MS. SADOLLAH: I guess when it comes to
8 cables, in general you can say what changes past 60
9 years? we've never seen any cable that was sold --
10 even to this day if you buy a brand new cable, you
11 will almost never see a cable that has a design
12 life of more than 60. Forty to sixty is about all
13 you can get. So when it comes to going past 60 and
14 cables, 60 almost becomes a little bit of a magical
15 number as far as what the manufacturers claim the
16 design life is for a certain cable.

17 MR. DOUTT: Yes, either design life for
18 non-EQ or qualified life.

19 CHAIRMAN SKILLMAN: Please proceed.

20 MR. DOUTT: All right. I think we have
21 another slide on this one, actually.

22 MEMBER BLEY: I'm just a little curious
23 on that one. I want to know how far you delved
24 into it. And I don't know the answer to this, but
25 perhaps the manufacturers have only had 40 or 60

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1 because they never had a request for anything
2 longer. Is there any basis the design life, or was
3 it just a going-in assumption that -- if you've
4 chased it at all. I just don't know.

5 MS. SADOLLAH: Yes, that may very well
6 have been a number picked from the air. It also
7 has a lot to do with the testing that's been done.
8 A lot of the testing that has been done,
9 accelerated aging testing --

10 MEMBER BLEY: Yes.

11 MS. SADOLLAH: -- they stop at year 60.

12 MEMBER BLEY: They stop it, the
13 equivalent of 60?

14 MS. SADOLLAH: Right. Nobody saw big
15 reasons to go past 60 to 80. Now, in the
16 confirmatory research NRC's going to be doing we
17 will hopefully go beyond 60 to 80.

18 MEMBER BLEY: Okay.

19 MR. DOUTT: Yes, this is strictly based
20 on what testing is currently done, qualifications -
21 -

22 DR. SHACK: But that's because they
23 only had a design life of 60 years.

24 MR. DOUTT: That's right. That's all
25 they needed to do.

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1 MS. SADOLLAH: And they like to sell
2 you more cables faster.

3 MR. DOUTT: Anyway, on the next like,
4 which I -- we think we've talked about the first
5 one, limited test statement. We did that. As we
6 discussed, that was our thoughts.

7 MEMBER BROWN: Before you leave that,
8 do you have any actual data that shows -- I mean, I
9 have a real experience. I mean, my telephone
10 cables have been installed for 56 years, and I'm
11 now on my third twisted pair from the main
12 telephone terminal that ran through the streets and
13 underground all the way to my house and on the
14 second pair from the little post in my back yard to
15 my house. And that's low-voltage. That's very
16 low-voltage cable all the way through. I call that
17 kind of an instrumentation and control cable,
18 although it's voice-type stuff. So it fails. I
19 mean, it's very definitely failed and moisture got
20 in somewhere and the line became so noisy you
21 couldn't use it. So they're running out of pairs.

22 (Laughter.)

23 MEMBER BROWN: I don't like to hear
24 that because I don't know what I'm going to do when
25 that last pair --

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1 MR. DOUTT: Same situation --

2 MEMBER BROWN: -- goes belly up.
3 They're going to -- because I don't know how
4 they're going to run it, because there's no place
5 to run it. It's all underground for about 300
6 yards.

7 MEMBER BLEY: In my neighborhood when
8 people aerate their yards is kind of the source of
9 a lot of --

10 (Laughter.)

11 MEMBER BROWN: Well, that's because
12 they didn't bury the thing the way they were
13 supposed to. That's a different issue.

14 But anyway, I'm saying, I mean, do you
15 have any data that shows -- from these plants
16 that's -- where this type of cable has failed, or
17 is it just --

18 MR. DOUTT: Not by particular type.
19 There is the responses, there is some OpE, like I
20 said, some jacket degradation, cable failure
21 attributed to water intrusion, but not what -- the
22 failure mechanism was not clear.

23 MEMBER BROWN: Okay. All right. I
24 just was curious whether this was all hypothetical
25 and nobody's ever told you.

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1 MR. DOUTT: Oh, no.

2 MEMBER BROWN: But they have had some
3 failures and you are aware of them?

4 MR. DOUTT: And the same situation. If
5 you have your power cable in your neighborhood,
6 underground service, that --

7 MEMBER BROWN: It's all underground
8 also.

9 MR. DOUTT: It's also underground and
10 there's --

11 MEMBER BROWN: I was waiting for that.

12 MR. DOUTT: And then if you look
13 outside the nuclear industry in different time
14 frames on those cables, they're failures and
15 expected failures is not, you know --

16 MEMBER BROWN: Okay. Well, the power
17 cable, the transformer blew up before the cable
18 failed, so that was a nice one.

19 MR. DOUTT: But if you look at the
20 redundancy and they do that --

21 MEMBER BROWN: But it worked. We still
22 got power back, but the transformer blew up.

23 MR. DOUTT: Right.

24 MEMBER BROWN: It literally blew up.

25 MR. DOUTT: Anyway --

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1 MEMBER BROWN: All right. Okay.

2 CHAIRMAN SKILLMAN: We get to
3 transformers further on down the light here,
4 Charlie.

5 MEMBER BROWN: Yes, let's go on. I
6 just wondered if you had any actual related that
7 you could make --

8 MS. SADOLLAH: Well, EPRI and DOE are
9 looking more and more into even low-voltage cables.
10 There is a fair amount of, as we said, research
11 being done as we speak and data collection.

12 MEMBER BROWN: Okay. Thank you.

13 MR. DOUTT: Hopefully the second bullet
14 -- what we've done -- event driven. We just
15 clarified it. We split it out from the periodic to
16 make it clear that that was a separate inspection.
17 And we also included submarine cable or cable that
18 was designed for submergence in a one-time test,
19 which we didn't do before. We thought that that
20 would be -- to see how we were doing in that regard
21 as we go up from 60 to 80. That's the only other
22 major change from E3.

23 Next slide. On E4, actually there
24 wasn't a major change on E4, but we did mention
25 scope expansion to include cable bus. We describe

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1 -- it was talking about it there, but actually we
2 added cable bus as a further evaluation line item.
3 And that's not --

4 MEMBER STETKAR: For clarity, it's
5 cable buses need a plant-specific AMP, is that
6 correct?

7 MR. DOUTT: Yes, further evaluation
8 would require -- yes.

9 And we just mentioned it here because
10 this AMP is a good pointer to -- in discussion to
11 why that wasn't here and why it would be further
12 evaluation on a plant-specific basis.

13 We removed sampling from the --
14 generally just because you're going to do the
15 maintenance, you're going to look at all the bolted
16 connections. There are some stamps and when you
17 skip some connections you get bit later. So
18 basically this is a -- we just got rid of sampling
19 in the end.

20 MEMBER STETKAR: I'm sorry. What was
21 the justification for removing sampling?

22 MR. DOUTT: From the sampling point --
23 we removed sampling simply because when you -- if
24 you do a section, you're going to look at all of
25 them. So, and we've also had some cases where --

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1 either a procedural mistake or whatever, but skips
2 -- when things were skipped, and that became an
3 issue later. You know, bus failure based on some
4 of that. So it wasn't a particular issue of
5 sampling in this case when you look at it. Plus
6 visual and whatever other techniques are available.
7 So we removed sampling from that. It wasn't really
8 -- based on a time frame all those sections will be
9 looked at over time generally in the plant anyway.

10 And the other thing we did here was to
11 get rid of plants and description accessible,
12 inaccessible buses, which we hadn't had before. We
13 ran into this on a couple audits where we added
14 some additional clarifications, what to do if you
15 have an inaccessible bus and how to treat that. So
16 that was added in. And that's just based on our
17 audit experience.

18 Next slide.

19 MEMBER STETKAR: Oh, one thing. I'll
20 just make this point once so I don't have to repeat
21 myself. Take a look at -- and this is throughout
22 the electrical area. You've cut and pasted things
23 for corrective actions that are irrelevant. For
24 example, in this bus area, E4, it says engineering
25 evaluation considers the significance of the

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1 calibration.

2 MR. DOUTT: Oh, that's --

3 MEMBER STETKAR: Calibration of what?

4 MR. DOUTT: That's an error.

5 MEMBER STETKAR: Yes, it is. And those
6 same terms about examining calibrations, re-
7 calibrations, circuit troubleshooting are pervasive
8 here. Somebody just cut and pasted a bunch of
9 stuff.

10 MR. DOUTT: Yes, there's not -- there
11 was a generic thing that got ---

12 (Simultaneous speaking.)

13 MEMBER STETKAR: Yes. Sure. Yes.
14 First time I read it, it made sense. After that it
15 doesn't make sense.

16 MR. DOUTT: Yes, it was a generic
17 wording that got added in.

18 MEMBER STETKAR: But the point is who's
19 reviewing this stuff internally? I mean, this is
20 going out for public comments, for crying out loud.
21 You shouldn't rely on ACRS members to bring this
22 stuff up. It ought not to get this far.

23 MR. DOUTT: I agree.

24 MEMBER STETKAR: So good question. In
25 management who's actually reading this thing end to

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1 end? I'll bring up the editorial stuff. There's a
2 bunch of stuff editorially that doesn't make sense.
3 There's incomplete sentences. There is stuff that
4 was in NUREG-1801 that describes something very,
5 very well that's now incoherent, from an English
6 language point of view. It's really clear that
7 nobody read through this document end to end. So
8 I'll just -- that's for management.

9 MS. BRADY: We hear you. Thank you.

10 MEMBER STETKAR: It ought not to go out
11 for public comments within incomplete sentences and
12 stuff like that. I'll bring up some others where
13 the editorial stuff -- I couldn't figure out
14 something technically because the editorial stuff -
15 - this isn't a case --

16 MR. DOUTT: We're aware of some of it.

17 MEMBER STETKAR: Well, if you're aware
18 of it, why didn't it get changed?

19 MR. DOUTT: Because I just -- anyway.

20 MEMBER STETKAR: Oh, okay.

21 MR. DOUTT: On E5 there's no change,
22 and E5 actually was just to bring in the insulated
23 fuse insulators, mostly the fuse portion of this
24 AMP. There was no other major changes.

25 On E6 originally we replaced the one-

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1 time inspection with a periodic inspection every 10
2 years and/or every 5, depending on how the -- what
3 the inspection is, visual or whatever. We
4 basically did this simply because we're going from
5 60 to 80. This provides some OpE feedback and
6 trending which wouldn't be available otherwise, and
7 there's a significant number of connections.

8 Basically what this AMP originally did
9 is confirm that the applicant's existing program
10 was doing its job. There was no adverse trends and
11 failures were low. However, going forward, not
12 doing another one-time, we're not sure if we're
13 going from 60 to 80, whether we can -- we don't
14 have the OpE. The OpE may not be folded back in.
15 This ensures it. What happened with the plant --
16 the license -- original application we confirm an
17 applicant's program, but it's not an AMP. So it
18 doesn't have the elements. So we prefer to have an
19 AMP, have the elements. And that way we can get
20 the operation feedback and we can keep trying to
21 get a better feel of what's going on. So we just
22 added it in the second inspection.

23 MEMBER STETKAR: In this, Cliff, I want
24 to understand whether or not the scope changed.

25 MR. DOUTT: I don't believe so.

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1 MEMBER STETKAR: Okay. Let me -- in
2 the parameters monitored and detection --
3 parameters monitored says representative samples of
4 each type of electrical cable connection are
5 tested. I get that. Detection of aging effects.
6 Now it gets more specific. Twenty percent of a
7 connector type population with a maximum sample of
8 25. In the current GALL Rev. 2 it just says a
9 representative sample of electrical cable
10 connections is tested and 20 percent of the
11 population with a maximum sample of 25.

12 MR. DOUTT: Right.

13 MEMBER STETKAR: Now, suppose I have a
14 plant that has 10 different types of in-scope
15 connections and there's a population of 100
16 connections in each type. According to the NUREG-
17 2191 version of this AMP I would need to test 200
18 connections, 20 of each of those 10, because 20 is
19 20 percent. It's less --

20 (Simultaneous speaking.)

21 MR. DOUTT: In Rev. 2?

22 MEMBER STETKAR: Huh?

23 MR. DOUTT: In Rev. 2?

24 MEMBER STETKAR: No, that's in 2191,
25 what we're talking about today.

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1 MR. DOUTT: That's correct.

2 MEMBER STETKAR: So I'd need to test
3 200. If I read the words literally, under Rev. 2
4 of Gall I would only need to test a total of 25.

5 MR. DOUTT: That's correct.

6 MEMBER STETKAR: So I have increased
7 the scope of the testing requirement substantially
8 here.

9 MR. DOUTT: Yes. One of the things
10 that --

11 MEMBER STETKAR: You haven't noted that
12 here as a bullet of a significant change.

13 MR. DOUTT: It was -- well, with the --
14 as you read it, that's true. What was the -- when
15 we went to effectiveness audits and looked at what
16 was done, the expectation was that the type of
17 connections would be identified of those
18 connections would be done. What turns out is in
19 some cases there are a very limited number -- as
20 you point out, a very limited number of connections
21 were tested. So based on the AMP audits we wanted
22 to clarify this is what we meant. We didn't feel
23 it was a substantial change. We just felt that it
24 was not necessarily what was happening consistently
25 when we looked at the audit.

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1 MS. SADOLLAH: The intent of Rev. 2
2 also was to do sampling of each type of connection,
3 not just 20 percent of all the connections
4 regardless of type voltage, size, method of
5 installation. So we kind of clarified expanded on
6 what Rev. 2 really meant to say, because in our
7 audits we ran into this. We would ask, okay, so
8 how many -- which ones are going to be included in
9 this population? If the answer was all of them, we
10 would say, well, really they're different. There's
11 crimp connections, there's bolted connections. So
12 you really need --

13 (Simultaneous speaking.)

14 MEMBER STETKAR: So what's happening
15 now? This is something I haven't stumbled over in
16 our license renewal reviews. Are people actually
17 committing to samples on a connector type basis now
18 for current license renewal?

19 MS. SADOLLAH: Even like Fermi, for
20 instance, and I think LaSalle, yes, they said that,
21 yes, well, we got crimps of certain size. We're
22 going to do --

23 MR. DOUTT: These types. These types.
24 Yes.

25 MS. SADOLLAH: -- 20 percent of those.

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1 We got --

2 MEMBER STETKAR: Okay.

3 MS. SADOLLAH: -- bolted connections.
4 We're going to do 20 percent of those and so on.

5 MEMBER STETKAR: Okay. So people are
6 actually applying --

7 MR. DOUTT: So it was something that
8 almost always ended up in an RAI.

9 MEMBER STETKAR: Okay.

10 MR. DOUTT: Hopefully this would
11 eliminate the RAI.

12 MEMBER STETKAR: No, it certainly
13 clarifies it. I just wanted to make sure that it -
14 - in practice again that we don't suddenly at 60 --
15 you know, 59 years or 60 years and one second
16 tremendously increase the amount of --

17 MR. DOUTT: Scope.

18 MEMBER STETKAR: -- scope.

19 MR. DOUTT: What we found in audits was
20 that you could take motor type. Those would be the
21 ones, you know, in --

22 (Simultaneous speaking.)

23 MEMBER STETKAR: It doesn't make any
24 difference how I defined the population. It's I
25 just want to get the concept of what's going on and

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1 how that --

2 MR. DOUTT: That's right.

3 MEMBER STETKAR: -- how it's being
4 applied currently. Okay. Thanks.

5 MR. DOUTT: Let's see. And we added a
6 new AMP E7. This was a further evaluation of the
7 plant-specific AMP. We generally got plant-
8 specific AMPs more -- and in operating experience.
9 We just changed this to a -- kind of reverse it.
10 Now you have an AMP and you take an exception,
11 fine. But we added this in. Just in general it
12 seemed to be the thing to do based on what we saw
13 with OpE and in our audits. And essentially it's
14 the same as the further evaluation.

15 Next slide. And this is for Chapter 6
16 and SLR Chapter -- or in SRP 3.6. Generally the
17 changes here are just reflective of what we did in
18 the AMPs in previous slides. We added a localized
19 environment and additional guidance. We expanded
20 the condition monitoring and we added line items to
21 address cable bus high-voltage insulators. And
22 line items were revised to be consistent with the
23 changes in the AMPs. And added the cable bus as a
24 new line item. A couple line items were -- it
25 looks like they were deleted and reversed, but

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1 basically we pulled out -- you'll see some cases
2 where the aging management -- aging effects and
3 mechanisms are combined. We split the AMP. We
4 split the line item to more clearly define what the
5 aging mechanism effect was. But that's I think one
6 change. I think it's fuse holders. But it's --
7 no, that's it. No, just the added -- the line
8 items for cable bus, and that's the major change
9 there.

10 Any other questions?

11 CHAIRMAN SKILLMAN: Go.

12 MR. DOUTT: That's it.

13 CHAIRMAN SKILLMAN: Thank you. We're
14 ready for our next team.

15 MR. MEDOFF: Good afternoon, everybody.
16 I'm Jim Medoff from the staff.

17 CHAIRMAN SKILLMAN: Jim, welcome.

18 MR. MEDOFF: I was assigned to brief
19 you on the new chapter. It's Standard Review Plan
20 Chapter 5.

21 As Bennett Brady had said earlier, we
22 have a requirement in the regulations, 10 CFR
23 54.22. This is a regulation that requires -- when
24 you submit your application requires the applicant
25 to identify any existing tech specs that you'd need

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1 to change or any new tech specs that you might need
2 for aging management. It doesn't automatically
3 force them into changes, but it's basically telling
4 them to go back, review their CLB to see if you got
5 -- if you do need tech specs for aging management.

6 In the prior versions of the GALL and
7 the SRP we didn't have any guidance on this. Since
8 we had the existing requirement we felt it proper
9 to write the new chapter on it, because it was
10 lacking in the previous versions. And that's what
11 we did.

12 One of the things we did to help them
13 out is we provided a couple examples of existing
14 tech specs that may relate to time-limited aging
15 analyses or Aging Management Programs. Examples of
16 these are if you look at the admin controls tech
17 specs sections of the tech specs, plants may have
18 tech spec requirements for their Fuel Oil Testing
19 Program. And some of those may refer to specific
20 ASTM standards.

21 Now those ASTM standards may be
22 sufficient for either the current crop of
23 applications or even a subsequent renewal
24 application, but for instance let's say ASTM
25 updated a standard. An applicant would then go

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1 back and find that standard is adequate for aging
2 management, but that standard is not referenced in
3 the current tech spec. They could come in with
4 their LRA and propose a tech spec change to try to
5 get us to accept the newer standard into the tech
6 spec requirement. So it's not forcing them into
7 anything. It's really requiring we go back to
8 their tech specs, or even any license conditions
9 they have in their license to see if they need to
10 be amended for aging management.

11 CHAIRMAN SKILLMAN: Jim, in a way this
12 sounds like the old 50.54(f) campaign of many years
13 ago where licensees had to go back, cull through
14 the license and make sure that they were current.

15 MR. MEDOFF: Right.

16 CHAIRMAN SKILLMAN: Is that the same
17 type of activity that you envision here where an
18 applicant for SLR would go back and really touch
19 all of the pieces of their tech specs to identify
20 where changes must be identified? Is that what
21 you're really communicating here?

22 MR. MEDOFF: I think since we have the
23 existing requirement in the rule I would assume
24 that they would need to do that based on their
25 scoping assessment and their integrated plan

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1 assessment to see what's needed for aging
2 management. The other example that we provided in
3 the new section is a lot of these plants, even the
4 boiling water reactors and definitely the PWRs,
5 will have administrative control sections for
6 updating their P-T limits, which are definitely
7 TLAAAs for their applications. Usually those tech
8 specs reference the approved methodology for
9 updating the tech specs so that when they send them
10 in it doesn't have to be for review and approval.
11 They just send in the new pressure-temperature
12 limits reports with the tech specs to the staff for
13 information because we've already approved the
14 methodology for updating it.

15 That doesn't mean that their approved
16 methodology in the existing tech spec is
17 inadequate, but I think we've had some cases in the
18 P-T limit reviews where we had to issue some RAIs
19 because in capsule reports it would say one thing
20 and then they would -- their vendor would write a
21 TLAA report including the neutron fluence
22 methodology, which is part of the P-T methodology.
23 And they would differ and we would end up asking
24 questions on why they were different. So it would
25 make us wonder whether the methodology in the tech

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1 spec was out of date or inadequate and they would
2 get existing RAIs.

3 So basically the new section is a
4 reminder to go back to your CLB, make sure that
5 either we don't need new tech specs or tech spec
6 changes to manage aging, or if they do find that
7 out, to send them in with their application.

8 CHAIRMAN SKILLMAN: Jim, this is a yes
9 or no question.

10 (Laughter.)

11 CHAIRMAN SKILLMAN: For an applicant
12 for subsequent life renewal, if one were to review
13 this Chapter 5 for their application, would one
14 have in substance the crucial changes for tech
15 specs accounted for?

16 MR. MEDOFF: Say that one more time?

17 CHAIRMAN SKILLMAN: If one were to
18 review the new Section 5 for a subsequent life
19 renewal applicant, would one have in that Section 5
20 a thorough accounting for the changes to those tech
21 specs for that application?

22 MR. MEDOFF: In terms of really
23 concrete guidance of everything they would have
24 every --

25 CHAIRMAN SKILLMAN: Not what they have

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1 to. What they are committing to do. This is a
2 change in tech specs. What I'm asking for is
3 whether or not this is kind of an oozing
4 requirement or whether the consequence of this new
5 Chapter 5 provides in one place a complete
6 compendium of the changes that will be in that
7 applicant's tech specs to go from 60 to 80 years.

8 MR. MEDOFF: Well, it wasn't written
9 for the intent of telling them they have to include
10 a tech spec change or identify a new tech spec for
11 aging management. The rule is very high-level. It
12 only requires them to include in their applications
13 any new tech specs or tech spec changes they do
14 find they would need for aging management.

15 CHAIRMAN SKILLMAN: It's a compendium -
16 -

17 MR. MEDOFF: Yes.

18 CHAIRMAN SKILLMAN: -- of what they
19 have found they need to change to go from 60 to 80?

20 MR. MEDOFF: Yes, based on their
21 review.

22 CHAIRMAN SKILLMAN: Understand. Yes,
23 thank you. That's what I was asking.

24 MR. BURTON: Let me just -- part of
25 that. This is Butch Burton again. One of the

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1 things to understand is that one of the future
2 actions we have is to talk with industry to see
3 what will this new license renewal application look
4 like? And we still have to -- we're in the very
5 beginning stages of that, to start to talk about
6 that.

7 But, yes, in our minds, staff, what we
8 would expect to see in that Chapter 5 is a laundry
9 list that as a result of changes that we're making
10 in the license renewal application as it relates to
11 tech specs, here's what it is. Here's why we're
12 changing it. And just have a laundry list of that.
13 That's our expectation now. But we still have to
14 talk with industry to see if they will be of the
15 same mind set. And there may be some compromises.
16 But that's our going-in position for this.

17 CHAIRMAN SKILLMAN: Well, that was my
18 take-away when Bennett introduced this topic a
19 couple of hour ago, and to me it is a crucial piece
20 of the thoroughness of the application for SLR and
21 it ties to the discussion that we had about
22 licensing basis and the other issues pertaining to
23 the facility. So I mean, this is a good thing, but
24 I was just trying to get clear in my mind exactly
25 what the product is intended to be. And I hear you

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1 say it's really -- Butch said it's a compendium of
2 the tech spec changes because therein lie at least
3 a large part of the defense of the plant from an
4 operating perspective.

5 MR. MEDOFF: Right.

6 CHAIRMAN SKILLMAN: So I got it. Thank
7 you.

8 MR. MEDOFF: Just if I may, one thing,
9 just mention that the pressure-temperature limit
10 tech specs and the admin control section of the
11 tech specs, some of the plants don't have them.
12 Some have their P-T limits and limiting condition
13 of operations. Every time they update them they
14 have to send in a 50.90 license amendment. Now
15 they could -- like for instance, LaSalle I think
16 the P-T limits are in the LCOs, but they could wait
17 until they reapplied for subsequent renewal or if
18 they want to adopt a PTFR approach they could come
19 in with the tech spec change under 54.22 and
20 propose it as part of their application. That's an
21 option.

22 So it's not forcing them to, but they
23 need to go through their CLB and see what they do
24 need to manage aging.

25 CHAIRMAN SKILLMAN: Okay. Thank you,

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1 Jim.

2 With that, I see we have concluded what
3 were intended to be the morning's discussions.

4 Jane, is that where you see we are,
5 too?

6 MS. MARSHALL: Yes.

7 CHAIRMAN SKILLMAN: That being the
8 case, we are going to recess until 12:25. So let
9 us resume at 12:25 on that clock.

10 MEMBER BROWN: 12:25 or 45?

11 CHAIRMAN SKILLMAN: 12:25.

12 MEMBER BLEY: That's fine.

13 CHAIRMAN SKILLMAN: I'm sorry. I'll
14 tell you what let's do. Let's convene at 12:30.
15 We're behind schedule. So 12:30 on that clock.
16 Forty-six minutes. We are recessed.

17 (Whereupon, the above-entitled matter
18 went off the record at 11:42 a.m. and resumed at
19 12:31 p.m.)

20 CHAIRMAN SKILLMAN: Let us begin. To
21 all in the room, please see that we've moved Mr.
22 Purtscher to the first of the agenda items after
23 lunch time, and we will do that now. We will
24 commence.

25 Pat, please begin.

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1 MR. PURTSCHER: Thank you. So I'm
2 talking about the GALL Chapter XI.M12, the thermal
3 embrittlement of cast austenitic steels. There are
4 two main points that came out our panel review.
5 The first, as you see in the slide, regards pump
6 casings. These are no longer exempt from the AMP
7 requirements. Specifically, the code case
8 requirements were not incorporated in the code, our
9 VT1 visual exam of the external surfaces of the
10 weld of one pump casing out of the population plus
11 an evaluation to demonstrate the safety and
12 serviceability of the pump casing, essentially a
13 flaw evaluation. So basically that's what's
14 changed with regard to the pump casings themselves.

15 The AMR line items were adjusted to
16 account for this in the revised GALL.

17 MEMBER STETKAR: I'm sorry, Pat. I was
18 shuffling through papers here. The reason the pump
19 casings are included for subsequent license renewal
20 is what?

21 MR. PURTSCHER: The code case was
22 partially taken up in -- was accepted by the code
23 so that it was not necessary, but not all of the
24 parts of the code case were incorporated into the
25 code. So that's where there's just these separate

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1 AMR line items.

2 MEMBER STETKAR: I'm still -- I'm not a
3 code guy, so you're going to have to explain it to
4 me.

5 CHAIRMAN SKILLMAN: Is that pointing to
6 a reduction in defense-in-depth or a reduction in
7 commitment?

8 MEMBER STETKAR: Pump casings were
9 formerly not included.

10 CHAIRMAN SKILLMAN: They were passive
11 components, I know that. So not including or
12 having part of the code case withdrawn represents
13 if you will a reduction in commitment? Is that
14 what's really happening here?

15 MR. PURTSCHER: I'm not really a code
16 person either, but --

17 MEMBER STETKAR: Well, but I want to
18 get back to -- it doesn't make any difference --

19 MR. PURTSCHER: Right.

20 MEMBER STETKAR: -- because this is NRC
21 guidance to applicants. Under GALL Rev. 2 it
22 specifically says valve bodies are included in the
23 scope.

24 MR. PURTSCHER: Right.

25 MEMBER STETKAR: It specifically says

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1 valve bodies. It now also requires pump casings
2 and valve bodies.

3 MR. PURTSCHER: Right.

4 MEMBER STETKAR: And I want to know why
5 in year 60 plus one second pump casings become a
6 concern.

7 MR. PURTSCHER: Pump casings were
8 covered by the code case previously.

9 MEMBER STETKAR: Okay. Thank you.
10 That's -- thank you. Thank you.

11 MEMBER BROWN: And the code case was --

12 MR. PURTSCHER: Withdrawn.

13 MEMBER BROWN: I'm reading the words.

14 MEMBER STETKAR: Thank you. Now I get
15 it. I guess, two or three times, after a while it
16 sinks in.

17 MEMBER BROWN: And I'm trying to get
18 the next thing you said. Were then the
19 requirements from the code case transferred to the
20 GALL as guidance or --

21 MR. PURTSCHER: Right, the parts --

22 MEMBER BROWN: -- in total or --

23 MR. PURTSCHER: -- that weren't
24 incorporated into the code were transferred. So it
25 still covered all --

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1 MEMBER BROWN: I've lost it then. So
2 not all of the code case was thrown out, just part
3 of it, or deleted?

4 MR. PURTSCHER: Right.

5 MEMBER BROWN: And the parts that were
6 deleted are put into the GALL, or --

7 MR. PURTSCHER: The code case was
8 deleted. Part of it was incorporated into the
9 code --

10 MEMBER BROWN: Okay.

11 MR. PURTSCHER: -- as a revision to the
12 code. And the parts that weren't were these
13 other --

14 MEMBER BROWN: Okay. All right. I
15 understand what you're saying then. All right.
16 Thank you.

17 MR. PURTSCHER: And then so the second
18 -- the next slide regarding Code Case N-824, that's
19 regarding the ultrasonic inspection of CASS piping.
20 And the 10 CFR 50.55(a) proposed rule was published
21 in the Federal Register for public comment on
22 September 18th of 2015. We received public
23 comments. Those were closed on December 2nd of
24 2015, and the staff is currently addressing those
25 comments.

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1 The conditions on the use of the code
2 case in the proposed rulemaking as slightly
3 different from that anticipated at the time when
4 the AMP was drawn up for the SLR GALL. The
5 conditions do not prohibit use of piping with
6 thickness greater than 1.6 inches. Therefore, the
7 wording in the final AMP will change to reflect the
8 conditions in the rule when it's published. So we
9 want to make sure that they're consistent
10 throughout. And probably this will just say that
11 the UT will be performed in accordance with the
12 methodology of the code case in 824 as conditioned
13 in 10 CFR 50.55(a).

14 MEMBER STETKAR: Pat, so I read through
15 this. The term in the new version of the AMP uses
16 the term "potential significance" or "potentially
17 significant." GALL Rev. 2 uses the concept of
18 susceptibility. To me those are different
19 concepts. Susceptibility means I'm susceptible to
20 some sort of aging mechanism. Significance means
21 some sort of quality judgment based on is it
22 important? Is it important enough? So I'm curious
23 why the term "potentially significant" has -- the
24 term "susceptibility" has been replaced with this
25 notion of potentially significant or significance.

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1 MR. PURTSCHER: I think because --

2 MEMBER STETKAR: It's subtle, but --

3 MR. PURTSCHER: It is.

4 MEMBER STETKAR: -- if I'm trying to
5 split hairs about what I need to look at and start
6 to make arguments about, well, this isn't
7 significant even though it's susceptible.

8 MR. PURTSCHER: Well, I'm not sure if
9 part of that came out of the probabilistic fracture
10 mechanics assessments that have been done on CASS
11 piping, but I'm --

12 MEMBER STETKAR: I would just -- you
13 may want to think about it from the -- I'm just
14 raising it because I stumbled over it once and I
15 thought, well, maybe this is just one word, but
16 it's indeed systematically changed throughout this
17 AMP.

18 MR. PURTSCHER: Right, and it's
19 intentional.

20 MEMBER STETKAR: It is definitely an
21 intentional change.

22 MR. PURTSCHER: Yes. I mean, we've
23 talked about this quite a bit, really. And the
24 evidence from the testing that's been done I think
25 is just not that conclusive to say that it's

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1 susceptible given the information that we had.
2 It's potentially significant.

3 MEMBER STETKAR: Well, but I mean, the
4 old wording said -- used terms like "determination
5 of the susceptibility and for potentially
6 susceptible components." So it's also rather
7 vague.

8 MR. PURTSCHER: Right.

9 MEMBER BLEY: Is there anybody here who
10 can tell us why the language was changed? It
11 sound --

12 MR. PURTSCHER: I don't know, Jim, do
13 you -- I don't think we can define that very well.

14 CHAIRMAN SKILLMAN: I think we ought to
15 get an answer to this.

16 MR. BLOOM: This is Steve Bloom.
17 Unfortunately the gentleman who really would have
18 the answer is away at the code meeting this week.
19 And so we are unable to get a definitive answer,
20 but in the future we will find the answer.

21 MEMBER STETKAR: Yes, take it back,
22 because if that change -- it's obvious that it was
23 intentional. And if it was based on some type of
24 risk-informed argument, I think we'd like to hear
25 that.

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1 MR. BLOOM: Yes, sir. We will get the
2 right person to get you an answer.

3 MEMBER STETKAR: Okay. Good.

4 DR. SHACK: I was just going to quibble
5 about your table where you have the low and high
6 and the "or." And the only thing it means is that
7 the percentages define what you mean by low and
8 high.

9 MR. PURTSCHER: I'm not sure which
10 table.

11 DR. SHACK: It's X.M12-1. There's a
12 table, at least in the --

13 MR. PURTSCHER: Oh, it -- yes. I don't
14 have that in front of me, but yes.

15 DR. SHACK: Yes, just take a look at
16 it. You've got low and high and there's not an
17 "or." They're both -- they mean the same thing.
18 There should be a parenthesis around the 0.5
19 percent. That's what you mean by low.

20 MR. PURTSCHER: Right. Oh, right.

21 DR. SHACK: And two to three percent is
22 what you mean by high. There's no "or" about it.

23 MR. PURTSCHER: Right.

24 DR. SHACK: That's an editorial
25 comment.

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1 MR. PURTSCHER: Yes. Okay.

2 MEMBER STETKAR: Pat, what else you
3 got?

4 DR. SHACK: John, just to get a -- the
5 susceptible is a material condition, right?

6 MEMBER STETKAR: Yes.

7 DR. SHACK: And so you --

8 MEMBER STETKAR: Yes, but I mean, this
9 whole thing is organized around --

10 DR. SHACK: Well, the table is
11 organized around susceptible, which really is --

12 (Simultaneous speaking.)

13 MEMBER STETKAR: -- they retain the
14 term "susceptible" in the table.

15 DR. SHACK: Because again significant
16 then becomes -- that's a susceptibility plus a
17 consequence.

18 MEMBER STETKAR: Right, that's my whole
19 point.

20 DR. SHACK: Yes.

21 MEMBER STETKAR: But because somebody
22 consciously changed that thing from -- and
23 "susceptible" is still used in the table, right?

24 DR. SHACK: Right, which seemed to me
25 the actionable part of this thing.

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1 MEMBER STETKAR: Okay.

2 DR. SHACK: Yes.

3 MEMBER BLEY: But the words modify it.

4 (Laughter.)

5 MEMBER BLEY: Or one could argue that
6 they modify it.

7 MEMBER STETKAR: If it's going to cause
8 somebody 37 cents, people are going to argue about
9 it.

10 CHAIRMAN SKILLMAN: Colleagues,
11 anything else for Pat? Pat, anything else for us?

12 MR. PURTSCHER: No, like I say, I
13 really don't understand why we didn't change it in
14 the table headings, because I --

15 CHAIRMAN SKILLMAN: Now, there we go.
16 That's a concern.

17 (Laughter.)

18 MR. PURTSCHER: Yes, I know, because --
19 well, but I think that does seem inconsistent
20 with --

21 (Simultaneous speaking.)

22 MEMBER STETKAR: So there you go, Dr.
23 Shack.

24 CHAIRMAN SKILLMAN: Let's leave this as
25 a bring-back, please. Okay. Enough. Let's go

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1 back.

2 Pat, thank you.

3 MR. PURTSCHER: Okay.

4 CHAIRMAN SKILLMAN: And this will bring
5 us back to our slide 48, and neutron fluence.

6 And so, Matt, are you the --

7 MR. HARDGROVE: Yes.

8 CHAIRMAN SKILLMAN: -- lead here?

9 MR. HARDGROVE: Yes.

10 CHAIRMAN SKILLMAN: So please proceed.

11 MR. HARDGROVE: Okay. Good afternoon.

12 I'm Matthew Hardgrove from the Reactor Systems
13 Branch in the Division of Safety Systems. Myself,
14 with Jim Medoff to my left from the Division of
15 License Renewal, want to briefly discuss with you
16 today the new neutron fluence monitoring AMP for
17 subsequent license renewal.

18 Next slide, please. To recall the
19 November meeting discussing subsequent license
20 renewal, licensees are considering operation from
21 60 to 80 years. Programs with the GALL will look
22 to manage the aging effects for this time period,
23 like neutron embrittlement. The staff has been
24 seeing license renewal applications containing
25 neutron fluence evaluations for reactor vessel

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1 internals in areas outside of the traditional
2 beltline area.

3 Next slide, please. The neutron
4 fluence AMP was created by the staff based on
5 license renewal applications containing neutron
6 fluence evaluations in non-traditional places
7 inside the reactor vessel.

8 Within these license renewal
9 applications the staff was asked to review neutron
10 fluence evaluations outside the beltline and make
11 determinations. These evaluations have challenges
12 applying regulatory guide 1.190 adherent methods to
13 these methods that are outside the beltline. The
14 AMP acknowledges for subsequent license renewal
15 that neutron fluence evaluations may be applied in
16 ways that are outside the scope of Reg Guide 1.190.
17 The staff is working with the Office of Regulatory
18 Research on new guidance for outside the scope of
19 Reg Guide 1.190 methods for reactor vessel
20 internals and outside the traditional beltline
21 area.

22 Next slide, please. The new neutron
23 fluence AMP contains multiple parts. The AMP
24 provides a method for accepting reactor pressure
25 vessel neutron embrittlement TLAAs in accordance

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1 with 54.21(c)(1)(iii). The AMP is to be used in
2 conjunction with another AMP, XI.M31. The
3 acceptance criteria of the AMP is that the
4 regulatory requirements for updating the analyses
5 and submitting the analyses to the NRC as defined
6 in the applicable regulations or tech spec
7 requirements.

8 Next slide, please. The detection of
9 aging effects and monitoring will focus on the
10 components in the reactor pressure vessel beltline
11 being consistent with Reg Guide 1.190.
12 Methodologies being applied for reactor vessel
13 internal components or reactor pressure vessel
14 components outside the beltline may need additional
15 justification on a plant-specific basis.

16 CHAIRMAN SKILLMAN: Matt, how will you
17 know that additional justification is needed? What
18 will be the trigger for that?

19 MR. HARDGROVE: Typically the trigger
20 for that will be -- and I've personally reviewed
21 this through an example in the past for another
22 plant going for license renewal of what areas are
23 kind of getting past the threshold and having to be
24 analyzed for license renewal applications moving
25 forward.

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1 So to elaborate on that more would be
2 typically we'd look at the traditional beltline
3 region. There is a screening and criteria for 1
4 times 10 to the 17th. And anything that exceeds
5 over that, that would be outside of that
6 traditional region. Something -- you know,
7 something higher in the core or anything like that,
8 that would be something that would get to the all
9 the staff as something that would be needing
10 additional justification because it's outside of
11 what we traditionally be seeing.

12 CHAIRMAN SKILLMAN: Okay. Thank you.

13 MR. HARDGROVE: Next slide, please.
14 The staff has held multiple discussions with
15 members of the industry with the creation of this -
16 -

17 DR. SHACK: Is this --

18 MR. HARDGROVE: Sorry.

19 DR. SHACK: Is it clear with 1.190 that
20 it only applies to the beltline region?

21 MR. HARDGROVE: I would typically say
22 yes.

23 (Laughter.)

24 CHAIRMAN SKILLMAN: Typically? Non-
25 typically what would you say?

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1 DR. SHACK: That sound clear as a bell,
2 yes.

3 MR. HARDGROVE: The Reg Guide was
4 designed with focusing on the traditional beltline.
5 As plants have been operating longer and seeing how
6 different things have changed for how plants
7 operate, we started seeing new things that come
8 into play.

9 DR. SHACK: No, but I mean is there a
10 consistency check within 1.190 that lets you know
11 when you can apply it and when you can't? It
12 sounds as though you may need to revise it to say
13 it's valid when and it's not valid --

14 MR. HARDGROVE: Right, and that is one
15 of the things we are working with with the Office
16 of Research for finding ways to update the Reg
17 Guide.

18 So the staff has held multiple
19 discussions with members of industry regarding the
20 creation of this AMP. The draft AMP has gone out
21 for public comment and a public meeting was held
22 back in January to hear the initial feedback from
23 the industry.

24 And that concludes my presentation.

25 MEMBER STETKAR: Butch asked me to

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1 alert him when I found the thing that I was
2 searching for before lunch. I found it. It's in
3 this AMP. Under the detection of aging effects;
4 and I think I know, but I want to make sure, it
5 says, "If all surveillance capsules have been
6 removed and tested, a plant may seek membership in
7 an ISP." And it says, "In addition, the plant
8 institutes a Supplemental Neutron Monitoring
9 Program," yadda, yadda, yadda. There's two Ds in
10 yadda. "Alternatively this program can propose
11 implementation of in-vessel irradiation of capsules
12 with reconstituted specimens from previously tested
13 capsules and appropriate and neutron monitoring."
14 And appropriate something else, or just and
15 appropriate neutron monitoring?

16 MR. HARDGROVE: I would just say the
17 "and appropriate neutron monitoring."

18 MEMBER STETKAR: Okay. I wasn't quite
19 sure whether something got inadvertently omitted or
20 whether the "and" was superfluous.

21 MS. FAIRBANKS: You found another
22 editorial comment.

23 MEMBER STETKAR: But this is one where
24 if there was something else --

25 MS. FAIRBANKS: Absolutely.

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1 MEMBER STETKAR: -- and appropriate
2 inspection, and appropriate trending, and
3 appropriate something or other, you know, could
4 have had an implication about what people need to
5 do.

6 MS. FAIRBANKS: You're right.

7 MEMBER BALLINGER: Reg Guide 1.190 is
8 specifically for the beltline. This guide
9 describes the application and qualification of a
10 methodology acceptable to the NRC staff to
11 determine a best estimate neutron fluence
12 experience by materials in the beltline region of
13 light water reactor pressure vessels.

14 DR. SHACK: Yes, but the question is
15 there a rigorous definition of beltline --

16 MEMBER BALLINGER: Well, give me a
17 chance.

18 CHAIRMAN SKILLMAN: So, Ron, do you
19 want time here or should we keep on going?

20 MEMBER BALLINGER: No, no. No, no, no.

21 CHAIRMAN SKILLMAN: Okay. Thank you.

22 So, Matt, you are complete?

23 MR. HARDGROVE: Yes, I'm done. Thank
24 you.

25 CHAIRMAN SKILLMAN: So that would then

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1 bring us to Carolyn.

2 MS. FAIRBANKS: Okay. I'd like to
3 discuss Chapter XI.M31, Reactor Vessel Material
4 Surveillance.

5 This program involves the requirements
6 of Appendix H to 10 CFR Part 50. That's the
7 reactor Vessel Material Surveillance Program
8 requirements. The purpose of that appendix is to
9 monitor changes in fracture toughness for the
10 ferritic prop materials in the beltline in that
11 those changes result from exposure to neutron
12 irradiation and the thermal environment.

13 I think pretty clearly this is a
14 program that starts with the startup of the plant.
15 They construct the capsules. And there is a
16 progression here where the original license in the
17 withdrawal schedule can clearly be seen in Appendix
18 H in the reference to table 1 in ASTM E185-82.
19 There was recommendations for adjusting that
20 program in the GALL Reports to cover 60 years, so
21 now we are updating the recommendations for
22 adjusting the program so that there's adequate
23 coverage through 80 years of operation.

24 A number of the items on the next
25 couple pages are just clarifications for licensees

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1 to assist them in developing a submittal. So in
2 the program description we've provided some updated
3 differentiation between plant-specific programs and
4 integrated surveillance programs, referred to as
5 ISPs.

6 Next slide, please. Also in the Scope
7 of Program, Detection of Aging Effects, and
8 Monitoring and Trending there are improved criteria
9 descriptions for implementation again of plant-
10 specific programs and integrated surveillance
11 programs. Under Parameters Monitored there are
12 updates to the capsule removal schedule and
13 reference to Reg Guide 1.190 does not describe
14 conformance criteria.

15 Next slide, please. Detection of Aging
16 Effects and Monitoring and Trending Elements. Here
17 we have recommended withdrawal and testing of an
18 additional capsule during subsequent period of
19 operation that achieves capsule fluence between 1
20 and 13 times the maximum ID fluence.

21 There are a couple of things that are a
22 little different here. One is that this is an
23 additional capsule that we're requesting be tested.
24 The recommendation was that this be done during the
25 period of extended operation because there was a

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1 recommendation in the GALL that once capsules were
2 getting to fluence levels that were greater than 60
3 years, or between 1 to 2.6 year equivalents -- it
4 was recommended that they be put into storage
5 before they accumulated so much fluence that their
6 results would have as much meaning when they were
7 compared to operating conditions.

8 The capsule contents include specimens
9 that are tested. Because those capsules are closer
10 to the core they have a higher lead factor. Those
11 results are compared to Reg Guide 119 for the level
12 of embrittlement, and we're looking for consistency
13 so that we have insight that the vessel is aging
14 consistent with what we're projecting in our
15 models. The target fluence -- so we
16 had anticipated that most licensees would probably
17 put standby capsules into storage and might need to
18 reinsert those to get a fluence that's between 1
19 and 13 times the 80-year equivalent of the ID
20 fluence.

21 Typically, before, if you looked at the
22 Appendix H recommendation for the original
23 withdrawal schedule or for the 60-year capsule for
24 license renewal, we had recommended one to two
25 times the EOL value, or PEO value. To calculate

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1 that out to 80 seems like we're pushing it out to
2 fluence values that may not be so applicable when
3 we're going to 80 to 160, so the recommendation was
4 1 to 13 times the maximum ID fluence.

5 And then we have included alternative
6 management activities as well in case a licensee is
7 -- tested all of their original capsules. They
8 have options that are described in greater detail
9 in the SLR document for joining an ISP potentially
10 or reconstituting specimens that have been tested
11 from previous capsules.

12 That's my last slide.

13 CHAIRMAN SKILLMAN: Carolyn, are there
14 any licensees that have had difficulty in ensuring
15 that they have specimens that will give them a
16 leading indicator? I would think that if they are
17 all compliant with the current regulations, the
18 answer would be no, but I'm curious if there are
19 outliers.

20 MS. FAIRBANKS: We have not encountered
21 anything so far. Most of the boilers are members
22 of an Integrated Surveillance Program. I think it
23 was probably good planning originally that most
24 licensees had a good number of standby capsules.
25 We've seen them trying to adjust a little bit. The

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1 original plan when capsules were first tested was
2 to pull the highest lead factor capsules first.
3 That way they were getting better insight into
4 embrittlement trend curve that didn't have so much
5 data on which it was based. Our trend curve now
6 has probably better data. That left some licensees
7 with lower lead factor capsules, and some of those
8 are actually moving them to higher lead factor
9 locations to get more relevant data. So we have
10 not run into anybody yet having difficulty with
11 that.

12 CHAIRMAN SKILLMAN: Thank you.

13 MS. FAIRBANKS: And there's also that
14 potential of taking tested specimens and
15 reconstituting them --

16 CHAIRMAN SKILLMAN: Yes.

17 MS. FAIRBANKS: -- and inserting them.

18 MEMBER RICCARDELLA: By standby
19 capsules you mean capsules that were removed but
20 they didn't test the specimens?

21 MS. FAIRBANKS: Standby capsules really
22 is another for excess capsules. Licensees,
23 depending on their projected amount of
24 embrittlement, wouldn't have been required to have
25 pulled three, four or five capsules. If they had

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1 eight capsules in the vessel, those five would just
2 be standby because they were not scheduled to be
3 withdrawn to --

4 (Simultaneous speaking.)

5 MEMBER RICCARDELLA: I see. So they
6 were continued --

7 MS. FAIRBANKS: So they may be in the
8 vessel or -- the recommendation where they
9 accumulated too much fluence to have data of value
10 is that they be moved to storage, usually spent
11 fuel.

12 MEMBER RICCARDELLA: But now they could
13 put them back in?

14 MS. FAIRBANKS: Now they could be
15 transitioned from being a standby capsule to being
16 a capsule to meet the 80-year testing
17 recommendation as well.

18 MEMBER RICCARDELLA: Thank you.

19 CHAIRMAN SKILLMAN: Colleagues, any
20 questions for Carolyn?

21 Hearing none, Jim, we're to you on
22 Chapter 4.2, please.

23 MR. MEDOFF: Yes, James Medoff with the
24 DLR staff again.

25 I'm going to talk about the changes to

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1 our chapter in the Standard Review Plan for neutron
2 embrittlement TLAA's. These are typically generic
3 TLAA's for the industry. Many of them that we have
4 in Chapter 4.2 are mandated by regulations such as
5 10 CFR Part 50, Appendix G for upper shelf energy
6 or P-T limit TLAA's, or in 10 CFR 50.61 for
7 pressurized thermal shock assessments for PWRs.

8 Most of the edits to Chapter 4.2 were
9 editorial. We did do a few things earlier on. In
10 the past applications some of the applicants did
11 identify their neutron fluence methodologies, which
12 are inputs to these STLAA's themselves, so we added
13 a subsection with some acceptance criteria, and
14 reviewed procedures for these types of TLAA's was
15 based on past applications. As always, an
16 applicant would go through its analyses, compare
17 them for the TLAA identification criterion in 54.3
18 to see if they are TLAA's, but since some past
19 applicants had added them as TLAA's in their
20 applications, we decided to add this section.

21 One of the things that has happened
22 since the approval of some past LRAs is that they
23 did not meet this -- for PWRs we're talking about.
24 They did not meet the PTS screening criterion 50.61
25 in their original applications and they may have

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1 had a commitment to apply the corrective actions in
2 the 50.61 rule three years ahead of time of coming
3 into -- of exceeding the limits in the rule or to
4 send in a 50.61(a) alternative PTS assessment as a
5 license amendment.

6 So we had to update the criteria for
7 the PTS assessments to identify that based on your
8 CLB your PTS assessment may be based on the 50-
9 61(a) requirements or the original 50.61
10 requirements depending on the CLB. That's just to
11 keep it up to date with current licensing basis. I
12 think we've had a few plants that have submitted
13 50.61(a) submittals down to the Division of
14 Engineering.

15 MS. FAIRBANKS: We've got one, right?
16 Yes, that rule came into effect in 2010.

17 MEMBER BALLINGER: Is this Palisades?

18 MR. MEDOFF: Correct. So we just
19 wanted to be consistent with that.

20 Matt talked about the new AMP X.M2, the
21 neutron fluence monitoring AMP. Some of the
22 criteria we had in XI.M31 reactor vessel
23 surveillance had some neutron fluence monitoring
24 stuff. We moved some of that out of XI.M31 into
25 X.M2, but they're supposed to be used in

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1 conjunction with one for monitoring your fluence
2 levels in your vessel, which is the X.M2. One is
3 you follow the XI.M31 when you're pulling and
4 testing capsules. So they're all providing inputs
5 into these TLAA's. so if you were going to accept
6 one of these TLAA's under 10 CFR 54.21(c)(1)(iii)
7 using the old XI.M31, now it's using the XI.M31 and
8 the X.M2 in conjunction with each other --

9 MEMBER BALLINGER: Okay.

10 MR. MEDOFF: -- as there are some
11 inter-relationships.

12 And one of the things is for the
13 boiling water reactors many of the plants in their
14 current licensing basis for the fourth interval may
15 have these relief requests to eliminate ISI
16 examinations in their circ welds. Those are based
17 on a time-limited neutron fluence methodology in
18 Topical Report BWRVIP 05. The assumptions for
19 fluence on that were based on 80 years, but only on
20 an 80 percent capacity factor at operations. And
21 so, if these are going to come in as TLAA's in their
22 applications, as they may, we're going to review
23 them on a case-by-case basis because a lot of the
24 plants are operating at higher capacity factors
25 than 80 percent at this point. A lot of them we've

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1 confirmed that they're not exceeding the fluence
2 levels assumed in the 05 methodology.

3 MEMBER BALLINGER: Okay.

4 MR. MEDOFF: And that's about it for
5 4.2.

6 CHAIRMAN SKILLMAN: Thank you very
7 much. We are now into Chapter XI.M6. And, Jim,
8 you're still up.

9 MR. MEDOFF: Yes.

10 CHAIRMAN SKILLMAN: Let's go.

11 MR. MEDOFF: GALL AMP XI.M6 is the
12 current methodology for inspecting control rod
13 drive return line nozzles in boiling water
14 reactors. There's a little bit of a history. I'll
15 go quickly through that. It's basically an old
16 Generic Safety Issue, some NUREG reports and some
17 GE-recommended augmented in-service inspection
18 practices. They basically took the code volumetric
19 requirements for the nozzles and augmented them for
20 additional coverage on the inner one radiuses of
21 the nozzles.

22 Some of the things: The issue at hand
23 for these components was the nozzles were cracking
24 due to cyclical loading or fatigue. There was a
25 lot of thermal cycling in the nozzles. So that's

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1 what the recommendations were written to try to
2 relieve or try to inspect for. One of the things
3 they were allowed to do under the GSI initiatives
4 and the NUREG methodology was you could also modify
5 your plant design to cut the nozzle and reroute the
6 line to another portion of the system; this was
7 mainly the recirc loop or the feedwater lines,
8 reactor water cleanup system, and have the fluid
9 reenter the reactor vessel that way. If you
10 rerouted the lines during an initial design
11 modification, what happened is the fatigue issue
12 for the nozzle should have gone away.

13 So we decided that because most of the
14 plants have either modified their designs, or for
15 the BWR-2s we only have one BWR-2 that's going to
16 come in for license renewal and it has updated
17 procedures due to the inspections of the nozzles,
18 we decided that that AMP wasn't really needed
19 anymore for the nozzle-to-vessel welds and we
20 decided to take it out. For the plants with the
21 rerouted lines, or even if you capped your nozzles,
22 we have some further evaluation criteria that were
23 written to help them out with their Aging
24 Management Programs that they would use for those
25 configurations.

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1 CHAIRMAN SKILLMAN: Okay.

2 MR. MEDOFF: And that's pretty much it.
3 And that's taken up about two slides there, but
4 that's basically what we did for that AMP.

5 CHAIRMAN SKILLMAN: Okay.

6 MR. MEDOFF: We did tell the industry
7 to look over those for their evaluations and maybe
8 help us out with maybe the modifications throughout
9 the industry to give us comments on that.

10 CHAIRMAN SKILLMAN: Okay.

11 MR. MEDOFF: Okay. Are there any
12 further questions on that X.M6?

13 MEMBER RICCARDELLA: There was a
14 similar fatigue problem with feedwater nozzles. Is
15 that covered in an AMP?

16 MR. MEDOFF: We did retain that AMP.
17 It's not a formal comment yet, but we did have a
18 meeting with the industry on the 21st of January
19 this year. They did want to talk about that
20 because I think the industry preliminary comments,
21 not formal yet, was that we could take that one out
22 as well.

23 As you said, that feedwater nozzle AMP,
24 XI.M5, is also based on that Generic Safety Issue.
25 And so, I think the industry has stated at that

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1 prior meeting that the ISI initiatives plus
2 whatever PDI requirements in 50.55(a), the
3 performance demonstration initiative requirements,
4 should be good enough. If that comments comes in
5 formally, we will look at it and see -- take
6 appropriate action.

7 CHAIRMAN SKILLMAN: Okay.

8 MR. MEDOFF: The next two AMPs I'm
9 going to talk about talk about reactor vessel
10 internals. One is for the boilers. The current
11 AMP in GALL Revision 2 is XI.M9. For the PWRs,
12 which I'll talk about a little bit later, it is
13 XI.M16. They're based on industry reports. From
14 EPRI it's the BWRVIP inspection evaluation
15 guidelines for the boiling water reactors, later on
16 when I talk, XI.M16(a). It's MRP-227, which is a
17 sampling-based program.

18 One of the things, as I go into my
19 discussions on these AMPs I'll get into a little
20 bit why the way we did recommendations in the draft
21 GALL documents and the Standard Review Plan
22 documents -- why it was treated a little bit
23 differently for the PWRs, for the BWRs, because
24 there's a reason for that.

25 So let's start with XI.M9. It's the

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1 one for the boilers. It's based on a bunch of VIP
2 I&E guidelines. We decided to retain this AMP
3 because unlike the program for the PWRs, we have a
4 series of inspection evaluation guidelines. It's a
5 much more comprehensive program. It look at a
6 larger percentage of internal components when you
7 compare it to that for the PWRs. So we decided to
8 retain these inspection and evaluation guidelines.
9 We may have modified the scope. As you see on this
10 slide we added loss of preload because we had some
11 -- that is an aging effects from some internals
12 that wasn't in the AMP. So we added it. We added
13 cracking due to cyclical loading and flow-induced
14 vibrations because that wasn't an aging mechanism
15 for the steam dryers. So you can see we modified
16 the AMP, but it's really for the most part pretty
17 much as we had before.

18 Instead of modifying the AMP for
19 supplemental inspections, what we did is we took
20 the linked AMR line items. And if it was on an
21 aging effect for like an irradiation-induced effect
22 such as irradiation stress corrosion cracking or
23 loss of fracture toughness due to neutron
24 irradiation embrittlement, loss of preload due to
25 irradiation- assisted creep, then we didn't tell

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1 them to automatically augment the guidance in the
2 applicable inspection evaluation guideline. What
3 we did is we created further evaluation to tell
4 them to go back, re-review them to see if they
5 needed to be modified. So we're not forcing
6 them into anything. We would expect that if you
7 had an irradiation effect for a component in one of
8 those I&E guidelines, that we'd go back, re-review
9 them to either justify that they remain acceptable
10 as currently written or to augment them if they
11 found out maybe the inspection frequency should be
12 a little more often or they need to increase sample
13 size, things like that. But we're not forcing them
14 into anything. We're just for irradiation-type
15 effects to go back and look at the existing
16 guidelines to see if they need to be tweaked a
17 little bit.

18 CHAIRMAN SKILLMAN: Okay.

19 MR. MEDOFF: And that's pretty much how
20 we handled the boilers.

21 Let me go into --

22 DR. SHACK: Just a question I had.
23 There's a discussion in here about susceptibility
24 of CASS austenitic stainless to neutron and thermal
25 embrittlement. And apparently there's a staff-

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1 approved screening method that covers both neutron
2 and thermal embrittlement for BWRs, which is --
3 it's an issue for PWRs. But where is that
4 referenced? That doesn't seem to be a VIP document
5 that covers that.

6 MR. MEDOFF: No, well, maybe the
7 industry can help me out a little bit. Let me take
8 my stab at this. The current guidelines that we
9 use for BWR vessel internals and for even CASS
10 reactor, you know, Class 1 piping or vessel
11 components, is in a license renewal position that
12 was put out in the year 2000. We call it the Chris
13 Grimes Letter.

14 DR. SHACK: But that's thermal
15 embrittlement.

16 MR. MEDOFF: Right. But I think that
17 document gets into some -- it's gets into thermal
18 embrittlement, but I think it has something in it -
19 -

20 DR. SHACK: Oh, okay.

21 MR. MEDOFF: -- about neutron
22 embrittlement.

23 DR. SHACK: There's something there in
24 the neutron?

25 MR. MEDOFF: And we were aware that

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1 that is way out of date for internals, so I think
2 there's a preliminary effort to get that updated
3 because I think if you look at the MRP report for
4 PWRs -- and I think that the BWRs also have a --
5 when we get into neutron --

6 DR. SHACK: This sounds like a blank
7 check here in the guidance, that there's a staff-
8 approved method that covers it.

9 MR. MEDOFF: In terms of VIP documents?

10 DR. SHACK: Well, I don't know where it
11 comes from. That was my question.

12 MR. MEDOFF: Yes.

13 DR. SHACK: Where did it come from? I
14 couldn't find a VIP document that would seem to
15 cover it, but I --

16 MR. MEDOFF: I'd have to check back
17 with one of my counterparts in the Division of
18 Engineering, Ginesh. If you give me that as an
19 item, I will check on that.

20 DR. SHACK: And that first bullet about
21 they evaluate the need for supplemental
22 inspections, I could find that in the Staff Review
23 Plan, the SRP. I didn't find it in the GALL.

24 MR. MEDOFF: I think when this -- and
25 Seung Min is in the audience. He can help out

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1 because he was the tech lead for this AMP. But I
2 think when we put it in as a line item in the
3 slides, it was really talking about what we did in
4 the further evaluation section in the SRP.

5 MR. MIN: Yes, this is Seung Min, and
6 with respect to the first question from Dr. Bill
7 Shack about neutron embrittlement threshold level
8 in terms of fluence, actually XI.M9 includes the
9 criteria that is 10 to the 17th neutron per
10 centimeter squared with energy level greater than
11 1 MeV. And that is exactly same position described
12 in the May 2000 Grimes Letter position, as Jim
13 Medoff said. So that is pretty much conservative -
14 -

15 DR. SHACK: Okay. Take a look at that
16 paragraph that's lines 27 to 38 under the
17 parameters monitored and inspected. It certainly
18 sounds like there's something out there that
19 handles neutron embrittlement of CASS stainless.

20 MR. MIN: Yes, but at the same time, if
21 I would a little bit, currently DE staff is
22 reviewing BWRVIP 234 to -- is what's current
23 licensing basis position for the thermal and
24 neutron embrittlement criteria, screening criteria.
25 So the NR staff is coordinating with DE staff to

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1 potentially incorporate those positions, but it
2 hasn't been finalized officially yet. But we are
3 anticipating the report to be issued pretty soon.

4 MR. MEDOFF: You said lines 27 through
5 38, monitoring and trending?

6 DR. SHACK: Yes, parameters monitored
7 or inspected.

8 MR. MEDOFF: Okay. We'll go back and
9 look at those.

10 DR. SHACK: And again, I'm must curious
11 about why these things are in the Staff Review
12 Plan, but not in the guidance to the applicant.
13 And it may be that they just consider them all one
14 in the same, but it just --

15 MR. MEDOFF: Because usually when
16 there's something that we need to request of the
17 applicant, further evaluation, it's put in as a
18 specific chapter in whatever system you're talking
19 about. Since the internals are part of the RCS
20 chapter, we put it in as a new section for Chapter
21 3.1. You may have some reference into it in like
22 the program elements, but the real further
23 evaluation would be in the SRP.

24 CHAIRMAN SKILLMAN: Thank you, Jim.
25 Let's proceed.

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1 MR. MEDOFF: Okay. Now here's the
2 corresponding case. The next AMP we're ready to
3 talk about is XI.M16A. This is the current version
4 in GALL Revision 2. It's PWR vessel internals.
5 It's based on an EPRI MRP Report, which is
6 specifically EPRI MRP Report (MRP)-227-A. It was
7 approved by the staff.

8 This methodology that got referenced in
9 the AMP is a sampling-based methodology. It's not
10 as comprehensive as the program for the boilers.
11 It used a number of functionality and failure modes
12 evaluation criticality analysis to rank the PWR
13 vessel internals, and basically it binned them into
14 one of four categories. If it's a really safety-
15 significant program that would have consequences
16 and you could have aging, that would be of a
17 concern as assessed through a 60-year level,
18 because it was a 60-year report. Then they'd bin
19 those as a primary component for an augmented
20 examination and they would tell you whether they
21 would inspect by visual or ultrasonic.

22 If you found degradation in one of
23 those primaries, they had -- some of those had
24 other additional components where they would expand
25 the scope of the inspections to other component

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1 locations. Those were the expansion components.
2 Other components were already had existing program
3 requirements like they were part of the core
4 support structures, so they had ASME inspections.
5 They were applying visual inspections to the
6 components, those they may have had in the
7 inspection categories.

8 And then final category was binned in
9 these other components called no-measures that they
10 would not inspect under the methodology either
11 because there were no consequences. No matter what
12 you did with the component, how bad the aging
13 effect would ever get, it could fail through-wall
14 and you would have no safety consequences, no
15 impact on the safety-related component and its
16 vicinity. Or maybe it did have a potential safety
17 consequence, but the 60-year assessment didn't
18 assess aging enough to bin it as a concern for the
19 initial license renewal application. That's
20 basically how the program worked.

21 The issue that we had for 80 is going
22 out to an 80-year assessment, especially if you're
23 talking about a time-dependent parameter or like
24 anything that was influenced by fluence or cyclical
25 loads. The question is, if you went out to the 80-

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1 year assessment component and it was wanted in
2 either no-measures or expansion category, would the
3 inspection ranking change because now you're going
4 out to 80?

5 Now, it wouldn't change if there were
6 no consequences of failure. Those would always
7 stay the same. It wouldn't change for the lead
8 primary components because they would always stay
9 the same. But it's the ones that were expansion
10 components or maybe in no-measures components
11 because the 60-year aging wasn't significant enough
12 to be a safety concern for the initial inspection
13 set. Those were the ones we would wonder if you're
14 going out to 80 would the inspection ranking
15 change.

16 So we don't know how going out to an
17 80-year assessment would impact the inspection
18 rankings, so we couldn't really rely on the current
19 approved report because it was 60 years. So what
20 we did at the time is we made the decision to
21 delete the AMP and to put a further evaluation
22 recommendation in the SRP requesting submittal of a
23 plant-specific program from the PWR industry
24 members if they were applying for subsequent
25 renewal. That's not to say that they couldn't use

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1 the MRP Report as their initial starting basis with
2 maybe some additional tweaks, but that's how we put
3 it out in the draft document. That's what our
4 initial decision was on that.

5 Since that time we've had some industry
6 feedback that this is a little bit impractical for
7 them. We've been directed by our management to go
8 back and look at our approach to see if there's
9 something more amenable, another option we could
10 adopt that's more in line with the industry's
11 perspective. So we're going back to that and we'll
12 take a look at it. We expect to see formal
13 comments on this when we get them in from the
14 industry at the end of the month.

15 CHAIRMAN SKILLMAN: Isn't there
16 something in this, Jim, that is very, very plant-
17 specific and hence the idea of having -- plant-
18 specific analysis makes the most sense? The reason
19 I say that is because you have reactor vessels that
20 have come from different manufacturers. Within the
21 manufacturers you have different processes,
22 different materials. You've got different power
23 levels, different power schemes. Some are base-
24 loaded, some are cycling.

25 So at the end of the day this really

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1 boils down to a plant-unique set of analysis based
2 on the plant history, based on the construction
3 history of the major components, and that type of
4 thing. So it seems like a unique analysis for a
5 specific plant actually makes the most sense.

6 MR. MEDOFF: That is true, but this
7 will clear it up for you. When they developed the
8 initial MRP methodology, they had members of the
9 industry as part of the EPRI MRP team to develop
10 the methodology. They also had the vendors. So
11 Westinghouse covered the designs for the CE units
12 and the Westinghouse design units. They had AREVA
13 in on the methodologies as coming up with the
14 generic design assumptions for the BMW units. So
15 they already took into account the differences in
16 the manufacturers of the NSSS system when they did
17 that.

18 I talk about the MRP-227 Report, but
19 there were a lot of background methodologies that
20 were factored into it. One of the background
21 reports would have the functionality analysis. It
22 would tell you what the component was intended to
23 do and what would happen if it failed. They did a
24 failure modes and effects analysis in another
25 report. And they actually had some other

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1 background reports with some of the inspection
2 methods. And a member from EPRI is shaking her
3 head in the affirmative.

4 So the initial expectation was that it
5 was a generic sampling program with initial design
6 assumptions. When we wrote our SE on that, we did
7 acknowledge that the design assumptions could
8 differ when you compared the plant design to
9 actually the assumption in the report. We have an
10 action item that they have to go back, identify
11 those differences and reconcile them against the
12 MRP methodologies.

13 So that we already have accounted for
14 in the action items on use of this 60-year report
15 for the initial group of applicants. It's just
16 going out to 80 there's a little bit uncertainty on
17 how the inspection categories would change, if at
18 all, because we just don't know. And the industry
19 has told us we're not going to get an 80-year
20 version of the report until several years down the
21 road. I think they've mentioned 2020 for -- I
22 think a best educated guess of getting into it at
23 the earliest.

24 CHAIRMAN SKILLMAN: Thank you, Jim.

25 MR. MEDOFF: Are there any other

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1 questions on these two programs?

2 (No response.)

3 MR. MEDOFF: I guess I'm still up.

4 CHAIRMAN SKILLMAN: You are.

5 MR. MEDOFF: Gall Chapter IV. We did a
6 review to review the AMR line items for the reactor
7 coolant system. I'm just going to go through the
8 major changes.

9 Understand that Bennett Brady discussed
10 earlier that there's going to be new a column with
11 the M for modify, D for delete. We're going to add
12 E for editorial. A lot of the changes to the AMR
13 line items were editorial, so I'm not going into
14 all those, so just understand that. So I'm just
15 going to go through a few of the changes that we
16 made to the AMR line items.

17 As a benefit for the industry we had
18 some line items for the reactor vessel beltline
19 components, two of them, two or three, one for
20 nozzles, one for shell components might tie to the
21 TLAA's. We might have two or three that tie to the
22 Surveillance Program because the TLAA's in the
23 Surveillance Program were interrelated. There was
24 no reason to have two or three of these when you
25 could have all the components in one, so we decided

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1 to consolidate them down just to one line item for
2 each, one tying to the TLAA and one tying to the
3 Surveillance Program leading to the vessel tables.
4 We have a vessel table for the boilers. We have a
5 vessel table for the PWRs.

6 That should make it a little bit more
7 efficient for the industry. They'll just see one
8 line item, apply it to their applications when
9 they're coming in. It should simplify matters for
10 them. So we think that's the change where we get
11 into efficiency for the industry.

12 We took the AMR line items for fatigue.
13 Nothing has really changed technically. These are
14 tied to the fatigue TLAA's, but we had a wide
15 variation of wording in these even though the tech
16 -- if you looked at the columns, they pretty much
17 told you to do the same thing, go to the chapter,
18 Chapter IV that had the applicable TLAA's. And
19 nothing's changed there. But we wanted to make
20 sure the way we had them worded was consistent
21 throughout, so we did that administratively.

22 The big changes came to the ones for
23 the PWRs under the current approach. Since we were
24 deleting the AMP we felt we only needed a few line
25 items for these components, one for cracking, one

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1 for non-cracking effects and we linked it up to the
2 new further evaluation column. As always, we had
3 the comment from the industry. We'll decide
4 whether to keep that approach or whether we add a
5 modified approach where maybe we can retain the AMR
6 line items for PWR internals in our ISG. That's
7 ISG -- LR-ISG-2011-04.

8 As I said earlier before we took the
9 AMR line items related to radiation effects for the
10 BWR internals, we were changing those further
11 evaluations from no to yes in those AMRs just to be
12 consistent with the new FE section that we wrote.

13 A lot of other AMRs carried over from the prior
14 version of the GALL or NEI ISGs. We may have
15 modified the limited editorial matter. So that
16 should cover IV.

17 We're going to -- the next section is
18 3.1, so we're on the next page.

19 CHAIRMAN SKILLMAN: Okay.

20 MR. MEDOFF: We did the same thing for
21 the AMRs in 3.1 that link up with the AMRs in
22 Chapter IV. Those were done in sync with each
23 other because one feeds off of the other.

24 So now the major changes in 3.1 deal
25 with the changes to the FEs. I'm only going to

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1 talk about or reference the ones that we had major
2 changes to.

3 The section in 3.1.2.2.1 is the one on
4 fatigue. We updated that to be consistent with
5 changes to Section 4.3, which I'll talk about a
6 little bit later. What we did is we expanded the
7 list of cyclical loading analyses. We were getting
8 a lot of RAIs and exceptions in prior applications
9 because they may have been applying beyond what the
10 scope of the AMP actually said. So we tried to
11 expand the list so that we could reduce RAIs in the
12 future. That should be an efficiency for the
13 application.

14 For 3.1.2.2.3 we updated the sections
15 especially for the -- to add in the new X.M2 to be
16 used in XI.M31. That's consistent with the changes
17 I discussed before.

18 3.1.2.2.9, that is the new FE section
19 for the PWR internals acknowledging the industry
20 preliminary comments. We'll go back and look at
21 that wording to see how that further evaluation
22 needs to be tweaked down the road. But I think the
23 FE section will stand since we do have a little bit
24 of an 80-year gap on the MRP methodology.

25 3.1.2.2.10, it's a new FE section on

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1 loss of material due to wear and CRD nozzles and
2 nozzle thermal sleeves. We had some past
3 applications with this as an additional aging
4 effect, so the new FE section is based on the past
5 LRA experience.

6 We had a new section 3.1.2.2.12 and
7 3.1.2.2.13. This is the new FE sections for the
8 BWR internals. One's on cracking effects; one's on
9 the non-cracking effects. Those are the ones that
10 are induced by radiation.

11 We have a new section 3.1.2.2.14. This
12 is based on loss of preload in BWRs with core plate
13 rim hold-down bolts. We did some TLAAAs in past
14 applications on that, so we wrote the appropriate
15 FE section.

16 3.1.2.2.15, that's loss of material due
17 to boric acid corrosion in some steel generator
18 channel head that may be clad with stainless steel
19 or nickel-alloy. This is based on an information
20 notice, so the staff felt it appropriate to just
21 create an FE to see if the information notice
22 information would impact their Steam Generator
23 Programs.

24 We have some FEs in 3.1.2.2.16 and 17.
25 Those are the new FEs associated with the CRD

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1 return line changes.

2 And then we have a couple of new FEs
3 for -- one for stainless steel piping in concrete.
4 If you look at the AMRs in table IV.E, that's a
5 none-none, but we realized that based on past
6 experience with assessment of steel in concrete,
7 especially on the structural side, you could have
8 some moisture intrusion where maybe you could need
9 a postulated loss of material due to corrosion
10 effect for the steel components imbedded in the
11 concrete. Therefore, we wanted to make sure that
12 if there was some chance of moisture intrusion to
13 the imbedded steel or stainless steel components
14 you would go back and assess to see whether none-
15 none was really applicable for those components.

16 And then 3.1.2.2.19 dealt with loss of
17 material due to pitting and crevice corrosion and
18 microbiologically influenced corrosion. We created
19 some further evaluation criteria on whether you
20 would use a one-time to confirm absence of aging on
21 that or whether if you've had aging you would
22 proposed a periodic. And then we had specific
23 threshold levels for doing that.

24 CHAIRMAN SKILLMAN: Okay.

25 MR. MEDOFF: And that's it for Chapters

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1 IV and 3.1. Are there any further questions?
2 Those are the --

3 CHAIRMAN SKILLMAN: Main ones.

4 MR. MEDOFF: -- predominant changes.

5 Next AMP I'm ready to talk about is
6 XI.M1. We updated this AMP for efficiencies for
7 the industry. The bus rate is -- to state this is
8 an AMP that is used in one of accepting fatigue for
9 cyclical load analyses in accordance with
10 54.21(c)(1)(iii), which is the effects of aging in
11 the TLAA using an Aging Management Program or aging
12 management activities. For these cyclical loading
13 analyses fatigue monitoring is one way to do the
14 (iii) acceptance. The problem was when we had the
15 scope of the AMP written in the last version of the
16 GALL, it was limited only to cumulative usage
17 factor-type of fatigue assessments or
18 environmental-assisted fatigue assessment, which
19 we've had many discussions with you in the past.

20 A lot of plants would use the AMP as an
21 extension for like cyclical flaw evaluations or
22 fatigue flaw growth evaluations even though the AMP
23 didn't say specifically you could apply it to those
24 type of cyclical loading analysis. We got sick of
25 writing RAIs on why are you doing this, where is my

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1 exception to GALL, so we decided to increase the
2 scope of the AMP so we don't have to keep writing
3 RAIs for the industry. And I hope Mike Gallagher's
4 smiling at this because I think the industry knows
5 about all the RAIs we went through in the past
6 applications. So this really should create some
7 efficiencies for the industry.

8 CHAIRMAN SKILLMAN: So did it make it
9 better?

10 MR. MEDOFF: It will make the reviews
11 go easier.

12 CHAIRMAN SKILLMAN: Okay.

13 MR. MEDOFF: There's no reason not to
14 let -- the AMP is based on cycle counting. There's
15 really no reason not to let the industry use this
16 for all types of cycle-based assessments. You're
17 doing cycle counting. You're going to count
18 against the assumptions in the assessments. As you
19 can see in the bullet elements one of the things we
20 did clarify is in the acceptance criteria. We
21 reminded the industry that when you're doing your
22 cycle counting, you're summarily loading counting
23 of the transients that may be occurring, but you
24 may have common transients and various type of
25 cyclical loading analyses, but the assumed number

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1 of cycles could differ.

2 So I could have one assessment with 100
3 startups. I could have another with 200 startups
4 assumed. Well, I don't want to take corrective
5 action of 98 for the assessment that's used in 200.
6 And that's a little bit too soon, right? So we
7 wanted to make sure that -- like in the acceptance
8 criteria we stated that when you're doing cycle
9 monitoring make sure you're doing it relative to
10 your assumption in each type of assessment, because
11 they should be taking corrective actions at the
12 appropriate point. And that should be an
13 efficiency for them.

14 CHAIRMAN SKILLMAN: What is your
15 assumption? What I should ask is what is the
16 Agency's assumption regarding the accuracy of the
17 licensee's cycle counting? I'm waiting for you to
18 say we know it's bulletproof and, boy, it's right
19 on the money, but I'm not sure that's what you're
20 going to say.

21 MR. MEDOFF: Well, I would say since a
22 lot of -- especially -- let me bin this a little
23 bit. If I'm talking about cycle counting for Class
24 1 components, especially if you have a tech spec in
25 the admin controls that says you're going to count

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1 against transients in this section of the SAR,
2 which -- in Section 5 of the SAR, which may apply
3 to your -- like the CUF analyses for the Class 1
4 components, I have a tech spec requirement that is
5 telling me I'm going to count against my
6 assumption, by design-basis in the FSAR.
7 Especially like on the transient tables they'll
8 tell you what the limits are on each one of those
9 transients that go into the assessments.

10 Since we have a tech spec requirement I
11 would expect the plants to have well-defined plant
12 procedures on doing this. And as in past LRAs we
13 confirm that they do have the procedures in place.
14 We don't review the adequacy of those procedures.
15 That's really something that's defined for the
16 regions to review. So we assume that the
17 procedures are adequate if there are issues with
18 the procedures for doing that and it's part of the
19 reactor oversight process.

20 CHAIRMAN SKILLMAN: I'm just
21 remembering several of the LRAs that we reviewed,
22 the introduction was we had to go back and
23 recalculate because we found that we had not been
24 as disciplined as we needed to be in cycle
25 counting. And so the question that's kind of

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1 emerging in my mind is we're going to have an
2 applicant that has a moldy-oldy reactor vessel with
3 lots of copper that's been justified several times
4 that found its way from the B&W shop, the Rotterdam
5 and back to some site somewhere and it's coming
6 right on up to its first day of 61st year and they
7 say, you know, we really didn't get that cycle
8 count exactly as it should have been. We fixed it.
9 And so I'm thinking how do we make sure, how do we
10 trust and verify?

11 MR. MEDOFF: Well then, as I said, the
12 normal way is through the reactor oversight
13 process, because under our license renewal
14 procedures that's -- adequacy of procedures is
15 really a current operating space issue. If there
16 are any issues with those procedures, again the
17 regional inspector should be looking at it.

18 That being said, when we get a TLAA
19 related to this -- the AMPs and the TLAA's relate
20 here, so if we have a TLAA in Section 4.3, which
21 I'm prepared to talk to in a couple of minutes,
22 they go into some -- their cycle counts, especially
23 if they're accepting the TLAA's under the (i) or the
24 (ii) criteria, (i) being previous assessments
25 bounding for 60 years or even 80 years if you're

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1 doing SLR. (ii) means I projected my cycles out
2 and my -- I'm still within the acceptance level for
3 like my CUF analyses.

4 So we do go into some cycle counting
5 review as part of the TLAA's review. I have had
6 issues in the past where the applicants would say
7 we don't have to count this cycle because any
8 increase in one additional cycle of this transient
9 is really not going to change my fatigue value very
10 much. And then I would go back to the tech specs
11 and the FSAR cycle counts and the tech specs would
12 tell them to count. So I didn't care whether there
13 was only a small change. The tech spec tells them
14 to count. So now we call them out on the review.

15 So there is a certain amount of the
16 review of the counting projections when we do the
17 TLAA reviews. It's not normally part of the AMP.
18 So there is some --

19 CHAIRMAN SKILLMAN: That's good. Thank
20 you.

21 MEMBER STETKAR: That's a long answer.
22 I was hoping to hear we sorted all of that stuff
23 out for the current license renewal --

24 CHAIRMAN SKILLMAN: And we --

25 CHAIRMAN SKILLMAN: -- but I didn't

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1 hear that.

2 CHAIRMAN SKILLMAN: And we know it's
3 accurate.

4 MEMBER STETKAR: Well, no, that we've
5 all agreed on the accepted number.

6 MR. MEDOFF: Yes.

7 MEMBER STETKAR: Don't bother me with
8 the facts. As long as everybody agrees on the
9 accepted story, we're okay.

10 No, in seriousness, shouldn't this
11 notion of cycle counting as a basis for fatigue
12 monitoring be sorted out in the context of the
13 current license renewal such that by the time we
14 get to subsequent license renewal people know how
15 to count things in the period from --

16 MR. MEDOFF: I would hope so.

17 MEMBER STETKAR: -- like 40 to 60 years
18 so that you don't have to revisit it at 60 years?

19 MR. MEDOFF: Actually I --

20 MEMBER STETKAR: But I'm not gaining
21 this confidence.

22 MEMBER RICCARDELLA: I think most
23 plants have automated the process now --

24 MR. MEDOFF: Yes, and I think --

25 MEMBER RICCARDELLA: -- pretty well.

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1 MR. MEDOFF: -- we've approved that in
2 the past applications. Most of the efficiencies to
3 be gained here on the changes to X.M1; and we also
4 retitled it because we expanded the scope, was to
5 avoid these -- what I call these administrative
6 RAIs. I mean, I just got sick of saying why are
7 you applying this to a fatigue flaw growth? And
8 the only reason I had to ask the question is
9 because the scope of the AMP was too limited. So,
10 yes, I would expect them to have their cycle
11 counting stuff all worked out for the future
12 applications. That would be my hope. But that
13 doesn't mean we're not going to review them when
14 they come in.

15 CHAIRMAN SKILLMAN: Fair enough. Thank
16 you.

17 MR. MEDOFF: The next thing I'm
18 prepared to talk to is the related TLAA's. That's
19 Section 4.3, Metal Fatigue.

20 Things pretty stayed the same. We did
21 make some clarifications. We expanded the scope of
22 the assessments to all the assessments we added
23 into the AMP. So you have fatigue flaw growth,
24 fatigue waivers, CUFs, environmental fatigue
25 analyses, cycle-based fraction, mechanics analyses.

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1 You may have some methodologies that assume flaw
2 size that are growing out of fatigue that may be
3 TLAA's. So the point is we want them to -- all
4 those should fall into this chapter.

5 We updated the scope of the analyses in
6 the chapters. Then we binned them into two
7 categories. One is the environmental fatigue
8 calculations, because we have some NUREG reports
9 out doing the FE and adjustments of the CUF values.
10 We've had numerous discussions on the environmental
11 fatigue assessment criteria. I think we updated
12 those criteria.

13 And then the second bin would be all
14 other types of cyclical analysis including the
15 design-basis CUFs, the expansion stress analyses
16 for B-31 components, etcetera, etcetera.

17 One of the things we did is we updated
18 the (iii) criteria. Again, we continued to cite
19 the X.M1 AMP that I just discussed earlier. It's
20 now the cycle load monitoring AMP. That's one way
21 to accept under (iii). If you're using some other
22 AMP under (iii), maybe an inspection type of
23 program to accept an analysis that has cracking by
24 fatigue or cumulative fatigue damage, those will be
25 reviewed on a case-by-case basis.

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1 And one of the things we did remind
2 them that is if you're using an inspection-based
3 AMP or a condition monitoring for (iii) acceptance
4 of your TLAA, that you would actually want to do --
5 the AMPs should be an inspection of that component.
6 So if it's a sampling-based AMP you're citing for
7 (iii) and that's not really going -- that
8 component's not in the sample to inspect, that's
9 not a good AMP to give to us because you're not
10 looking at the component for the fatigue crack.

11 And that's about it.

12 CHAIRMAN SKILLMAN: Jim, thank you.
13 And, Carolyn and Matt, Heather, thank you.

14 Colleagues, any questions for this part
15 of the team?

16 Hearing none, we're going to move onto
17 XI.M7, which is boiling water reactor stress
18 corrosion cracking. That will be your slide 75.

19 MR. KALIKIAN: Good afternoon.

20 CHAIRMAN SKILLMAN: Roger, welcome.
21 Please proceed. Thank you.

22 MR. KALIKIAN: My name is Roger
23 Kalikian, DLR staff.

24 XI.M7 was just minor modification.
25 With the elimination of the XI.M6 Jim talked about,

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1 the CRDM return line nozzle cap and the associated
2 welds were added to the scope of this program. So
3 that was really the only real change to this
4 program.

5 MEMBER STETKAR: Roger?

6 MR. KALIKIAN: Yes?

7 MEMBER STETKAR: Not so much, the scope
8 of the program now says that it applies to all BWR
9 piping and piping welds made of austenitic
10 stainless steel and nickel-alloy that are four
11 inches in diameter, or four inches or larger in
12 nominal diameter, containing reactor coolant at a
13 temperature above 60 degrees C, 140 degrees F. It
14 used to say 93 degrees C, 200 degrees F. Why did
15 we drop the temperature threshold by 60 days
16 Fahrenheit?

17 MR. KALIKIAN: So that change was an
18 editorial change that happened late in the process.
19 It wasn't meant to change. A panel didn't discuss
20 that change, so it was just --

21 MEMBER STETKAR: Well, wait a minute.
22 It's not an editorial change. It's a technical
23 change. My question is why was that change made
24 and what additional piping and welds are now in
25 scope for this AMP after 60 years that were not in

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1 scope before 60 years?

2 MR. KALIKIAN: So what I'm trying to
3 say that change was not an intentional change. We
4 took that question from the industry as well.
5 We're going to change back to --

6 MEMBER STETKAR: You're going to change
7 it? Okay.

8 MR. KALIKIAN: Yes, it was just --

9 MEMBER STETKAR: Okay.

10 MR. KALIKIAN: -- an unintentional
11 change.

12 DR. SHACK: It was a mistake.

13 MR. KALIKIAN: It was a mistake.

14 MEMBER STETKAR: It was a mistake.

15 MR. KALIKIAN: It happened very late --

16 MEMBER STETKAR: Not caught in the
17 technical review --

18 MR. KALIKIAN: Well it actually --

19 MEMBER STETKAR: -- of the document.

20 MR. KALIKIAN: -- happened way late in
21 the process.

22 MEMBER STETKAR: Yes. Okay. Thanks.
23 So another example of things that you stumble
24 across and say, my God, this --

25 DR. SHACK: what happened to the final

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1 reader?

2 MEMBER STETKAR: -- what happened --
3 thank you.

4 MR. KALIKIAN: Thank you. The next
5 program is the XI.M11, cracking of nickel-alloy
6 components. This program was changed. The scope
7 was revised to include the branch connections and
8 their welds, branch connection welds. It was also
9 revised to add the bottom-mounted susceptible
10 nickel-alloy instrument nozzles. It would be just
11 baseline inspection prior to the subsequent license
12 renewal.

13 MEMBER RICCARDELLA: Is that a sampling
14 inspection or 100 percent?

15 MR. KALIKIAN: The baseline inspection
16 usually would be 100 percent. So the bottom-
17 mounted nozzles, normally there are about 58 of
18 them.

19 MEMBER STETKAR: And again, that's not
20 required under GALL Rev. 2, so why do we need that
21 going into 60 years?

22 MR. KALIKIAN: So, we have some
23 operating experience that we've had some leaks and
24 we know the bottom-mounted RCS looks like a lower
25 temperature, so they're less susceptibility. But

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1 the panel felt that you would -- going out to 60 to
2 80 it would make sense to do at least a one-time
3 inspection. There's also a provision that they
4 could do mitigation, the applicants. And the
5 industry has been working on that. And if they did
6 that, then they wouldn't need to do the volumetric
7 examination.

8 MEMBER BALLINGER: This is an ongoing
9 thing. The plants have all inspected their bottom
10 instrumentation as a result of South Texas and
11 other things. And the mitigation is in place,
12 right?

13 MR. KALIKIAN: South Texas did inspect
14 theirs, but not everybody --

15 (Simultaneous speaking.)

16 MEMBER STETKAR: Not everybody has done
17 this.

18 MEMBER BALLINGER: Wasn't there a
19 Generic Letter that went out or anything?

20 PARTICIPANT: No.

21 MEMBER BALLINGER: No? Okay.

22 CHAIRMAN SKILLMAN: That's a tough
23 inspection.

24 MR. KALIKIAN: The industry has been
25 proactive. I mean, they have --

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1 CHAIRMAN SKILLMAN: That's tough.

2 MR. KALIKIAN: -- been working on
3 finding methods for doing this. And some licensees
4 want to use it as -- versus getting out of doing
5 visual inspections. We took comments from the
6 industry, so we'll be addressing those.

7 CHAIRMAN SKILLMAN: Say again, please?

8 MR. KALIKIAN: When we presented this
9 to the industry, they had some comments on the new
10 scope and they're going to provide those comments
11 to us.

12 CHAIRMAN SKILLMAN: I'll bet, yes.

13 MEMBER STETKAR: Oh, yes, this is not
14 easy to do.

15 CHAIRMAN SKILLMAN: I think even though
16 this is an expansion, I suspect this is one -- or I
17 don't suspect. My belief is this is one that's
18 valuable. That is an area of the plant that very
19 few people ever go and look at. And to look at
20 that area, you've got to strip the insulation off
21 the bottom of the reactor vessel. And if you want
22 to really get into the end of the nozzles, you
23 either have to go down from the seal table or you
24 have to remove the fuel and the internals and go
25 down into the vessel. So this is not an easy place

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1 to get to. And these tubes are normally one-inch
2 schedule 160. They're tough as can be, but they
3 actually vibrate. So there's a little bit of
4 movement down there. So there is good reason to go
5 and take a look heading into the 60 to 80-year time
6 frame. I get it. Thank you.

7 MR. KALIKIAN: The next program is the
8 XI.M35, ASME Code Class 1 Small-Bore Piping. The
9 program here was just slightly modified. The
10 previous program was a one-time inspection for
11 plants that had no experience of cracking or age-
12 related failures of small-bore piping, or plants
13 that had some and they had mitigated it and had
14 solved the problem. So it was a one-time
15 inspection. And that plants that had issues, they
16 were to provide a plant-specific program for the
17 small-bore piping. The revised program gives
18 guidance for a plant-specific program for the --

19 MEMBER RICCARDELLA: Is this the
20 vibration fatigue concern?

21 MR. KALIKIAN: No, this is just small-
22 bore piping. There would be stress corrosion
23 cracking. There could be fatigue as well, yes.

24 CHAIRMAN SKILLMAN: Please proceed.

25 MR. KALIKIAN: So a table was added

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1 just to clarify the different categories in the
2 sampling guidance that the staff had with the
3 generic guidance. So that was it.

4 CHAIRMAN SKILLMAN: Okay. And with
5 that, sir, you're done?

6 MR. KALIKIAN: Yes, unless you have
7 questions.

8 CHAIRMAN SKILLMAN: Okay. Colleagues,
9 any questions for Roger?

10 MEMBER STETKAR: No, just, Pete, I
11 don't know how many of these License Renewal
12 Subcommittee -- we've been following that small-
13 bore piping stuff ad nauseam for years, and it
14 seems to have finally stabilized. And it's
15 consistently stable at least in the subsequent
16 license renewal guidance.

17 MEMBER RICCARDELLA: Yes, the reason I
18 suggested if it's vibration fatigue, vibration
19 fatigue isn't really a time-dependent factor. It's
20 a threshold-type effect where you're either above
21 it or you're below it.

22 MR. KALIKIAN: Well, this wouldn't be
23 meant for like high-cycle fatigue. It would be
24 low-cycle fatigue.

25 MEMBER RICCARDELLA: But I think most

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1 of the experience with small-bore piping has been -
2 - where we've had failures has been vibration
3 fatigue.

4 MR. KALIKIAN: Right, you could have
5 high-cycle or low-cycle. If it was high-cycle, it
6 wouldn't really work because it would fail before
7 you did the inspection.

8 CHAIRMAN SKILLMAN: Colleagues, any
9 further questions for Roger?

10 If not, we're miraculously back on
11 schedule. And what we're going to do is to take a
12 15-minute recess. We're going to call a halt here
13 at five minutes to 2:00 and we're going to
14 reconvene at 10 minutes after 2:00 on that clock.
15 We are in recess.

16 (Whereupon, the above-entitled matter
17 went off the record at 1:53 p.m. and resumed at
18 2:09 p.m.)

19 CHAIRMAN SKILLMAN: Ladies and
20 gentlemen, let us continue. We are beginning with
21 Item XI.M7, BWR Stress Corrosion Cracking. And for
22 this portion of our meeting -- excuse me.

23 DR. SHACK: We're on M17.

24 CHAIRMAN SKILLMAN: We are --

25 DR. SHACK: FAC.

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1 CHAIRMAN SKILLMAN: I am sorry. We are
2 at M17, FAC, with James Gavula by telephone.

3 Jim, are you there?

4 MR. GAVULA: Yes, I am. Good
5 afternoon.

6 CHAIRMAN SKILLMAN: Good afternoon,
7 Jim. I apologize. I've got three or four
8 different schedules in front of me and it's my
9 fault. You're up, and please proceed.

10 MR. GAVULA: Very good. Thank you.
11 Since I can't see the slides, we're just going to -
12 -

13 (Laughter.)

14 MR. GAVULA: -- do this by the Braille
15 method, okay?

16 CHAIRMAN SKILLMAN: We are on slide 78,
17 Jim, if you have --

18 MR. GAVULA: Very good. And that's
19 what I'm looking at. Hopefully we're looking at
20 the same thing.

21 Just to briefly go through just a quick
22 point for the Flow-Accelerated Corrosion Program,
23 in somewhat of a departure from the industry
24 guidance contained in NSAC-202L the AMP now
25 includes guidance to reassess any piping system

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1 that has previously been excluded from the FAC
2 Program due to limited operation as currently
3 allowed by NSAC-202L.

4 This change is to ensure that adequate
5 bases exist to justify this exclusion after 60
6 years of operation. The intent is to use actual
7 wall thickness information in this reassessment,
8 however, a representative sampling approach will be
9 allowed. Any questions?

10 MEMBER STETKAR: Yes, a couple of them,
11 Jim. First of all, in the scope of program GALL
12 Rev. 2 says that it applies to carbon steel lines
13 containing high-energy fluids. That high-energy
14 fluid qualifier has been removed from subsequent
15 license renewal. Why was that done, and was it
16 intentional?

17 MR. GAVULA: Yes, it was.

18 MEMBER STETKAR: Okay.

19 MR. GAVULA: If you read the guidance,
20 the high-energy portion of the system doesn't
21 affect the rate of flow-accelerated corrosion. It
22 only affects the consequence of a failure. You can
23 get the exact same wall thinning for moderate-
24 energy systems as you can for high-energy systems.
25 So the intent is not to necessarily focus --

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1 MEMBER STETKAR: Okay.

2 MR. GAVULA: -- on high-energy.

3 MEMBER STETKAR: This is something I
4 know nothing about, but I'm going to rely on you
5 and the good Dr. Shack to keep me honest. Have
6 current license renewal applicants relied on that
7 qualifier to only look at lines that contain high-
8 energy fluids? In other words, will the scope of
9 this program expand substantially for subsequent
10 license renewal?

11 MR. GAVULA: Basically no. The
12 original wording came out of Generic Letter 88-09,
13 I believe. My numbers are kind of fuzzy at this
14 point. That's where the initial -- it was a
15 failure at Surry that prompted the initiation of
16 the program. And that was a high-energy line, and
17 the initial focus was for people to look at high-
18 energy systems. Since then everybody basically
19 goes through and looks at every system in their
20 plant to identify those that are susceptible to FAC
21 and go through appropriate monitoring based on
22 that. So I don't see any change in that regard.

23 MEMBER STETKAR: Okay. Good. That's
24 reassuring.

25 One other one that I had was the

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1 discussion for subsequent license renewal
2 emphasizes the fact that you're also concerned --
3 not only about flow-accelerated corrosion, but
4 erosion. Is that aging mechanism in practice being
5 covered under current license renewal programs, or
6 is that something new that has been added only for
7 subsequent license renewal?

8 MR. GAVULA: There was an ISG issued,
9 2012-01, which addresses erosion mechanisms, wall
10 thinning due to erosion mechanisms, which in the
11 course of doing many of the AMP audits it became
12 apparent that a number of applicants were
13 monitoring erosion in their systems through the
14 Flow-Accelerated Corrosion Program.

15 MEMBER STETKAR: Okay.

16 MR. GAVULA: That meant that they
17 weren't really following the strict guidance, but
18 the applicability would certainly be there as far
19 as doing the monitoring, predicting wear, etcetera.
20 So even though it may appear that this is a change
21 for subsequent license renewal, it's currently in
22 place with respect to the -- or using the ISG 2012-
23 01.

24 MEMBER STETKAR: Okay. Thank you.

25 CHAIRMAN SKILLMAN: Colleagues, any

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1 questions on that AMP?

2 Hearing none, Jim, we are on slide 79.

3 MR. GAVULA: Very good. That's M.20,
4 Open-Cycle Cooling Systems. Just wanted to
5 highlight one of the changes that's being made to
6 the program. Because heavy tuberculation has been
7 found in some service water systems, the SLR
8 Program includes consideration of portions of the
9 system where flow monitoring is not performed. The
10 intent is to develop more realistic friction or
11 roughness factors for those portions of the system
12 where flow monitoring is performed in order to
13 confirm that the design flow rates will be achieved
14 with the overall fouling within the systems.

15 Any questions?

16 CHAIRMAN SKILLMAN: Colleagues, any
17 questions?

18 Hearing none, Jim, thank you very much.

19 MR. GAVULA: Thank you.

20 CHAIRMAN SKILLMAN: Okay. Bill
21 Holston, are you there, please?

22 MR. HOLSTON: Yes, I am.

23 CHAIRMAN SKILLMAN: Bill, we are on
24 slide 80, and you now have the floor. Go ahead.

25 MR. HOLSTON: Okay. Thank you. I'm

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1 going to first talk about Interim Staff Guidance
2 related to mechanical AMPs. And why I'm doing that
3 is just prior to starting the analysis of what
4 changes would be necessary for subsequent license
5 renewal, we had come to the conclusion that based
6 on plant-specific operating experiences several
7 Aging Management Programs should be changed to
8 address that operating experience.

9 And as we evolved through writing those
10 ISGs, we started doing the subsequent license
11 renewal technical reviews and of course recognized
12 that the changes for the Interim Staff Guidances
13 were equally applicable to the subsequent period of
14 extended operation. And those six AMPs are listed
15 on slide No. 80. And if you go slide 81, you can
16 see the three Interim Staff Guidance documents that
17 addressed changes to those six programs.

18 And what I'm going to do in the next
19 few slides is just cover some of the highlights of
20 those ISG changes that were most significant to
21 subsequent license renewal.

22 So if you can go to slide No. 82,
23 Interim Staff Guidance 2012-02 implemented a
24 significant number of changes to internal surfaces
25 on various components: piping, heat exchangers,

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1 tanks, etcetera.

2 The first thing we addressed was
3 recurring internal corrosion. So what do I mean by
4 that? Well, we built the AMPs for what was
5 presumed to be a somewhat normal level of loss of
6 material, and yet we are finding some plants that
7 routinely had continuing problems, same aging
8 mechanism. Maybe extensive MIC in their system,
9 maybe extensive loss of material. And so, we said,
10 okay, if you have that level of degradation, they
11 you need to do something more than is just
12 published in the existing AMPs, those
13 recommendations.

14 So we made a measure of do you have
15 more than one occurrence of that mechanism per
16 refueling outage that occurred over say 3 or more
17 sequential cycles for a 10-year period or 2 or more
18 sequential cycles for a 5-year period? So we
19 quantified the number of degradation events. We
20 also quantified the level of degradation.
21 Obviously if you were to go into a schedule 80
22 piping system and find a five-mile-deep pit, we're
23 not interested in that. That's loss of material.
24 However, it's not of the significance that we think
25 you would need to augment your programs. So we

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1 said if you have 50 percent or greater through-
2 wall, that's what we're addressing.

3 And so, we've implemented this with
4 several existing plants. And what happens is if
5 they've identified recurring internal corrosion,
6 then they augment inspections, maybe additional UT
7 examinations. Some plants have been doing above-
8 ground guided wave to narrow down to where there
9 are specific issues and then doing follow-up UTs of
10 those areas. And so basically they commit to doing
11 more inspections than would be in the Aging
12 Management Programs. So that's recurring internal
13 corrosion.

14 We found that probably in at least --

15 CHAIRMAN SKILLMAN: Bill?

16 MR. HOLSTON: Yes, sir?

17 CHAIRMAN SKILLMAN: Before you go on,
18 let's just talk about that one issue for a second.
19 As a practical consideration is there any
20 commonality in the water supplies of those plants
21 for which the accelerated degradation mechanisms
22 have been found, and contrary-wise in the water
23 supplies, raw water supplies for those plants that
24 are not experiencing that accelerated degradation?

25 MR. HOLSTON: Yes, sir. I can't recall

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1 of an instance where we have found it outside of
2 raw water systems. So your treated water systems
3 are reasonably -- have not seen recurring internal
4 corrosion that I can recall off the top of my head.
5 And so it's fire water systems that come from a
6 lake or a stream. It's service water systems are
7 typical systems that fall under recurring internal
8 corrosion.

9 CHAIRMAN SKILLMAN: What I was really
10 asking is whether or not there are some plants that
11 for instance are on the Great Lakes that have very
12 soft water that do not have this characteristic,
13 whereas plants, perhaps some of the riverine plants
14 have extremely hard water and therefore do have
15 this problem.

16 MR. HOLSTON: I can't recall having
17 done a license renewal application on a plant that
18 takes its water source from the Great Lakes. I'm
19 trying to think. No, I can't recall one. And I
20 have not done any differentiations. And Jim Gavula
21 actually has done several of these for the service
22 water systems where soft water versus hard water is
23 evident.

24 CHAIRMAN SKILLMAN: Okay. That was
25 just a curiosity question to broaden our knowledge

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1 here. Thank you. Please continue.

2 MR. HOLSTON: Okay. The next area is
3 AMP XI.M27, which is Fire Water Systems. Fire
4 water system AMP was based upon the fact that the
5 systems are pressurized so you could detect leakage
6 doing ultrasonic examinations, but it was not very
7 heavily engaged towards flow blockage. And we had
8 an information notice that was issued where plants
9 that had normally dry fire water sprinkler systems
10 where they were periodically wetted and portions of
11 the system didn't drain very well that significant
12 flow blockage had occurred. And we used that as a
13 springboard to really examine how are we managing
14 aging effects associated with fire water systems?

15 We used NFPA 25, which is a water
16 systems testing inspection document that the
17 National Fire Protection Association put out and
18 adopted five key inspections and six key tests from
19 NFPA 25 that after our review we recognized that
20 would provide valuable input to detect either loss
21 of material or potential flow blockage.

22 So examples are sprinkler inspections,
23 suction screen inspections, fire water storage tank
24 instructions. The obstruction inspections that are
25 done every five years, flow tests, hydrant tests,

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1 main drain tests and deluge tests or deluge valve
2 testing are all examples of those. All of them
3 would tell and owner an early warning whether flow
4 blockage was going to become an issue.

5 In addition, we directly addressed the
6 issue of normally dry sprinkler piping because it
7 wasn't only one plant that had that operating
8 experience. There were two or three plants that
9 had the operating experience and one plant had it
10 in multiple systems within their plant. And so, if
11 a plant has normally dry systems, which a lot of
12 plants have pre-action fire sprinkler systems, and
13 if it gets wetted, then they review the piping
14 arrangements.

15 Now what we found in the industry is it
16 not only just maybe inadvertent sagging between two
17 pipe supports that cause a problem. We've also
18 found some design configuration issues. For
19 example, one plant had a drain valve at the 9:00
20 position on the pipe. And that was one of the
21 examples in the information notice. And if you
22 looked at the bottom 180 degrees of the pipe; this
23 was zinc-lined pipe, all the zinc coating was gone,
24 corroded, and it had caused a flow blockage issue.
25 So that's an overview of what we did with AMP 27.

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1 AMP 29, which is the Tanks Program, we
2 had operating experience on three tanks, one tank
3 that had pretty severe pitting through-wall and
4 another two tanks that had cracking. And we found
5 that two of the tanks were outside the scope of AMP
6 29 because AMP 29 had historically been an above-
7 ground tank outside of the enclosed spaces. And so
8 we recognized that, well, wait a second, cracking
9 occurred and what was the common factor?

10 Well, they were the same as outdoor
11 tanks. People had refueling water storage tanks
12 that were outside. Some people had refueling water
13 storage tanks that were inside. They're large
14 volume atmospheric tanks. And so we expanded the
15 scope of AMP 29 to address additionally the indoor
16 tanks to catch those plants that weren't
17 necessarily doing the -- would not be necessarily
18 implementing AMP 29 for those tanks because they
19 were indoors.

20 And that's the principle change to AMP 29.

21 Well, we also added visual and surface
22 exams of tank internals. Prior to that it was
23 pretty much an external inspection program.

24 And AMP 38, which is the Internal
25 Surfaces Program -- AMP 38 is a periodic or was a -

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1 - periodically if you opened a system in the
2 process of doing preventive maintenance or
3 surveillances, you took advantage of that
4 opportunity and had your craft or technicians do an
5 inspection on the insides of the pipe. And that
6 way the applicants would record, well, gee, we
7 looked at some carbon steel piping exposed to
8 treated water, we saw some degradation or no
9 degradation. However, we found that plants were
10 citing AMP 38 and it was okay to cite AMP 38, but
11 there was no backstop to ensure that for each
12 material, environment and aging effect combination
13 there would be some minimum number of inspections.

14 And so we changed to a minimum sampling
15 frequency in each 10-year period of either 20
16 percent of each material, environment an aging
17 effect combination or a maximum of 25 components to
18 be inspected. So that's the big change to AMP 38.

19 MEMBER STETKAR: Bill, when I read
20 through AMP M38, and there's -- the same comment
21 applies to AMP X1.M21A, which we're not discussing
22 today, but I read it, in the NUREG it does specify,
23 as you mentioned, the 20 percent of the population,
24 maximum of 25 components. But then it goes on to
25 talk about sampling for multi-unit sites. And it

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1 says, "For multi-unit sites where the sample size
2 is not based on the percentage of the population,
3 it is acceptable to reduce the total number of
4 inspections at the site as follows: For two-unit
5 sites 19 components are inspected per unit, and for
6 a three-unit site 17 components are inspected per
7 unit."

8 How did the staff come up with those
9 numbers? They seem --

10 MR. HOLSTON: They were higher-level
11 mathematical equations that -- no, I'm just
12 kidding. When we issued AMP 41 -- so I'm going to
13 step back to a different AMP, and that was the
14 buried pipe AMP.

15 MEMBER STETKAR: By the --

16 MR. HOLSTON: And in GALL Revision 2,
17 and then in the Interim Staff Guidance issued
18 afterwards we created a table that said this is how
19 many inspections of buried pipe you have to do
20 based upon whether you have functioned FAC
21 protection or cathodic protection that's installed
22 but not meeting acceptance standards all the time.
23 And we developed those tables based upon a single-
24 unit site.

25 MEMBER STETKAR: Yes.

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1 MR. HOLSTON: And we said if you're a
2 two-unit site, then you have to increase the total
3 number of inspections by 50 percent in that table,
4 and if you're a three-unit site you have to double
5 the number of inspections sites in that table.

6 So if you do the math, it's the exact
7 same thing we're doing with AMP 38. And what it
8 basically involves is if you do a sampling basis
9 and you want to come to a 90-percent, a 90/90
10 certainty -- now the Commission said when an
11 engineer establishes reasonable assurance, it's not
12 a quantitative value. It's based upon the
13 experience of the engineer and of course the other
14 reviewers. So that's where we adopted the 20
15 percent and the 25 percent maximum. The 25 maximum
16 is actually a calculated number you can work out.

17 MEMBER STETKAR: Yes.

18 MR. HOLSTON: The 20 percent is kind of
19 based on experience level.

20 MEMBER STETKAR: Right.

21 MR. HOLSTON: And so that's exactly
22 those numbers. If you take a two-unit site and
23 multiply the 25 by 1.5 and then divide it by 2, you
24 have 19 per unit.

25 MEMBER STETKAR: Okay. I now know how

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1 you came up with it. Thank you.

2 MR. HOLSTON: Okay, sir.

3 So then shifting over to the last two
4 AMPs, AMP 29 and AMP 36. Twenty-nine is
5 Aboveground Metallic Tanks, which I just referred
6 to before, and AMP 36, which is the External
7 Surfaces Program. Again, based on some operating
8 experience we had the chance during some audits to
9 look at some pipe that had the insulation removed
10 and we found accelerated loss of material
11 underneath that insulation compared to the same
12 material, steel, where it was just exposed to the
13 indoor air environment. The phenomenon is called
14 corrosion under insulation, and corrosion under
15 insulation, there's actually an entire standard out
16 there on it.

17 So we adopted corrosion under
18 insulation. We recommend for those two AMPs that
19 in the first 10-year period you go out and you
20 remove a set amount of insulation. It's sampling-
21 based and you inspect the piping or the tank. And
22 if you see no loss of material, no indications that
23 they've got cracking. Of course the loss of
24 material is beyond what you might expect, just
25 surface rust when you have normal piping. The

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1 subsequent to that if the piping insulation is
2 jacketed and you've got controls in place to
3 control the jacketing, then you inspect the
4 jacketing. And so we don't recommend in the latter
5 10-year period to pull off more insulation if
6 you're just seeing no results. However, we do want
7 you out there looking at the jacketing, because the
8 jacketing is what's protecting and preventing the
9 moisture to get in and cause corrosion under
10 insulation.

11 So those were the six AMPs that we
12 addressed in 2012-02. Are there any comments or
13 questions on that ISG before I shift to the next
14 one?

15 CHAIRMAN SKILLMAN: No questions.
16 Please go ahead.

17 MR. HOLSTON: Okay. We'll go to slide
18 83. The next ISG is 2013-01, and this generated a
19 new Aging Management Program. Again, based upon
20 experience going out on audits, looking at plant-
21 specific operating experience, we found that there
22 were cases of degraded internal coatings. Now you
23 all know that we addressed containment internal
24 coatings in AMP S8, but we hadn't addressed
25 anywhere -- tangentially we had, I should say, in a

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1 couple AMPs brief mentions, but we hadn't really
2 taken on internal coatings on piping, heat
3 exchangers and tanks in what I would call maybe an
4 aggressive manner or driving to the point.

5 Well, what we saw was two consequences
6 of the loss of coating integrity. One was
7 accelerated corrosion on the base material and the
8 other one was downstream flow blockage issues. And
9 we went and looked beyond just the operating
10 experience we had in the AMPs we had done and saw
11 it in other places in just general areas where we
12 were able to look at operating experience, both in
13 some previous information notices and even an
14 international case.

15 So we developed AMP X1.M42 to address
16 those internal coatings. It requires periodic
17 inspections and then depending upon what you see,
18 you either do the inspections again in six years or
19 you do them in four years. In regard to tanks and
20 heat exchangers you look at all accessible
21 surfaces. And in piping you either look at 50
22 percent or you look at -- of the piping that's
23 internally coated you look at 73 one-foot axial
24 inspections.

25 So where did I get the 73 number?

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1 Well, the 73 number came -- it's the same number if
2 you run the equations for 95/95 certainty that you
3 do for 90/90. 90/90 you get 25. 95/95 you get 73.
4 Not that we were fixated on a deterministic number,
5 but we recognized when it came to coatings there
6 were not really good controls on early coating
7 issues. For the plants that were built in the '60s
8 and '70s folks didn't necessarily recognize the
9 potential impact for those coating failures, and so
10 maybe humidity levels, drying -- curing times
11 weren't controlled as well. And in fact we provide
12 a provision in the AMP that says, hey, if all the
13 coatings you installed met standards that were
14 national consensus standards like those that are
15 cited in Reg Guide 1.54, then you can do 25 one-
16 foot inspections instead of 73.

17 We also establish recommendations for
18 qualifications for inspectors and coating
19 specialists. Those are cited in Reg Guide 1.54. A
20 coating specialist is different from an inspector.
21 And inspector goes out and looks at results and the
22 coating specialist analyzes results. And then we
23 established acceptance criteria. Peeling and
24 delamination we don't allow and other indications
25 are evaluated.

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1 So any questions on ISG 2013 and the
2 concept of internal coatings?

3 CHAIRMAN SKILLMAN: Please proceed.

4 MR. HOLSTON: Okay. Slide 84, the last
5 of the ISGs, ISG 2015-01. Now I elected to discuss
6 2015-01. 2011-03 -- both of those address buried
7 piping. Shortly after we issued AMP 41 in Gall
8 Rev. 2 we issued ISG 2011-03 to fix some tweaks
9 that needed to be adjusted. And they're
10 principally addressing, well, what if you have a
11 plant that doesn't have cathodic protection or has
12 cathodic protection but it's not functioning to
13 meet acceptance criteria consistently? And so I'm
14 not going to discuss 2011-03 because it was
15 overtaken by 2015-01.

16 Now, 2015-01, interesting enough, is a
17 case for operating experiences proven to be pretty
18 good. Back in 2009 when we developed GALL Rev. 2
19 in AMP 41 and when we developed 2011-03 there was a
20 lot of uncertainty in regard to buried piping. The
21 industry was just initially implementing its NEI
22 09-14 document, which was a program to go out and
23 make sure you knew where all your buried pipe was,
24 set up an inspection schedule, conduct those
25 inspections and develop basically an Aging

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1 Management Program for your buried pipe, whether
2 you're in license renewal or not. In essence
3 that's what 09-14 did.

4 And so based upon that there's been a
5 lot of inspections done. And in fact, in our going
6 out and doing AMP audits we've reviewed a
7 significant number, probably close to 90 to 100
8 buried pipe inspection results. We also carefully
9 looked at the operating experience. And so what we
10 did was, if you look at AMP 41 and you look at the
11 older ISG, we had a rather significant number of
12 buried pipe inspections that would be conducted
13 depending upon your preventive measures. How good
14 were your coatings? How good was your cathodic
15 protection?

16 We stepped back on that and adopted the
17 NEI 09-14 approach with one exception. If you read
18 09-14, NEI 09-14, basically had you go out and do
19 one to three inspections depending upon if you've
20 gone out and done an inspection with guided wave
21 and you've looked at a certain amount of the
22 piping. Then you might look at one direct
23 examination. And if you haven't used guided wave
24 or some other inspection technique you would do
25 three. So we have not yet recognized guided wave

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1 as a method to limit the number of inspections or
2 credit guided wave for inspections. We've worked
3 both the Division of Engineering folks and myself
4 in the Division of License Renewal with EPRI. We
5 don't think the state of the art is there yet.

6 So we adopted three. We didn't adopt
7 the one to three. We adopted the three. So if you
8 have a cathodic protection system that's working
9 well, meeting your acceptance criteria, its
10 availability is very good, you do one inspection.
11 If you don't have it on line as much as you should,
12 maybe it takes six months to repair it when one of
13 the cathode-anode beds is out, or if it's not
14 protecting adequately, the plants do an annual
15 survey and say 500 feet of it isn't being --
16 doesn't have negative 850 millivolt, basically one
17 of the measures for cathodic protection acceptance,
18 then you would do three inspections.

19 And if your cathodic protection system
20 is not operating to availability and effectiveness
21 and you have adverse OE, then you're going to do
22 six inspections in each 10-year period. So that's
23 what we established as -- what I'm talking about
24 there is the modified number of inspections.
25 You're either doing 1, 2, 3, or 6 per 10-year

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1 period.

2 We expanded the cathodic protection
3 acceptance criteria. Initially we had -- the only
4 acceptance criteria we had was negative 850
5 millivolts off, instant off versus instant on. We
6 had stated that you could do 100-millivolt
7 polarization if you demonstrated that the metal was
8 protected. If you recall right, when you look at a
9 buried pipe system at a power plant, all the
10 systems are grounded, you have a huge amount of
11 copper in the ground, so that copper material,
12 grounding material affects the readings you can
13 get. And so although the NACE standards had 100-
14 millivolt polarization as an effective measure,
15 it's not as effective in a mixed metal environment.

16 And so we eventually got one plant --
17 well, there were several plants that wanted to use
18 that criteria, but after a couple RAIs they backed
19 out. And so we had one plant, an Exelon plant that
20 came through. And so we adopted one -- another way
21 to demonstrate that your cathodic protection system
22 is working well enough is to use buried coupons
23 that could actually measure your corrosion rates.
24 And so, the other cathodic protection acceptance
25 criteria we adopted was if you find very high

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1 resistivity soils, you can either have negative 750
2 millivolt or you can have negative 650 millivolt.
3 So we adopted that also.

4 The second to last bullet, coatings on
5 underground components. Now underground components
6 aren't buried in the soil. They're not imbedded in
7 concrete, but surrounded by soil. They're in an
8 underground vault. So they're exposed to air. And
9 based on our operating experience there's a lot of
10 plants that have portions of their piping
11 underground and most of them have some issue with
12 in-leakage of water or high humidity. And based
13 upon that review we revised the recommendations to
14 say that those underground piping systems had to be
15 coated if you wanted to do the number of
16 inspections that's cited in the AMP.

17 And so if a plant comes in, we're not
18 going to force anybody to coat their underground
19 piping, but we'll follow up and say, well, how many
20 additional inspections you going to do or how --
21 you're going to do them more frequently based upon
22 those conditions. And of course we'll look at
23 their operating experience. If they have vaults
24 that are dry as the desert, then we're not going to
25 worry about that. But if they have in-leakage to

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1 the vaults or the humidity levels are high, we know
2 that the steel piping corrodes.

3 And the last change was that we have a
4 sample size increase based on potential challenges
5 to the pressure boundary. Prior to that we just
6 basically said, hey, if you see an indication, you
7 got to increase your number of samples. How we've
8 specified it to be based on consequences.

9 Any questions on 2015-01?

10 MEMBER STETKAR: Bill, I didn't have
11 2015-01, so unfortunately I have to apologize
12 because I went back to 2011-03. Are the sampling
13 requirements in NUREG-2191 consistent now with ISG
14 2015-01?

15 MR. HOLSTON: Yes, sir, they will be.
16 What we --

17 MEMBER STETKAR: They --

18 MR. HOLSTON: I'm sorry. I might have
19 cut you off there.

20 MEMBER STETKAR: You said they will be
21 or they are in what we saw?

22 MR. HOLSTON: They will be. What's in
23 the NUREG that you read was 2015-01 prior to public
24 comments. So the public comments came in this
25 summer. We addressed those public comments. We

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1 issued 2015-01 final last month. What we told the
2 industry was that 2015-01, those changes, we would
3 take what's in the NUREG you have in front of you.
4 We would take AMP 41 out of there and replace it
5 with the 2015-01 AMP. And so but the only
6 difference you see between what you see there is a
7 few changes based on public comments.

8 I'll give you one example. We had two
9 means to qualify a coatings inspector for looking
10 at buried pipe coatings. One was an EPRI course,
11 one was a NACE course. And the industry requested
12 that, you know, can we use any of the standards
13 that are cited in Reg Guide 1.54 for qualifying
14 coating specialists? And we said makes sense to
15 us. They're coatings. The qualifications are the
16 same. So that's an example.

17 MEMBER STETKAR: Yes, most of what I
18 stumbled over -- the biggest difference when I was
19 looking at number of required inspections for
20 buried pipe, in 2011-03 there was a progressive
21 number of inspections. Years 30 to 40, for
22 example, you'd inspect five -- depending on the
23 category of your protection, but you'd inspect five
24 percent. Years 40 to 50 you'd inspect six percent.
25 Years 50 to 60 you'd inspect seven-and-a-half

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1 percent, for example. That's for category E. In
2 the version of 2191 that we reviewed that notion of
3 progressive numbers of inspections has been
4 replaced with just a single inspection requirement,
5 depending on the category. In particular for
6 category E it's five percent.

7 So because I don't have 2015-01, that's
8 a concept that has changed in terms of as you get
9 further out in life. 2011-03 was requiring a
10 larger number of inspections, whereas the version
11 of 2191 that we have just has a fixed percentage.

12 MR. HOLSTON: Yes, sir.

13 MEMBER STETKAR: Okay. And that fixed
14 percentage is in ISG 2015-01 post-public comments?

15 MR. HOLSTON: Yes, sir.

16 MEMBER STETKAR: Okay.

17 MR. HOLSTON: There were no changes to
18 that table of inspection quantities. And we
19 changed to not be increasing the number because the
20 wide -- I mean, we looked at operating experience
21 from plants that were just about to enter their
22 period of extended operation. Well, for example,
23 Indian Point, I looked at 25 inspections there.
24 And so that was pretty aged piping. And we
25 determined that we didn't really have to increase

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1 the number of inspections every 10-year period.
2 The number of inspections would tell the plant
3 whether there was something going on. And that's
4 the purpose for the expanded sample size if you
5 find something.

6 MEMBER STETKAR: Yes. Okay. Well, is
7 it? It doesn't make any difference because as I
8 said I was comparing what we have for NUREG 2191
9 with what is written in ISG 2011-03, which you've
10 told me is now out of date. So I was comparing
11 apples and, I don't know, some other fruit or
12 vegetable.

13 MR. HOLSTON: Okay. Yes, sir.

14 MEMBER STETKAR: Thank you.

15 MR. HOLSTON: Okay. Any other
16 questions on 2015-01 and buried piping?

17 (No response.)

18 MR. HOLSTON: Okay. Slide 85. Now
19 there were two AMPs that we had not made any
20 changes to as a result of industry operating
21 experience per se, or at least we hadn't changed
22 them Interim Staff Guidances that we did adopt for
23 changes for subsequent license renewal, so I'm
24 going to cover those next.

25 So the first one was AMP XI.M32. AMP

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1 XI.M32 is a one-time inspection program, and that
2 was for aging effects that you didn't expect to
3 occur, but you know if you're in a lab they might
4 occur, or an aging effect that could occur but it's
5 going to progress so very slowly that it's
6 anticipated that there would be no impact or loss
7 of intended function of an in-scope item.

8 So a set of one-time inspections were
9 done with the plants as they enter the first period
10 of extended operation and we determined that, based
11 on the fact that plants have an additional 20 years
12 of operation, it was worthy to do another one-time
13 inspection. So I guess we maybe should have
14 changed to title of the AMP to the second-time
15 inspection, but we kept it as one-time inspection.

16 The inspection quantity is unit-based.
17 We had some operating experience from regional
18 staff going out on 71-003 inspections that plants
19 were saying, well, I'm licensed for a two-unit site
20 or I'm licensed for a three-unit site, so I'm going
21 to go out and do a one-time inspection quantities
22 based upon the whole site. And we said, well, no,
23 you license unit one and you license unit two. We
24 want you to do -- let's say if you're not a
25 percentage-base but you're a quantity-base, we want

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1 you to do 25 on Unit 1, we want you to do 25 on
2 Unit 2, and for each material environment aging
3 effect combination.

4 Now you might question why did you not
5 use that 19 number for the one-time inspection
6 program like we cited for the AMP X1.M38, and the
7 reason is is a one-time is a one-time inspection.
8 That's it. You get one shot. You look at it one
9 time in the 50th to 60th year of operation and if
10 you don't see any degradation, it doesn't happen
11 again. We allowed a reduced total number on a
12 site-wide basis for periodic programs for every 10
13 years you were going to go in and look at those
14 programs. We say if a program is not
15 used for aging effects that didn't need acceptance
16 criteria in your previous one-time inspection, for
17 those you would have a periodic program, not a one-
18 time, or based upon review of plant-specific or
19 industry operating experience, some experience,
20 something new has happened and we have more
21 information on that aging effect combination in
22 that environment.

23 We added one new one-time inspection
24 and that's that we added a long-term loss of
25 material. So going back to, for instance, my

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1 design days and designing piping systems or
2 modifying piping systems, you always looked at a
3 corrosion allowance. And of course those corrosion
4 allowances back in the '80s and the '70s were based
5 on 40 years of plant life. We didn't sit there and
6 project, well, are we going to have 60 years? Are
7 the plants going to be around 80 years or 100
8 years?

9 So given now that plants are going to
10 go into the 60th to 80th year of operation. we
11 looked at what we could expect in a lot of various
12 water systems, for what would be typical loss of
13 material rates and concluded that for raw water
14 systems, waste water systems, even treated water
15 systems where there were no chemical additives that
16 would mitigate loss of material, that those systems
17 could breach by the latter part of the 60-80-year
18 piping term, if it's steel piping, to enough of a
19 loss of wall thickness that just general corrosion
20 would be an issue.

21 So we also knew there were a lot of
22 plants out doing more than what was in the AMPs,
23 more than what was in their licensing basis. They
24 were out there doing random ultrasonic
25 examinations, looking at the wall thickness. So

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1 basically what we said, if you've done an
2 inspection and done ultrasonic examinations so you
3 know your loss of material rate's okay in the 50th
4 to 60th year, then you can just credit what you're
5 doing already on a voluntary basis.

6 However, if you haven't, then you need
7 to do the typical sample size, which is 25
8 components or 20 percent of the piping, go out
9 there do wall thickness, demonstrate that your loss
10 of material rates aren't exceeding what would cause
11 you a problem in the 60th to 80th year of
12 operation.

13 And then we revised to include an expanded scope of
14 inspections when acceptance criteria is not met.
15 So that's what we did with AMP 32.

16 Are there any questions on that?

17 MEMBER STETKAR: Yes, I just want to
18 make sure I understand the rationale, because the
19 scope of the -- and how many units are going to be
20 affected by this. The scope now says that I don't
21 need to apply this if two conditions are met: One,
22 the environment for the steel components includes
23 corrosion inhibitors as a preventive action and
24 periodic wall thickness measurements on a
25 representative sample of each environment have been

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1 deducted every five years up to at least the 50
2 years of operation. I need to satisfy both of
3 those. If I don't satisfy either one of those, I
4 now have to do my one-time inspection.

5 That to me says that even though if
6 I've been doing wall thickness measurements every
7 five years, but if I don't have corrosion
8 inhibitors you're still going to force me to do
9 this one-time inspection. Why?

10 MR. HOLSTON: Well, we actually -- we
11 revised that. I wasn't at the beginning of the
12 call; I'm out here at the ASME Code meetings, but I
13 think Bennett talked to you about a supplement
14 that's going to be issued here shortly in March.
15 Did she talk about that?

16 CHAIRMAN SKILLMAN: Yes, she did.

17 MR. HOLSTON: Yes, so in that
18 supplement we've revised that. So --

19 MEMBER STETKAR: Okay.

20 MR. HOLSTON: -- what I've stated is
21 actually what is in the supplement --

22 CHAIRMAN SKILLMAN: Okay.

23 MR. HOLSTON: -- and we are putting
24 that out for public comment. And I should have
25 mentioned that that was --

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1 MEMBER STETKAR: Okay.

2 MR. HOLSTON: -- affected by the
3 supplement. So in the 50th to 60th year if the
4 applicant has done a representative sample of wall
5 thickness measurements, or if they're using
6 corrosion inhibitors, they will not have to do this
7 one-time inspection.

8 MEMBER STETKAR: Okay. Thank you.
9 That's what I thought I heard you say, but I just
10 wanted -- it wasn't what I read. So thanks.

11 MR. HOLSTON: Right, yes.

12 MEMBER STETKAR: That clarifies it.

13 MR. HOLSTON: Yes, I should have
14 mentioned that that was revised in the supplement.
15 I admire your attention to detail, sir.

16 MEMBER STETKAR: It's a plague, believe
17 me. People hate me for this. I hate myself for
18 this. That's on the record. I have deep
19 psychological problems with this.

20 (Laughter.)

21 MR. HOLSTON: Okay. Are there any
22 other questions on AMP 32?

23 (No response.)

24 MR. HOLSTON: Okay. If we can go to
25 slide 86. The other AMP that we modified was AMP

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1 33 which addresses selective leaching. So AMP 32
2 in GALL Rev. 2 was really written kind of based on
3 the assumption that not a lot of plants are having
4 selective leaching occurring, and if it's
5 occurring, it's really slow, so we're going to do a
6 one-time inspection and you're going to demonstrate
7 you don't have it. And if you don't have selective
8 leaching going on, then your one-time inspection's
9 good. If you have it going on, then you write a
10 periodic program. What we found as we looked at
11 operating experience at the plants and reviewing
12 license renewal applications that probably at least
13 50 percent of the plants have selective leaching
14 going on right now. So we revised it to be a
15 periodic program.

16 Now this AMP was an interesting one
17 because we had talked to the industry during the
18 development of this AMP and they actually came with
19 a proposal that they said, look, we agree it should
20 be periodic, but what we would like to do is maybe
21 fewer visual or mechanical scraping inspections and
22 we'll do some -- actually cut out the components
23 and section them to look and see if selective
24 leaching is occurring. And so that's basically
25 what we've done. So in the AMP 33 you would

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1 have looked at 25 locations. Now you're going to
2 be looking at 10, but you're going to do 2
3 destructive examinations in each of the material
4 and environment combinations.

5 In addition what we did was we said,
6 look, for closed-cycle or treated water if your
7 plant-specific operating experience is good, we're
8 going to allow you to do a one-time inspection. We
9 aren't seeing selective leaching in those two
10 environments. Where we're seeing them are in raw
11 water, waste water, groundwater and soil. And so
12 you have kind of a two-part program. You have a
13 one-time inspection going on for the closed cycle
14 and treated water. You have periodic, which
15 periodic is every 10 years going on for those more
16 aggressive environments.

17 The third thing we did was we added
18 ductile iron. So a couple of us were at a very
19 tight integrity meeting, an EPRI meeting a year
20 ago. And at it one of the plants presented a case
21 that they found selective leaching in ductile iron.
22 So one of our engineers did some research on this
23 and actually found through digging through a lot of
24 information that ductile iron is susceptible to
25 selective leaching. It's just a bit less

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1 susceptible. And it has to do with the phase and
2 the concentration of those phases, whether they're
3 broadly distributed. And if they're broadly
4 distributed, then you get more aggressive selective
5 leaching versus nodule, where you get less.

6 So we added ductile iron. We have that
7 SLR supplement related. I put their flag there.
8 Should have put up that flag on the other one on
9 long-term loss of material because you won't have
10 read that ductile iron was included in the scope in
11 the documents that were issued in December.

12 MEMBER STETKAR: Yes.

13 MR. HOLSTON: The supplement adds
14 ductile iron.

15 So are there any questions on AMP 33?

16 MEMBER STETKAR: And just to make sure
17 I understand, you said that the tradeoff between a
18 reduced number of periodic samples versus a
19 destructive examination was proposed by the
20 industry?

21 MR. HOLSTON: It was proposed by the
22 industry. And actually, it was advocated for by
23 one of our regional inspectors who has since
24 retired that went out to plants and found one plant
25 where they did the visuals and didn't find

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1 anything. And they were proactive in this area.
2 They went and pulled a couple samples. I think
3 what they had was they had a PIV in their fire
4 water system that needed replacement. So they said
5 we pulled it, might as well section it.

6 MEMBER STETKAR: Yes.

7 MR. HOLSTON: They found the selective
8 leaching going on. Very low consequence. It was
9 like less than 10 percent loss of material. So it
10 wasn't a threat. But we recognized with that --
11 and there's another plant that we're working on
12 with aluminum bronze selective leaching where we
13 recognized the value of actually taking out
14 samples, sectioning them and looking for selective
15 leaching. I mean, you go in visually, you can see
16 with copper it gets -- it's reddish. Gray, cast
17 iron, if you scrape it. If you hit where it's
18 occurring, I mean, you actually scrape the metal
19 out of the wall. But since you're not scraping 100
20 percent of all the surface, you may miss it.

21 And so that's why we said we recognize
22 that destructive examinations are more expensive.
23 You got to cut something out, you got to do lab
24 testing. So if you're willing to do some
25 destructive -- well, change from "you're willing

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1 to" to "you will do" destructive examinations --
2 but to balance that we said we'll just do 10
3 visual/mechanical inspections.

4 So it really was a meeting of the
5 minds, not a -- industry came in and we said, well,
6 okay, we'll let that happen. It was actually where
7 we were heading ourselves internally based upon
8 some folks that saw stuff in the field.

9 MEMBER STETKAR: Thank you.

10 MR. HOLSTON: Okay. Any other
11 questions on AMP XI.M33?

12 (No response.)

13 MR. HOLSTON: Okay. Slide 87. So I'm
14 going to shift out of the AMPs. Between Jim Gavula
15 and I we've kind of addressed most of the plant
16 AMPs that were affected, and I'm going into now
17 Standard Review Plan Sections 3.2, 3.3, 3.4,
18 corresponding GALL Chapters V, VII and VIII about
19 engineered safety features, auxiliary systems and
20 steam and power conversion systems.

21 So there's a lot of aging management
22 review items in that total. We actually either
23 created new, modified or deleted 1,200 line items.
24 Of that 1,200 about 300 of them are editorial
25 changes. So if you were looking at the production

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1 tool you might see something where it says it's
2 modified, but the only thing it did was take out
3 the term "piping element," which is really glass.
4 That's what piping elements are. They're glass
5 elements like level gauges and that kind of thing
6 when the material was steel. It doesn't make sense
7 to say piping, piping components and piping
8 elements.

9 We also took some line items where we
10 took further evaluation details out of the AMR
11 tables after confirming that they were in the
12 further evaluation section and pulled that out of
13 the tables. So the tables are a lot cleaner.
14 They're marked as modified right now when they're
15 really editorial. So there's 1,200 changes. About
16 300 of them were editorial.

17 One of the other things we did that
18 affected probably about 80 line items was we
19 eliminated galvanic corrosion as a cited mechanism
20 in the tables. Now, does that mean plants won't --
21 you know, they go out, oh, look, this is galvanic
22 corrosion versus just general corrosion, so the NRC
23 doesn't care about galvanic. We're not going to
24 have to address that. No, that's not what we did.
25 But galvanic corrosion is really controlled by

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1 design and it's controlled by good maintenance
2 practices. If you don't have them, there's a very
3 low likelihood that you're going to detect galvanic
4 corrosion before it gets you.

5 And so what do I mean by that? Well,
6 if you design a piping system, you do a
7 modification and you got carbon steel piping and
8 you have an AL6N line tapping of it, you're
9 probably going to have a leak. And we had one
10 plant that had a leak in less than a year because
11 of the galvanic corrosion that occurred. So what
12 do you do? Well, you got to coat that piping, the
13 carbon steel piping to protect it. You
14 all are probably familiar with branch lines, copper
15 branch lines off of carbon steel lines. And you go
16 to a pipe support and it's got a rubber grommet to
17 isolate it. So maintenance takes it apart, forgets
18 to put that rubber grommet back in, doesn't
19 understand what that rubber grommet back in puts
20 up, grounds the system, connects it electrically
21 and before you know it the carbon steel at that
22 penetration and the piping's gone and you got a
23 leak. So those are really what controls galvanic
24 corrosion.

25 We did not eliminate from Chapter 9. We

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1 said, hey, galvanic corrosion is a mechanism, but
2 we explained that that's controlled by design and
3 by good maintenance practices versus really any
4 Condition Monitoring Program we could come up with.

5 So that's the big picture. Any general
6 questions? I'm going to go over the next couple of
7 slides on some specific changes we addressed within
8 these changing aging management items. So are
9 there any questions on slide 87?

10 (No response.)

11 MR. HOLSTON: If we could go to slide
12 No. 88. So here are some new further evaluations
13 we did. We had address loss of material for
14 stainless steel in environments where you expected
15 to have halogens present. We also addressed
16 cracking. But we had not in GALL Rev. 2 as
17 aggressively addressed aluminum alloys as we did
18 stainless steel. And you can see this SLR
19 supplement related flag right there.

20 So we stepped back and we looked at
21 loss of material and cracking for those two
22 mechanisms, or for those two materials. And in the
23 GALL Rev. 2 we had, hey, you could have an issue
24 with cracking or loss of material with stainless
25 steel if you were near an ocean, if you were near a

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1 highway with high salt content, if you were near a
2 factory that put out -- maybe a fertilizer factory.
3 Those are very qualitative subjective measures to
4 base an aging management review item on.

5 So we came to -- we set aside aluminum
6 cracking; I'll address that next, but for loss of
7 material for stainless steel, loss of material for
8 aluminum and for cracking for stainless steel we
9 said, look, this could occur in any air
10 environment. It's not just a matter of outdoor,
11 which all the previous times were focused on,
12 because it was thought that there was more possible
13 halogens in outdoor air. What if you have a
14 stainless steel or aluminum pipe running through
15 the turbine building and above it is a bolted
16 flange surrounded by insulation and that insulation
17 is composed 99 percent of halogens? Just, you
18 know, exaggerating. But you can have leakage.
19 Operational leakage is a normal thing that we
20 manage aging effects for through that insulation
21 dripping onto the stainless steel or aluminum and
22 causing loss of material cracking.

23 So we changed to any air environment,
24 not just outdoor, and we said you need to look at
25 operating experience. If you do a 10-year

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1 operating experience search, you do a one-time
2 inspection and you don't see it, then that one-time
3 inspection is adequate to address the stainless
4 steel and the aluminum. We allow them to credit
5 the Coatings Program as an alternative because if
6 you coat that piping or that tank or heat exchanger
7 or external surfaces, then you don't have the
8 environmental impact. But then of course you have
9 to manage the coatings.

10 We provided a potential exclusion for
11 internal surfaces, because if you're operating
12 experience and your results of your external
13 inspections don't reveal any loss of material or
14 cracking, then we wouldn't expect them to be on the
15 internal surfaces. And we added into Section 3.1
16 stainless steel. That had not been in there
17 before. Cracking of aluminum alloys
18 is a different story. There are certain grades of
19 aluminum that are susceptible to cracking, and
20 there are those that are not. We have a highly
21 experienced engineer that joined us from the Navy
22 Air Program that is very familiar with aluminum
23 alloys and all who developed a list that said if
24 you have these grades or these types of aluminum,
25 then there is no issue of cracking. If you don't

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1 have those then you're going to have to address it.
2 And so the cracking of aluminum alloys is material
3 composition and environmentally focused.

4 Any questions on those changes for
5 aluminum and stainless steel?

6 (No response.)

7 MR. HOLSTON: Okay. Next slide, and I
8 may note my last slide.

9 So we had a conflict within GALL Rev.
10 2. GALL Rev. 2 said if you have stainless steel or
11 you have carbon steel piping imbedded in concrete
12 there are no aging effects. Well, that works fine
13 if it's imbedded in concrete where the concrete is
14 dry. However, when AMP 41 was developed in GALL
15 Rev. 2 it said, hey, if you have concrete or steel
16 or carbon steel imbedded in concrete that is
17 surrounded by soil, you need to manage the aging
18 effects associated with that because the concrete
19 could get cracks in it, and with the cracks you
20 could get moisture to the surface. And of course
21 that could carry adverse deleterious compound to
22 the surface, cause cracking or loss of material.
23 And so there was an internal conflict.

24 We addressed that via requests for
25 additional information. We would typically get a

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1 utility saying, well, it's no aging effect, and
2 we'd say, well, where's the concrete? Is it
3 outside or it inside? And so we fixed that by
4 addressing that in a further evaluation section so
5 that there's a differentiation between say concrete
6 -- say a drain line that's encased in concrete in
7 the turbine building. And that, one, has no aging
8 effect on the concrete side, whereas out in the
9 tank farm it would have aging effects.

10 We also addressed -- the next bullet is
11 a further evaluation for loss of material and
12 components exposed to treated water, treated
13 borated water or sodium pentaborate solutions. And
14 that ends up being either you manage it with the
15 Water Chemistry Program M2 and periodic or one-time
16 base inspections based on temperature, oxygen
17 levels and pH that we establish within a further
18 evaluation. If you're within the good side of the
19 temperature, pH and oxygen levels, then it's a one-
20 time inspection. If not, you're going to do
21 periodic visual inspections.

22 And we revised existing a further
23 evaluation section that talked about loss of
24 material for spray nozzles in drywells and
25 suppression chambers, but it didn't address flow

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1 blockage. And like the lesson we learned with fire
2 protection piping, if it's dry most of the time,
3 periodically gets wetted, doesn't drain well, or in
4 this case because you might have stainless steel
5 but you have upstream carbon steel for 500 feet,
6 you could get flow blockage. So we adjusted that
7 further evaluation to also address flow blockage.

8 And that is the end of my presentation
9 on those specific chapters of the GALL and the
10 Aging Management Program.

11 CHAIRMAN SKILLMAN: Bill, thank you
12 very much.

13 Colleagues?

14 Bill, standby we've got a question
15 here.

16 MEMBER STETKAR: Yes, I got confused.
17 I started reading the GALL Report, Chapter V,
18 Engineered Safety Features. And this will be just
19 note taking for you, because it's way too
20 complicated to try to do in real time.

21 But if I look at GALL Chapter V, table
22 A, item No. VAE-428, it says that I need a plant-
23 specific Aging Management Program. I stumbled
24 across this because I saw a lot of new plant-
25 specific Aging Management Programs and our

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1 experience from current license renewal is there
2 typically aren't all that many of them. So I
3 decided to see what's prompting this.

4 That particular item refers me to in
5 the Standard Review Plan, table 3.2-1, item No. 85.
6 So I go to that table. I look up item No. 85. And
7 it refers me to Standard Review Plan Section
8 3.2.2.2.12. So I go. I read that section. And
9 that section seems to tell me that I'm covered well
10 by Generic Aging Management Programs. It doesn't
11 say anything about plant-specific programs being
12 required. So I'm not sure what's the basis now for
13 my need for a plant-specific Aging Management
14 Program.

15 I came across another reference. I
16 came across another similar one in Chapter VIII,
17 table B-1, item VIII.B1.SP-87, which goes to the
18 Standard Review Plan, table 3.4-1, item 85, which
19 goes to Standard Review Plan, Section 3.4.2.2.9,
20 which similarly doesn't seem to point me toward any
21 plant-specific programs. And there are other ones
22 that I didn't list. I don't want to just go on.

23 My question is am I missing something
24 or -- because I did follow through on a couple of
25 others that eventually got to parts of the Standard

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1 Review Plan that says, oh, this is a concern and it
2 has to be managed on a plant-specific basis.

3 So I was wondering if people have done
4 those crosswalks.

5 MR. HOLSTON: Yes, sir. Yes, I had to
6 explain that one. So E4-28 -- not that I have this
7 memorized. I just happened to be sitting my hotel
8 room with my computer. But nickel-alloy, treated
9 water, treated borated water, loss of material.
10 And when you go -- so that says you have to go to a
11 further evaluation, and the further evaluation is
12 similar to the one I was talking about before. You
13 look at oxygen levels, you look at pH, you look at
14 temperatures. And you're either going to have an
15 AMP XI.M2, which is water chemistry --

16 MEMBER STETKAR: Right.

17 MR. HOLSTON: -- or you're going to
18 have water chemistry in a one-time program or water
19 chemistry in a periodic program. Because of the
20 further evaluation; and we didn't have a specific
21 singular program, we would put plant-specific AMP
22 in the table.

23 MEMBER STETKAR: Okay.

24 MR. HOLSTON: And then the applicant
25 would go to the further evaluation and say, well,

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1 look, I've got the best water in the world, so I'm
2 just really going to manage it with water
3 chemistry. And that's what they'd say.

4 Now you're saying flood. The industry
5 came to us; we had a public meeting about three
6 weeks ago, and said can you develop further GALL
7 table items that would be specific to the AMP that
8 you're looking for? And so -- and then rather than
9 having these plant-specific designations you would
10 have a line item for where you have to do water
11 chemistry. Well, recommended water chemistry. You
12 have a line item for you do water chemistry in one
13 time and you have a line item for where you do
14 water chemistry in AMP 38, which is internal
15 inspections. Right?

16 And so we looked at that. We got
17 together as a team. We have a cross-cutting expert
18 panel. And we said we think we can do that for a
19 whole lot of those further evaluations. Well,
20 there's what probably about -- I don't know, maybe
21 about 50 further evaluations, maybe 60.

22 MEMBER STETKAR: Yes.

23 MR. HOLSTON: So we're going to be
24 doing that. And so in the final version you'll see
25 less of those plant-specific AMPs, but you'll see

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1 more --

2 MEMBER STETKAR: Okay. Because the
3 reason -- because, you know, an example -- and
4 again, dwelling on details sometimes is pointless,
5 but there are examples in those crosswalk tables
6 that do refer to multiple AMPs. You can use X or
7 Y. You can use X and Y, things like that.

8 MR. HOLSTON: Right.

9 MEMBER STETKAR: And I started focusing
10 on those entries that are either new or modified
11 and said plant-specific. And as I said, in some
12 places I found Standard Review Plan guidance that
13 led me to have confidence that, yes, this does need
14 to be managed by plant -- what I would consider a
15 plant-specific program. But in many other cases I
16 ran into what we've just discussed, where there
17 seemed to be generic options available cited in the
18 Standard Review Plan. An applicant could pick A or
19 B, or A and B, but if they selected A or B, or A
20 and B from the generic, they wouldn't need a plant-
21 specific program. So I'm glad to hear that you're
22 going to take a re-look at that.

23 MR. HOLSTON: Yes, sir. Yes, it was
24 never our intent that they -- we'd see a massive
25 number of unique individualistic plant-specific

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1 Aging Management Programs. It's just a designation
2 to get you the further eval. And then you've hit
3 the nail on the head. That's exactly what -- we're
4 going to go back, look at it and get more specific.
5 More line items, but less plant-specific AMP
6 designations.

7 MEMBER STETKAR: Okay. Thank you.

8 CHAIRMAN SKILLMAN: Bill, thank you.

9 Colleagues, do you have any questions
10 for Bill before we end this portion of our meeting
11 today?

12 Hearing none, Bill, thank you very
13 much. You're relieved. Thank you.

14 MR. HOLSTON: Okay. Thank you, sir.

15 CHAIRMAN SKILLMAN: Yes, sir.

16 With that, we are going to open the
17 phone line. It's open.

18 Ladies and gentlemen on the bridge
19 line, if anyone is there, may I ask you to please
20 just speak so that we know that you are there.

21 MR. HOLSTON: Well, Bill Holston's
22 still here.

23 MEMBER STETKAR: Yes, hi, Bill.

24 (Laughter.)

25 CHAIRMAN SKILLMAN: Thank you, Bill.

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1 Anybody else, please?

2 MS. RUDOLPH: Angela Rudolph.

3 CHAIRMAN SKILLMAN: Hello, Angela.

4 Is there anybody else?

5 (No response.)

6 MEMBER STETKAR: That's okay. As long
7 as it's open.

8 CHAIRMAN SKILLMAN: Okay. For those
9 who may be the bridge line and wish to make a
10 comment, may I ask you please to go ahead and make
11 your comment?

12 Hearing none, thank you. We will close
13 the bridge line. Thank you very much.

14 To the audience, is there anybody in
15 the audience that would like to make a comment,
16 please?

17 Thank you. Hearing none. Gentlemen,
18 let's go around the table. If any of you has a
19 comment that you would like to offer, now is that
20 time.

21 Ron, may we start with you?

22 MEMBER BALLINGER: Well, I appreciate
23 the presentations. Quite detailed. I'm absolutely
24 amazed that Member Stetkar can remember these
25 numbers. I spent days trying to figure out these

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1 numbers.

2 MEMBER STETKAR: I have a computer and
3 paper.

4 MEMBER BALLINGER: Yes, but -- never
5 mind. Never mind. But I appreciate the staff's
6 going through this.

7 CHAIRMAN SKILLMAN: Thank you, Ron.

8 Dr. Riccardella? Peter?

9 MEMBER RICCARDELLA: No, no comments
10 other than to say I'm very impressed by the
11 thoroughness of the program and the presentations.

12 CHAIRMAN SKILLMAN: Thank you, Pete.

13 Harold?

14 MEMBER RAY: Well, I would share my
15 colleagues' comments thus far. I guess I'm -- to
16 make a semantic characterization, one could think
17 of extending licenses, renewing licenses,
18 subsequently renewing licenses or relicensing. All
19 of these words have been used at one time or
20 another. We're of course not doing extending
21 licenses. We're not doing relicensing. We're
22 doing license renewal. And we're trying to look at
23 not only license renewal, but subsequent license
24 renewal, which raises the question is there
25 anything about subsequent license renewal other

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1 than it's subsequent to an earlier license renewal?
2 And I'm still searching for the answer to that
3 question.

4 You asked what I would have also asked,
5 which is does it extend beyond the things that
6 we've considered here today in some detail? And I
7 think the answer is, well, it might, but we're not
8 yet sure. And I guess I would focus on that, Dick,
9 as we go forward here so that we aren't
10 automatically bounded in subsequent license renewal
11 by it simply being the same thing but after having
12 done it the first time we're going to do it again.

13 What is it that makes it different?
14 And there's been questions asked about
15 discontinuities between what's required under
16 license renewal and what may be required under
17 subsequent license renewal, for example. Why would
18 we do it one way a minute before midnight and
19 differently a minute after midnight? And I guess I
20 think, well, that is a reflection of something else
21 that subsequent license renewal may represent as
22 compared with license renewal.

23 And so I just want us to keep that
24 question in mind. I don't have an answer to it.
25 I'm not here to suggest an answer to it. It may be

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1 very simple by saying there's nothing different.
2 It's simply what you did before another time, or it
3 may not. I don't know. I could argue the point
4 one way or another, but I'm not going to do that
5 now.

6 So I think that the thoroughness and
7 the depth that is being gone into and what is being
8 prepared for the staff to use and the industry to
9 use in pursuing subsequent license renewal is quite
10 thorough, complete and comprehensive as far as I
11 can see, but I'm still wondering what's the basis
12 for subsequent license renewal that's any different
13 than license renewal, which all of us have handled
14 multiple times. And if so, what is it? What is it
15 that's different or in addition to, less than, more
16 than, so forth? And I'm not yet clear on that.

17 CHAIRMAN SKILLMAN: Thank you, sir.
18 Harold, thank you.

19 John, any further comments?

20 MEMBER STETKAR: No, I'd like to thank
21 the staff. You covered a heck of a lot of
22 material. I didn't think we had a prayer of
23 getting through this today and here we are.

24 The only thing I'd like to do, kind of
25 in closing, is to reiterate that for those programs

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1 where the requirements have become more stringent,
2 as Harold said, you know, when the clocks ticks
3 midnight on the 60th year, that the staff be sure
4 that you have good technical bases for changing
5 those requirements, that it's just not something
6 that, well, we -- today we took a snapshot of the
7 people in the room and we thought this sounded like
8 a good idea. Because a step change in requirements
9 ought to be prompted by something that indeed is an
10 actual technical concern, because in some cases
11 there are step changes.

12 CHAIRMAN SKILLMAN: Thank you, John.

13 Charlie? Charlie Brown, sir?

14 MEMBER BROWN: No, I got a lot out of
15 the presentation. I haven't seen a detailed
16 presentation of GALL before in the previous eight
17 years other than the application. Pardon?

18 MEMBER STETKAR: You weren't here for
19 Rev. 2?

20 MEMBER BROWN: 2008. Was Rev. 2 before
21 2008?

22 MEMBER STETKAR: 2010.

23 MEMBER BROWN: Well, I must slept
24 through it then.

25 MEMBER STETKAR: There you go.

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1 (Laughter.)

2 MEMBER BROWN: But I don't think I did.
3 I wouldn't have done that.

4 But anyway, this was very enlightening.
5 And I thought they did a good job of presenting the
6 changes, at least the deviations of the changes
7 they were making.

8 I guess the only thing that's occurred
9 to me in the subsequent license renewal thought
10 process -- and number one, I'm not a materials guy,
11 okay, and I'm not a radiation phenomena guy in
12 terms of long term, but that -- my only concern is
13 there's some irradiated materials phenomena in the
14 stuff that's directly exposed to neutrons and other
15 type stuff in the reactor vessels, etcetera, that
16 we haven't gotten to in terms of an aging effect
17 base. And you listed a beltline and all the other
18 stuff. That's always there, but how do we
19 anticipate that? Is there something we should be
20 doing to maybe think about what we don't know?

21 And again, not being a reactor vessel
22 materials person and heads and all -- and mechanism
23 shrouds and all blah, blah, blah, etcetera,
24 sometimes things can turn to Swiss cheese when
25 you're not aware of it. And I use that and I

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1 probably shouldn't have used that terminology, but
2 you can find a material effect that you weren't
3 anticipating and then all of a sudden you're kind
4 of surprised when the material characteristics
5 change. So that's the only thing that --

6 DR. SHACK: Just think, it gets
7 stronger all the time.

8 MEMBER BROWN: I'd like to think that.
9 Okay, that the real world does not typically -- I
10 know my body's not, so I'm not so sure --

11 DR. SHACK: Right. It's just a little
12 more brittle.

13 MEMBER BROWN: A little more brittle.
14 Right. So that's really my only other thought is
15 I'd like to have some discussion or presentation of
16 why we think there's not something sitting out
17 there waiting to hit us. I mean, in the eight
18 years I've been here there have been a couple of
19 things that the materials folks have presented that
20 nobody really realized 45 years ago. And that's
21 the only thing that -- and we didn't know it until
22 later when we started noticing certain things. So
23 that's the end of my thoughts.

24 CHAIRMAN SKILLMAN: Thank you, Charlie.

25 Dr. Shack, sir?

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1 DR. SHACK: Within the scope of Aging
2 Management Programs this is obviously I think a
3 fairly formidable task and I think they've done a
4 very good job. It's still a work in progress. I
5 think they are addressing the areas where you're
6 still influenced by some research findings that may
7 come up, but again they've gone to the -- I think
8 updating as much as they can and a recognition that
9 there are still some questions where you have
10 unknowns, but the emphasis on surveillance programs
11 and things like that really do address a lot of
12 that. And you just have to keep going. John will
13 keep them busy working out all the appropriate
14 details.

15 CHAIRMAN SKILLMAN: Thank you. I would
16 like to just make one or two comments here. I want
17 to thank Jane Marshall and Steve Bloom and Bennett
18 Brady and Butch Burton on the record for your
19 effort, for your team, for their thorough
20 presentation for today's meeting. Thank you.

21 I want to reiterate my concern from the
22 beginning of the meeting, and that is ensuring that
23 the documentation is clear on how changes to
24 natural phenomenon will be accommodated in 60 to 80
25 years. And I make that comment because I believe

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1 that the lens from the public has thickened. I
2 think we are under a thicker magnifying glass than
3 ever before. Other energy is less expensive and
4 hence it makes the nukes extremely vulnerable, not
5 only to financial issues but the political issues.

6 And when some applicant comes in and
7 says, by golly, I'm ready to go from 60 to 80, I
8 think we as an industry must be prepared to say
9 this is why these machines are good. Here's how we
10 can demonstrate that. And that is including all of
11 the fine detail of the TLAA's, of the AMP's, of the
12 four major issues that we identified at the
13 kickoff, the seven issues that EPRI identified in
14 the subsequent license renewal meeting. In my view
15 we've got to be abundantly prepared for the
16 skeptic, because I think in a way our future
17 generation and our industry life depends on it.

18 So with that, I want to thank everyone
19 including Charles our recorder. And with that,
20 this meeting is ended.

21 (Whereupon, the above-entitled matter
22 went off the record at 3:27 p.m.)

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Subsequent License Renewal Draft Generic Aging Lessons Learned Report and Standard Review Plan Guidance Documents

Office of Nuclear Reactor Regulation
Division of License Renewal

February 17, 2016

Agenda

- License Renewal Background
- Subsequent License Renewal (SLR) Background
- Summary of Significant Changes:
 - Structural
 - Electrical
 - Reactor Pressure Vessel
 - Mechanical

License Renewal Status

- **Status of license renewal activities:**
 - 83 units have been relicensed
 - 11 units currently under review
 - 6 upcoming units (between 2016 and 2022)
- **Age of current plants:**
 - By the end of 2016, 45 units will have more than 40 years of operation
 - Older plants will reach the end of 60 years in 2029

Subsequent License Renewal

- The principles of license renewal would continue to be effective to ensure safety for operations beyond 60 years
- Staff assessment of the current regulatory framework is ongoing
- Technical reviews ensure effective aging management

Subsequent License Renewal Guidance

- **Generic Aging Lessons Learned for Subsequent License Renewal (GALL-SLR) Report (NUREG-2191)**
 - Provides generic evaluation of existing aging management programs
 - Acceptable method to manage aging effects, plant-specific alternatives may be proposed
- **Standard Review Plan for Review of Subsequent License Renewal Applications for Nuclear Power Plants (SRP-SLR) (NUREG-2192)**
 - Provides guidance to NRC staff reviewers to perform safety reviews of SLR applications

Why not GALL & SRP Rev.3?

- **License Renewal Guidance (GALL-Report (NUREG-1801) Revision 2 & SRP (NUREG-1800) Revision 2**
 - Provides guidance for 40-60 years of operation
 - Starting point to develop SLR guidance
- **SLR Guidance (GALL-SLR Report (NUREG-2191) & SRP-SLR (NUREG-2192))**
 - Provides guidance for 60-80 years of operation
 - SRM on SECY 14-0016 directed the staff to develop guidance for SLR
 - Changed several AMPs to further evaluations and plant-specific analysis to support technical basis for 60-80 years of operations

Basis for Changes

- Expected aging differences for operations beyond 60 years
- Lessons learned from GALL Report and SRP Revision 2 implementation
- Improve efficiency and effectiveness in applications and NRC review
- New operating experience since GALL Report and SRP Revision 2
- Gaps and errors in GALL Report and SRP Revision 2

Overview of Changes

- Standard language for Corrective Actions, Confirmation Process, and Administrative Controls elements for each AMP
- Added detailed Final Safety Analysis Report Supplement summary descriptions in GALL-SLR Report and SRP-SLR
- New GALL-SLR AMPs:
 - X.M2: Fluence Monitoring
 - XI.M42: Internal Coatings/Linings for in Scope Piping, Piping Components, Heat Exchangers, and Tanks
 - XI.E7: High Voltage Insulators
- New SRP-SLR Chapter 5: Technical Specifications Changes

Overview of Changes

- Renamed GALL Chapter IX and X
- Expanded AMP XI.E3 to three new AMPs to address aspects related to potentially submerged cables
- Deleted AMPs XI.M6 and XI.M16A and replaced them with new further evaluation items
- New further evaluation/plant specific sections and aging management review (AMR) items
- Tables in GALL-SLR and SRP-SLR:
 - Added over 500 new items to GALL-SLR tables
 - Cleanup of AMR items
 - Added column for new, modified, and deleted items

Schedule

Timeframe	Description
February 19, 2016	Public meeting on draft SLR GALL Report and SRP
February 29, 2016	Public comment period ends
March 9, 2016	Regulatory Information Conference Sessions
April 2016	Draft GALL Supplement publication
May 2016	Public comment period ends for draft GALL Supplement
March 2017	ACRS Full-Committee Meeting
Mid-2017	Issuance of final SLR GALL Report, SRP and Technical Basis NUREGs
2019	First SLR Application



**Subsequent License Renewal (SLR)
Draft Generic Aging Lessons Learned (GALL)
Report and Standard Review Plan (SRP)
Structural Changes**

Office of Nuclear Reactor Regulation
Division of License Renewal

February 17, 2016

GALL-SLR Chapter XI.S1: American Society of Mechanical Engineers (ASME) Section XI, Subsection IWE

- Reworded portions related to bolting to improve clarity and consistency across structural Aging Management Programs (AMPs) (Element 2).
- Identified bulges in shells and liners as areas of potential distress or corrosion and recommended evaluation for structural impact and corrosion potential. Noted that when possible, quantitative acceptance criteria should be developed for bulges (Elements 3, 4 & 6).
 - A one-time evaluation to demonstrate acceptability and develop acceptance criteria would appropriately address this recommendation. Staff will consider revisions to make this clear.

GALL-SLR Chapter XI.S1: ASME

Section XI, Subsection IWE

- Clarified that supplemental surface examinations should be performed for (1) steel bellows subjected to cyclic loads if there are no current licensing basis fatigue analyses, and (2) stainless steel and dissimilar metal welds of penetration sleeves, penetration bellows, and vent line bellows (Element 4).
- Added supplemental volumetric examinations in areas that are inaccessible from one side and susceptible to corrosion. The sample size, locations, and frequency are to be determined on a plant-specific basis each interval (Element 4).

GALL-SLR Chapter XI.S1: ASME Section XI, Subsection IWE

- Added relevant operating experience references, including documents discussing two-ply containment bellows cracking for which leak rate testing was inadequate and instances of through-wall liner plate corrosion (Element 10).

GALL-SLR Chapter XI.S2: ASME

Section XI, Subsection IWL

- Emphasized importance of documenting and trending inspection results, including quantitative measurements when appropriate. Noted that photography *may* be a useful technique for documenting and trending aging (Element 5).
- Added quantitative acceptance criteria consistent with Chapter 5 of American Concrete Institute 349.3R “Evaluation of Existing Nuclear Safety-Related Concrete Structures” in addition to the acceptance standard in ASME Code, Section XI, Subsection IWL-3000 (Element 6).

GALL-SLR Chapter XI.S2: ASME

Section XI, Subsection IWL

- Added relevant references (e.g., Information Notice 2010-14 concerning the containment surface condition examination frequency and acceptance criteria). Also added recent prestressed concrete containment delamination as lessons learned to be considered during any significant containment modifications during the subsequent period of extended operation (Element 10).

GALL-SLR Chapter XI.S3: ASME Section XI, Subsection IWF

- Added evaluation of inaccessible support areas when accessible areas indicate degradation may exist in inaccessible areas (Element 1).
- Reworded portions related to bolting to improve clarity and consistency across structural AMPs (Element 2).
- Noted that all bolting within the IWF sample should be monitored for corrosion, loss of bolting integrity (Element 3).

GALL-SLR Chapter XI.S3: ASME

Section XI, Subsection IWF

- Clarified that high-strength bolting greater than 1 inch diameter, including ASTM A325 and A490, *should be monitored for stress corrosion cracking (SCC)*. This is IWF specific guidance based on operating experience with these bolts in IWF applications, and is different from the recommendations of the other structural AMPs (Elements 3 & 4).
- Increased the sample size for Class 1, 2, and 3 piping supports, by 5% with supports outside of the existing IWF sample. This provides reasonable assurance that age-related degradation is not occurring outside the existing IWF sample population (Element 4).

GALL-SLR Chapter XI.S3: ASME

Section XI, Subsection IWF

- Added a recommendation to increase or modify the IWF sample population if a support within the population is repaired to as-new condition without exceeding the IWF-3400 acceptance requirements for increase in scope. This ensures the sample remains representative of the population (Element 5).

Non-ASME Structural AMPs: Common Changes

- Clarified that coatings are monitored for indications of the condition of the underlying material (XI.S6 & XI.S7 - Elements 1 & 3).
- Reworded portions related to bolting to improve clarity and consistency across structural AMPs (XI.S6 & XI.S7 - Elements 1, 2 & 3).
 - Clarified that high-strength bolting greater than 1 inch diameter should be monitored for SCC, *except* for ASTM A325 and A490 bolts in civil structure applications.

Non-ASME Structural AMPs: Common Changes

- Added focused inspections of inaccessible concrete areas exposed to aggressive groundwater/water (XI.S6 & XI.S7 – Element 4).
- Noted that trending is expected and quantitative measurements should be recorded when possible (XI.S5, XI.S6, and XI.S7 – Element 5).
 - Noted that photography *may* be a useful technique for documenting and trending aging.

Non-ASME Structural AMPs: Common Changes

- Clarified that technically justified quantitative acceptance criteria should be used whenever applicable (XI.S6 and XI.S7 – Elements 5 & 6).
- Noted that baseline inspections should be performed with appropriate quantitative acceptance criteria prior to the SLR period (XI.S6 and XI.S7 – Elements 5 & 6).
 - Technically justified, quantitative acceptance criteria are necessary for effective trending and adequate aging management. If applicants have not used quantitative acceptance criteria, a ‘baseline’ inspection should be completed prior to the SLR period.

GALL-SLR Chapter XI.S5: Masonry Walls

- Added an inspection frequency of every 3 years for unreinforced and unbraced walls (Element 4).
 - These walls are more susceptible to cracking and crack propagation. As their service life increases more frequent inspections are necessary to ensure cumulative effects of possible degradation are properly addressed.
- Clarified the expectation of a technical justification/engineering evaluation to accept a degraded condition without repair or corrective actions (Element 6).

GALL-SLR Chapter XI.S6: Structures Monitoring

- Noted that elastomeric materials are subject to tactile inspection (Element 4).
- Added monitoring of through-concrete leakage for its volume and chemistry and emphasized that through-concrete leakage should be addressed with corrective actions beyond ‘engineering judgement’ (Elements 3 & 4).
- Clarified that the evaluation of groundwater chemistry should occur with a frequency that can identify seasonal variations (Element 4).

GALL-SLR Chapter XI.S7: Inspection of Water-Control Structures

- Deleted Regulatory Guide (RG) 1.127 from the title and clarified that the AMP is independent of RG 1.127. The RG is still referenced in the AMP for additional guidance (Title & Program Description).
- Clarified that submerged concrete is not considered inaccessible and should be inspected every 5 years, or a technical justification should be provided for a longer interval (Element 4).

SRP-SLR Chapter 3.5: Containments, Structures and Component Supports – Aggregate Reactivity

- Revised the Further Evaluation for Aggregate Reactivity
 - A plant-specific AMP is necessary if reactivity tests or petrographic examinations of concrete samples identify reaction with aggregates, or visual inspections of accessible concrete have identified indications of aggregate reactions, such as “map” or “patterned” cracking or the presence of reaction byproducts (e.g., alkali-silica gel).
 - Deleted references to ASTM and ACI standards.
- Aligned SRP-SLR Table 3.5-1 entries (ID 12, 43, and 50) and GALL-SLR items II.A1.CP-67, III.A1.TP-204, III.A6.TP-220 with the revised language.

SRP-SLR Chapter 3.5: Containments, Structures and Component Supports – Irradiation

- Added a Further Evaluation for irradiation.
- A plant-specific AMP or analysis is necessary if estimated irradiation dose (fluence) received by the concrete from neutron and/or gamma radiation exceeds threshold limits:
 - 10^{19} neutrons/cm² neutron radiation ($E > 0.1$ MeV)
 - 10^8 Gy gamma dose.
- Added SRP-SLR Table 3.5-1 entry (ID 97) and associated GALL-SLR item (III.A4.T-35).
 - Addresses reduction of strength and loss of mechanical properties of Group 4 concrete.

SRP-SLR Chapter 4.5: Concrete Containment Unbonded Tendon Prestress Analysis

- Reworded title to include “Unbonded”
- Clarified:
 - “Review Procedures” and “Acceptance Criteria” to 10 CFR 54.21(c)(1)(ii) of time-limited aging analysis (TLAA). Consistent with regulations, reevaluation of unbonded tendon prestressed forces is performed, to ensure prestressed concrete containment design remains valid. Deleted from “Review” and “Acceptance” Sections, tendon management/retensioning program to be an acceptable substitute when tendon prestress force trend lines fall below design values.

SRP-SLR Chapter 4.5: Concrete Containment Unbonded Tendon Prestress Analysis

- **Added:**

- TLAA reviews for predicted lower limit (PLL) lines and for bonded tendons are performed under SRP Chapter 4.7, “Other Plant-Specific Time Limited Aging Analyses” (Areas of Review).
- Supplementary “aging effects” (e.g., breakage of tendon wires, effects of SCC, improper anchorages, tendon relaxation when replacing existing inservice tendons with new) to elevated temperatures for loss of tendon prestress (Areas of Review).
- TLAA Final Safety Analysis Report supplement for 10 CFR 54.21(c)(1)(ii).

GALL-SLR Chapter X.S1: Concrete Containment Unbonded Tendon Prestress

- Reworded title to include “*Unbonded.*”
- Clarified:
 - Focus of program, assess adequacy of measured tendon prestress forces for the sampled group (i.e., hoop, vertical, dome, inverted-U, helical) of unbonded tendons (Program Description).
 - The specifics on how to evaluate loss of tendon prestress (i.e., measure, analyze, trend sampled tendons) (Element 4).

GALL-SLR Chapter X.S1: Concrete Containment Unbonded Tendon Prestress

- Added:
 - This is a condition monitoring program. Corrective actions are taken before tendon forces fall below design values (Element 2).
 - PLL, the minimum required value, and tendon (lift-off) force trend lines for each tendon group are projected to the end of the SLR period (Element 5).
 - Emphasized the importance of PLL line for each trended group of tendons. If the tendon force trend line crosses the PLL line, the cause is determined, documented, evaluated, and corrected (Element 6).

GALL-SLR Chapter XI.S4: 10 CFR Part 50, Appendix J

- **Clarified (Program Description):**
 - Role of the AMP. Emphasized, all containment pressure boundary components are managed for age-related degradation.
- **Added:**
 - Pressure boundary components excluded from 10 CFR Part 50 Appendix J testing need to be identified along with AMPs credited for managing the aging effects (Element 1).

SRP-SLR Chapter 4.6: Metal Containment, Liner Plate, Penetrations Fatigue

- **Clarified:**

- Fatigue parameters (fatigue analyses, fatigue waivers) for metal containments, metal liners, penetrations (mechanical, electrical) are reviewed. Review also includes personnel airlock, equipment hatch, and control rod drive (CRD) hatch (Areas of Review).

- **Added:**

- Type and number of occurrences for cyclic loads for fatigue parameter evaluations, are stated (Areas of Review).
- Electric Power Research Institute reference (TR-1003456) on aging management of mechanical and electrical penetrations (Areas of Review).

SRP-SLR Chapter 4.6: Metal Containment, Liner Plate, Penetrations Fatigue

- **Added:**
 - ASME BPV Code Section III fatigue waiver evaluations for liners, to 10 CFR 54.21(c)(1)(i) or (ii) review.
 - Acceptable programs to 10 CFR 54.21(c)(1)(iii) for monitoring and tracking the number of cycles and occurrences and severity of relevant transients are identified (Acceptance Criteria, Review Procedures).
 - Metal liner/metal plates, personnel airlock, equipment hatch, CRD hatch are included as areas of review to SRP-SLR “3.5.2.2.1.5 Cumulative Fatigue Damage,” Table 3.5-1, item 3.5.1-9 and GALL-SLR items II.A3.C-13, II.B4.C-13.



**Subsequent License Renewal (SLR)
Draft Generic Aging Lessons Learned (GALL)
Report and Standard Review Plan (SRP)
Electrical Changes**

Office of Nuclear Reactor Regulation
Division of License Renewal

February 17, 2016

GALL-SLR Chapter X.E1: Environmental Qualification (EQ) of Electric Components & SRP-SLR Chapter 4.4: EQ of Electric Equipment

- Added discussion on the SLR extension of a component's environmental qualification (qualified life):
 - Environment monitoring clarification
 - Added adverse localized environment inspection/walk down based on plant; specific operating experience, corrective actions, procedures and visual inspections
 - Added 10 CFR 50.49 discussion on the application and maintenance of margin:
 - Clarification added to EQ reanalysis on the maintenance of adequate EQ margins, conservatisms and uncertainties
 - On-going EQ (Condition Monitoring)

GALL-SLR Chapter XI.E1: Electrical Insulation for Electrical Cables and Connections (Non-EQ)

- Added guidance on the identification and verification of adverse localized environments based on plant-specific operating experience, procedures, environmental monitoring and previous walkdowns
- Removed fuse holder insulation and transferred to GALL-SLR Report Aging Management Program (AMP) XI.E5
- Added testing on a sampling basis on the accessible cables in addition to visual

GALL-SLR Chapter XI.E2: Electrical Insulation for Electrical Cables and Connections (Non-EQ) Requirements Used in Instrumentation Circuits

- Added guidance on the identification and verification of adverse localized environments that are used as one of the bases of the requirements of the AMP

GALL-SLR Chapter XI.E3 A, B, C – Electrical Insulation for Inaccessible (Medium Voltage, Instrument and Control, and Low Voltage) Power Cables (Non-EQ) Requirements

- XI.E3 was expanded with three new AMPs to address aspects of industry and NRC guidance related to potentially submerged cables:
 - XI.E3A: Medium Voltage Power Cables
 - XI.E3B: Instrument and Control Cables
 - XI.E3C: Low Voltage Power Cables (both alternate and direct current)
- Provides inaccessible cable inspection and test method as applicable to each AMP cable type (adds in-situ or laboratory electrical, physical, or chemical testing)

GALL-SLR Chapter XI.E3 A, B, C – Electrical Insulation for Inaccessible (Medium Voltage, Instrument and Control, and Low Voltage) Power Cables (Non-EQ) Requirements

- Limited test criterion statement (testing that is proven and shown to be applicable to the cable type, voltage, insulation and construction)
- Separated event driven from periodic inspections (clarification)
- Included submarine or other cables designed for continuous submerged service (one-time test)

GALL-SLR Chapter XI.E4: Metal-Enclosed Bus

- Scope expanded to mention cable bus in the program description as a plant-specific further evaluation item
- Added guidance on the detection of aging effects (removed sampling)
- Clarified inaccessible metal-enclosed bus features and provides guidance on their treatment and evaluation

GALL-SLR Chapter XI.E5: Fuse Holders

- Electrical insulation portions of the fuse holders were removed from GALL-SLR Report AMP XI.E1 and transferred to this AMP

GALL-SLR Chapter XI.E6: Electrical Cable Connections (Non-EQ) Qualification Requirements

- Replaced the one-time inspection with periodic inspection (once every 10 years or once every 5 years for visual inspection)

GALL-SLR Chapter XI.E7: High Voltage Insulators

- New AMP provides reasonable assurance that the intended functions of high voltage insulators in scope and credited for recovery of offsite power are adequately age managed
- Transferred from “further evaluation” based on operating experience:
 - Loss of safety function
 - Corrosion
 - Coating failure
- Designed to periodically (twice a year) visually inspect high voltage insulators susceptible to adverse environments (insulator and conductor connector aging effects including support degradation and surface contamination caused by salt, dust, fog, cooling tower plume, industrial effluent)

GALL-SLR Chapter VI: Electrical Components & SRP-SLR Chapter 3.6 Electrical and Instrumentation Controls

- Same as GALL-SLR AMPs discussed in previous slides:
 - Added additional guidance for the identification and verification of adverse localized environments (Non-EQ)
 - Expanded electrical cable condition monitoring
 - Added aging management review line items:
 - To address cable bus and high voltage insulators
 - For consistency with changes to corresponding AMPs
 - Added cable bus as a new further evaluation plant-specific item



Subsequent License Renewal (SLR) Draft Standard Review Plan (SRP) Changes

Office of Nuclear Reactor Regulation
Division of License Renewal

February 17, 2016

SRP-SLR Chapter 5.0: Technical Specification (TS) Changes

- 10 CFR 54.22 requires an license renewal applicant/SLR application to identify any new TSs or TSs modifications that are needed to manage the effects of aging
- Previous version of SRP for license renewal did not include any guidance criteria for complying with these requirements
- Staff developed Chapter 5 to define NRC's guidance criteria for complying with 10 CFR 54.22 requirements
- Provides examples of TS requirements that may relate to aging management programs or time-limited aging analyses (TLAAs) (e.g., fuel oil programs, pressure-temperature limit TLAAs)



**Subsequent License Renewal (SLR)
Draft Generic Aging Lessons Learned (GALL)
Report and Standard Review Plan (SRP)**

**Neutron Fluence, Embrittlement and Reactor
Pressure Vessel Changes**

Office of Nuclear Reactor Regulation
Division of License Renewal

February 17, 2016

Background

- Licensees transitioning to renewed operating licenses
- Licensees considering 60 to 80 years of operation under SLR
- Programs to manage aging effects for 10 CFR Part 54, (i.e., neutron embrittlement)
- Inspections for monitoring and establishment of neutron fluence thresholds for components
- Applications contain neutron fluence evaluations for reactor vessel internals

New GALL-SLR X.M2: Neutron Fluence Monitoring

- **Why create the Aging Management Program (AMP) now?**
 - The AMP was created based on the NRC staff having to evaluate neutron fluence in non traditional places inside the reactor vessel
 - Challenges have arisen for applying Regulatory Guide (RG) 1.190, adherent methods to outside the beltline
- **New Requirements?**
 - The AMP is optional for licensees as part of the GALL-SLR Report
 - Expectation is that licensees are already taking similar actions in accordance with 10 CFR Part 50 Appendix B
- **Additional Information**
 - The AMP acknowledges that, for SLR, the neutron fluence evaluations may be applied in ways that are outside the scope of RG 1.190
 - NRC staff working on new guidance for outside the scope of RG 1.190

New GALL-SLR X.M2: Neutron Fluence Monitoring

- **Program Description and Scope of Program:**
 - Added to provide a method for accepting reactor pressure vessel neutron embrittlement time-limited aging analyses (TLAAs) in accordance with 10 CFR 54.21(c)(1)(iii)
 - May be used for other non-TLAA assessments
 - AMP to be used in conjunction with GALL-SLR AMP XI.M31
 - Use of X.M2 is analogous to use of AMP X.M1 for fatigue TLAAs
- **Acceptance Criteria and Corrective Action Elements:**
 - When monitoring is applied to NRC approved analyses, regulatory requirements for updating the analyses and for submitting the analyses to the NRC must be adhered to, as defined in the applicable regulations or Technical Specification requirements

New GALL-SLR X.M2: Neutron Fluence Monitoring

- Detection of Aging Effects and Monitoring and Trending
Element Clarifications:
 - Monitoring methods for components in the reactor pressure vessel (RPV) beltline to be consistent with RG 1.190
 - Methodology for monitoring reactor vessel internal components or RPV components away from the beltline may need additional justification, on a plant-specific basis
 - Monitoring to be performed in comparison to the neutron fluence methods, assumptions, and results used in the TLAAAs or aging management assessments

GALL-SLR Chapter XI.M31: Reactor Vessel Material Surveillance

- **Program Description:**
 - Based on requirements in 10 CFR Part 50 Appendix H
 - Adjusted to provide adequate reactor vessel surveillance program criteria to cover plant operations through a 80-years period of licensed operation
 - Updated to differentiate between plant-specific reactor vessel material surveillance programs and reactor vessel material integrated surveillance programs (ISPs)

GALL-SLR Chapter XI.M31: Reactor Vessel Material Surveillance

- **Scope of Program, Detection of Aging Effects, and Monitoring and Trending:**
 - Improved element criteria defined for implementation of both plant-specific reactor vessel material surveillance programs and reactor vessel material ISPs
- **Parameters Monitored:**
 - Updated capsule removal schedule and RG 1.190 conformance criteria

GALL-SLR Chapter XI.M31: Reactor Vessel Material Surveillance

- **Detection of Aging Effects and Monitoring and Trending Elements:**
 - Withdrawal and testing of additional capsule during the subsequent period of extended operation that achieves a capsule fluence that is between 1 and 1.25 times the maximum ID fluence that is projected for the reactor vessel through 80 years of licensed operation
 - Program element criteria includes alternative management activities if no surveillance capsules are available for withdrawal and testing during a SLR period

SRP-SLR Chapter 4.2: Neutron Irradiation Embrittlement

- Added “acceptance criteria” and “review procedure” criteria for neutron fluence methodology TLAAAs
- Pressurized thermal shock TLAAAs for SLR may be based on either 10 CFR 50.61 or 10 CFR 50.61a (depending on current licensing basis)
- AMP X.M2 when used in conjunction with AMP XI.M31, provides one way to accept under 10 CFR 54.21(c)(1)(iii)
- Boiling water reactor vessel girth and axial weld probability of failure analyses for SLR to be reviewed on a case-by-case basis



Subsequent License Renewal (SLR) Draft Generic Aging Lessons Learned (GALL) Report and Standard Review Plan (SRP)

Mechanical Changes

Office of Nuclear Reactor Regulation
Division of License Renewal

February 17, 2016

GALL-SLR Chapter XI.M6: Control Rod Drive Return Line Nozzle

- The aging management program (AMP) in GALL Report Rev. 2 used to manage cracking in boiling water reactor (BWR) control rod drive (CRD) return line nozzles induced by fatigue
- Previously renewed BWRs (e.g., Nine Mile Point, Unit 1 and Oyster Creek) established procedures to perform ultrasonic testing examinations of the CRD return line nozzles

GALL-SLR Chapter XI.M6: Control Rod Drive Return Line Nozzle

- Aging in all other BWRs managed by other AMPs
- AMP XI.M6 is no longer needed to manage cracking in the CRD return line nozzles because cracking can be addressed using other AMPs
- Appropriate aging management review (AMR) line items and SRP-SLR further evaluation sections have been added or modified to account for the revised basis

GALL-SLR Chapter XI.M9: BWR Vessel Internals

- **Scope of Program:**
 - Added: Loss of preload due to thermal or irradiation-enhanced stress relaxation (for core plate rim holddown bolts and jet pump assembly holddown beam bolts)
 - Clarified: Cracking due to cyclic loading includes cracking due to flow-induced vibration (for steam dryers)

GALL-SLR Chapter XI.M9: BWR Vessel Internals

- **Detection of Aging Effects:**
 - Added evaluations to determine need for supplemental inspections
 - BWR Vessel and Internals Project (BWRVIP) report references were updated
 - The SLR term increases neutron fluence levels and operational periods, which can promote (a) loss of fracture toughness due to neutron irradiation or thermal aging embrittlement and (b) cracking due to irradiation assisted stress corrosion cracking in nickel alloy and stainless steel internal components

GALL-SLR Chapter XI.M9: BWR Vessel Internals

- **Detection of Aging Effects:**
 - Applicants should evaluate the need for supplemental inspections in addition to the existing BWRVIP examination guidelines
 - Evaluations should consider neutron fluence, cracking susceptibility (i.e., applied stress, operating temperature, and environmental conditions), thermal aging susceptibility, and fracture toughness
 - Supplemental inspections based on evaluations
 - Further evaluation sections added to SRP-SLR

GALL-SLR Chapter XI.M16A: Pressurized Water Reactor (PWR) Vessel Internals

- The AMP was eliminated and a new AMR further evaluation section was developed to request a plant-specific AMP for PWR reactor vessel internals
- Meetings with the industry reaffirmed that Materials Reliability Program (MRP)-227-A (upon which AMP XI.M16A was based) would be revised in 2015 but would not be revised to cover the operational period for 60 to 80 years until 2020
- The staff determined that it would not be acceptable to use a generic AMP without an update of an augmented inspection basis from the industry that would cover the 80 years assessment period

GALL-SLR Chapter IV: Reactor Vessel, Internals, and Reactor Coolant System

- AMR Items related to management of cumulative fatigue damage by time-limited aging analyses (TLAA) administratively edited to be consistent with one another
- AMR items for reactor vessel neutron embrittlement TLAA's reduced down to only one AMR item entry for each of the tables on reactor vessel components (Tables IV.A1 and IV.A2)
- Similarly, AMR items for managing loss of fracture toughness in reactor vessel beltline components using reactor vessel AMPs reduced down to only one AMR item entry for each of the tables on reactor vessel components - the AMR items continue to cite "Yes" for further evaluation but were modified to cite both use of AMP XI.M31 and the new X.M2 AMP (fluence monitoring)

GALL-SLR Chapter IV: Reactor Vessel, Internals, and Reactor Coolant System

- AMR items for PWR reactor internal components in Table IV.B2, IV.B3, and IV.B4 reduced down only to a few generic lines items - Per SRP-SLR 3.1.2.2.9, propose plant-specific AMP for PWR reactor internals
- Further evaluation criteria for AMR items that manage radiation-induced effects in BWR reactor internals changed from “No” to “Yes” (See SRP-SLR 3.1.2.2.12)
- Other AMR items added, carried over, or modified based on previous ISG positions or long term (80 years) aging concerns – e.g., longer term loss of material or aging in insulation

SRP-SLR Chapter 3.1: Reactor Vessel, Internals, Coolant System

- Section 3.1 Updated to provide guidance on how AMRs and AMPs/TLAAs relate to one another – similar to the Nuclear Energy Institute (NEI) discussions in NEI 95-10, Revision 6
- Major changes to subsections in Section 3.1.2.2 (further evaluation (FE) acceptance criteria) and Section 3.1.3.2 (FE review procedures):
 - Expanded list of cyclical loading TLAAs in 3.1.2.2.1 and 3.1.3.2.1
 - 3.1.2.2.3.2/3.1.3.2.3.2 expanded to cite use of AMP XI.M31 and AMP X.M2
 - 3.1.2.2.9/3.1.3.2.9 – New FE for managing aging in PWR reactor internals – propose plant-specific AMP for 80 years aging

SRP-SLR Chapter 3.1: Reactor Vessel, Internals, Coolant System

- **Changes to 3.1.2.2 and 3.1.3.2:**
 - 3.1.2.2.10/3.1.3.2.10 – New FE for managing of loss of material due to wear in PWR CRD nozzles and nozzle thermal sleeves – based on a past processed license renewal application(LRA) and operating experience for that LRA
 - 3.1.2.2.12/3.1.3.2.12 and 3.1.2.2.13/3.1.3.2.13 - New FEs for managing of radiation-induced effects in BWR internals – evaluate need to modify BWRVIP criteria
 - 3.1.2.2.14/3.1.3.2.14 – New FE for managing loss of preload in BWRs with core plate rim hold-down bolts – justification of AMP or TLAA used to manage loss of preload in the bolt
 - 3.1.2.2.15/3.1.3.2.15 – New FE for managing loss of material/boric acid corrosion in steel steam generator channel heads clad with stainless steel or nickel alloy

SRP-SLR Chapter 3.1: Reactor Vessel, Internals, Coolant System

- **Changes to 3.1.2.2 and 3.1.3.2:**
 - 3.1.2.2.16/3.1.3.2.16 (and subsections) and 3.1.2.2.17/3.1.3.2.17 – New FE sections associated with cracking in CRD return line nozzles (including nozzle caps) or return line piping components
 - 3.1.2.2.18/3.1.3.2.18 – New FE proposing need for further evaluation of Section IV.E “none-none” AMR items for steel or stainless steel piping components embedded in concrete
 - 3.1.2.2.19/3.1.3.2.19 – New FEs for managing loss of material due to pitting and crevice corrosion, and microbiologically influenced corrosion

GALL-SLR Chapter X.M1: Cyclic Loading Monitoring

- Program Description, Scope of Program, Detection of Aging Effects, and Monitoring and Trending:
 - Elements renamed and amended to clarify that AMP X.M1 is a “condition monitoring” program
- May be used to accept cycle-based TLAAs accordance with 10 CFR 54.21(c)(1)(iii)
- Includes all types of cycle-related TLAA in SRP-SLR 4.3 and 4.6

GALL-SLR Chapter X.M1: Cyclic Loading Monitoring

- Monitoring to cover number of cycles and severity of design transient occurrences
- States in the program description and detection of aging effects that Technical Specifications requirements may apply
- Acceptance Criteria:
 - Appropriate thresholds to be established for each type of fatigue analysis monitored by the AMP

SRP-SLR Chapter 4.3: Metal Fatigue

- Expanded to include all cycle-based TLAAAs in previous LRAs
- Prior environmentally-assisted fatigue analyses will be TLAAAs for SLR
- Subsections regrouped by those for: (a) environmentally-assisted fatigue analyses, and (b) other types of cycle-based analyses

SRP-SLR Chapter 4.3: Metal Fatigue

- Additional clarifications for accepting TLAAAs per 10 CFR 54.21(c)(1)(iii):
 - AMP X.M1, Cyclic Load Monitoring, a way to accept under (iii)
 - Other bases for (iii) to be reviewed on a case-by-case basis
 - If an inspection-based AMP is used for (iii), AMP must inspect the specific components during the subsequent period of extended operation

GALL-SLR Chapter XI.M12: Thermal Aging Embrittlement of Cast Austenitic Stainless Steel

- Pump casings are no longer exempt from AMP requirements:
 - Formerly exempted pump casings assuming licensees implemented Code Case N-481 alternative
 - N-481 has been withdrawn, and not all provisions have been incorporated into the American Society of Mechanical Engineers Code, Section XI
 - Therefore, pump casings will now be subject to screening, and augmented inspection or flaw tolerance evaluation if not screened out

GALL-SLR Chapter XI.M12: Thermal Aging Embrittlement of Cast Austenitic Stainless Steel

- Code Case N-824 now referenced for detection of aging effects for piping ≤ 1.6 inches in thickness:
 - N-824 provides a method for ultrasonic testing inspection (detection and flaw sizing) for cast austenitic stainless steel (CASS) piping
 - To be incorporated in forthcoming 10 CFR 50.55a rulemaking with conditions
- Program description now clarifies AMP XI.M12 does not cover CASS in reactor vessel internals

GALL Chapter XI.M7: Boiling Water Reactor (BWR) Stress Corrosion Cracking

- An AMR line item (IV.A1.R-412) was added to indicate that this program manages stress corrosion cracking of control rod drive (CRD) return line cap and associated welds.
- Operating experience demonstrates that the program has been effective to manage stress corrosion cracking in BWR piping and welds.

GALL Chapter XI.M11B: Cracking of Nickel-Alloy Components

Program scope revised to include:

- Baseline inspection provision for branch line connections and associated welds that are fabricated with nickel alloys susceptible to pressurized water stress corrosion cracking (PWSCC)
- Baseline inspection of all susceptible nickel alloy bottom-mounted instrumentation nozzles, using a volumetric method prior to the subsequent period of extended operation; alternatively, applicant-proposed and staff-approved mitigation methods may be used to manage PWSCC

GALL Chapter XI.M35: ASME Code Class 1 Small-Bore Piping

- Added a table to summarize sampling guidance
- Added a sampling guidance for periodic inspections of plants where age-related cracking has been identified and periodic inspections are warranted
- No other significant changes were made to this AMP as operating experience (OE) demonstrates that the program is effective in managing aging

GALL-SLR Chapter XI.M17: Flow Accelerated Control

- Added recommendation to reassess piping systems that have been excluded due to limited operation (< 2 % of operating time as allowed by NSAC-202L Rev. 4, “Recommendations for an Effective Flow-Accelerated Corrosion Program”) to ensure adequate bases exist to justify this exclusion after 60 years

GALL-SLR Chapter XI.M20: Open-Cycle Cooling Water System

- Included new consideration for determining friction factors based on monitored portions of the system in order to calculate flow rates in unmonitored portions of the system

Interim Staff Guidance (ISG) Related Mechanical AMPs

- XI.M27: Fire Water System
- XI.M29: Outdoor and Large Atmospheric Storage Tanks
- XI.M36: External Surfaces Monitoring of Mechanical Components
- XI.M38: Inspection of Internal Surfaces in Miscellaneous Piping and Ducting Components
- XI.M41: Buried and Underground Piping and Tanks
- XI.M42: Internal Coatings/Linings for In-Scope Piping, Piping Components, Heat Exchangers, and Tanks (***New – November 2014***)

- 2012-02: Aging Management of Internal Surfaces, Fire Water Systems, Atmospheric Storage Tanks, and Corrosion Under Insulation
- 2013-01: Aging Management of Loss of Coating or Lining Integrity for Internal Coatings/Linings on In-Scope Piping, Piping Components, Heat Exchangers, and Tanks
- 2015-01: Changes to Buried and Underground Piping and Tank Recommendations

ISG 2012-02

- Recurring internal corrosion
- XI.M27: Five key inspections, six key tests – citing National Fire Protection Association 25
- XI.M29: Expanded to certain indoor tanks, expanded inspections
- XI.M38: Periodic minimum sample size
- XI.M29 & XI.M36: Corrosion under insulation

ISG 2013-01

- Internal coatings and linings
- Periodic visual inspections
- Tanks & heat exchangers – all accessible surfaces
- Piping – 50% or 73 1-foot axial inspections
- Qualifications for inspectors and coating specialist
- No peeling or delamination, other indications evaluated

ISG 2015-01

- Changes based on operating experience
- Modified number of inspections
- Expanded cathodic protection acceptance criteria
- Coatings on underground components
- Sample size increase based on potential challenge to pressure boundary

GALL-SLR Chapter XI.M32: One-Time Inspection

- Included a one-time (OTI) for SLR
- Inspection quantity is unit-based
- Stated that program is not used for aging effects:
 - That have not met acceptance criteria based on OTI conducted during the prior operating period or,
 - Based on the review of plant-specific or industry OE
- Added long-term loss of material
- Revised to include expanded scope of inspections when acceptance criteria is not met

GALL-SLR Chapter XI.M33: Selective Leaching

- Recommends OTI for closed-cycle or treated water if past plant-specific OE is acceptable (3%, maximum of 10)
- Recommends opportunistic and periodic inspections for raw water, waste water, ground water, and soil (3%, maximum of 10, with 2 destructive examinations)
- Added ductile iron [**SLR Supplement Related**]

SRP-SLR Sections 3.2, 3.3, 3.4 & GALL-SLR Chapters V, VII, VIII

- Addressed many Material, Environment, Aging Effect and Program combinations that previously cited generic notes F – J, 58 new or modified Table 1 items
- Address items exposed to raw water that do not have a Generic Letter 89-13 function
- Addressed new Further Evaluation (FE) sections or revised existing FEs

SRP-SLR Sections 3.2, 3.3, 3.4

- Loss of material for stainless steel (SS) and aluminum alloys and cracking for SS components [**SLR Supplement Related**]:
 - Any air environments
 - Plant-specific OE search
 - OTI
 - Can credit coatings program as an alternative
 - Potential exclusion for internal surfaces – OE and results of external inspections
 - SRP-SLR Section 3.1 – SS loss of material only
- Cracking of aluminum alloys:
 - Any air environments
 - Material composition and environment focused

SRP-SLR Sections 3.2, 3.3, 3.4

- New FE sections to address loss of material and stress corrosion cracking in concrete environment – concrete attributes, plant-specific OE, and potential for ground water exposure
- New FE section to address loss of material in components exposed to treated water, treated borated water or sodium pentaborate solution:
 - XI.M2 and periodic or OTI based on temperature, oxygen levels and pH
- Revised Section 3.2.2.2.4 (old “5”) to address flow blockage due to fouling in addition to loss of material for spray nozzles in drywell and suppression chamber spray systems